



**Freescale Semiconductor, Inc.**

*3-Phase PM  
Synchronous Motor  
Torque Vector Control  
Using 56F805*

*Designer Reference  
Manual*

*56800  
Hybrid Controller*

*DRM018/D  
Rev. 0, 03/2003*

*MOTOROLA.COM/SEMICONDUCTORS*

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# **3-Phase PM Synchronous Motor Torque Vector Control Using 56F805**

**Designer Reference Manual — Rev. 0**

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**Revision history**

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The following revision history table summarizes changes contained in this document. For your convenience, the page number designators have been linked to the appropriate location.

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## **Section 1. Introduction**

### **1.1 Contents**

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### **1.2 Application Benefit**

This Reference Design Manual describes the design of a 3-phase Permanent Magnet (PM) synchronous motor torque vector control based on Motorola's DSP56F805 dedicated motor control device.

PM synchronous motors are very popular in a wide application area. The PM synchronous motor lacks a commutator and is therefore more reliable than the DC motor. The PM synchronous motor also has advantages when compared to an AC induction motor. Because a PM synchronous motor achieves higher efficiency by generating the rotor magnetic flux with rotor magnets, a PM synchronous motors is used in high-end white goods (such as refrigerators, washing machines, dishwashers); high-end pumps; fans; and in other appliances which require high reliability and efficiency.

The concept of the application is a close-loop PM synchronous drive using a Vector Control technique.

This Reference Design includes basic motor theory, system design concept, hardware implementation and software design, including the PC master software visualization tool.

### 1.3 Motorola DSP Advantages and Features

The Motorola DSP56F80x family is well suited for digital motor control, combining a DSP's computational ability with an MCU's controller features on a single chip. These DSPs offer many dedicated peripherals like a Pulse Width Modulation (PWM) unit, Analog-to-Digital Converter (ADC), timers, communications peripherals (SCI, SPI, CAN), on-board Flash and RAM. Generally, all family members are well-suited for PM synchronous motor control.

One typical member of the family, the DSP56F805, provides the following peripheral blocks:

- Two Pulse Width Modulator modules (PWMA & PWMB), each with six PWM outputs, three Current Sense inputs, and four Fault inputs; fault tolerant design with deadtime insertion; supports both Center- and Edge- aligned modes
- Twelve bit, Analog to Digital Converters (ADCs), supporting two simultaneous conversions with dual 4-pin multiplexed inputs; the ADC can be synchronized by PWM
- Two Quadrature Decoders (Quad Dec0 & Quad Dec1), each with four inputs, or two additional Quad Timers A & B
- Two dedicated General Purpose Quad Timers totaling 6 pins: Timer C with 2 pins and Timer D with 4 pins
- CAN 2.0 A/B Module with 2-pin ports used to transmit and receive
- Two Serial Communication Interfaces (SCI0 & SCI1), each with two pins, or four additional GPIO lines
- Serial Peripheral Interface (SPI), with configurable 4-pin port, or four additional GPIO lines
- Computer Operating Properly (COP) Watchdog Timer
- Two dedicated external interrupt pins
- Fourteen dedicated General Purpose I/O (GPIO) pins, 18 multiplexed GPIO pins
- External reset pin for hardware reset
- JTAG/On-Chip Emulation (OnCE)

- Software-programmable, Phase Lock Loop-based frequency synthesizer for the DSP core clock

**Table 1-1. Memory Configuration**

	DSP56F801	DSP56F803	DSP56F805	DSP56F807
Program Flash	8188 x 16-bit	32252 x 16-bit	32252 x 16-bit	61436 x 16-bit
Data Flash	2K x 16-bit	4K x 16-bit	4K x 16-bit	8K x 16-bit
Program RAM	1K x 16-bit	512 x 16-bit	512 x 16-bit	2K x 16-bit
Data RAM	1K x 16-bit	2K x 16-bit	2K x 16-bit	4K x 16-bit
Boot Flash	2K x 16-bit	2K x 16-bit	2K x 16-bit	2K x 16-bit

The most interesting peripherals, from the PM synchronous motor control point of view, are the fast Analog-to-Digital Converter (ADC) and the Pulse-Width-Modulation (PWM) on-chip modules. They offer extensive freedom of configuration, enabling efficient control of SR motors.

The **PWM module** incorporates a PWM generator, enabling the generation of control signals for the motor power stage. The module has the following features:

- Three complementary PWM signal pairs, or six independent PWM signals
- Complementary channel operation
- Deadtime insertion
- Separate top and bottom pulse width correction via current status inputs or software
- Separate top and bottom polarity control
- Edge-aligned or center-aligned PWM signals
- 15 bits of resolution
- Half-cycle reload capability
- Integral reload rates from one to 16
- Individual software-controlled PWM output

- Programmable fault protection
- Polarity control
- 20mA current sink capability on PWM pins
- Write-protectable registers

The PM synchronous motor control utilizes the PWM block set in the complementary PWM mode, permitting generation of control signals for all switches of the power stage with inserted deadtime. The PWM block generates three sinewave outputs mutually shifted by 120 degrees.

The **Analog-to-Digital Converter** (ADC) consists of a digital control module and two analog sample and hold (S/H) circuits. It has the following features:

- 12-bit resolution
- Maximum ADC clock frequency is 5MHz with 200ns period
- Single conversion time of 8.5 ADC clock cycles ( $8.5 \times 200 \text{ ns} = 1.7\mu\text{s}$ )
- Additional conversion time of 6 ADC clock cycles ( $6 \times 200 \text{ ns} = 1.2\mu\text{s}$ )
- Eight conversions in 26.5 ADC clock cycles ( $26.5 \times 200 \text{ ns} = 5.3\mu\text{s}$ ) using simultaneous mode
- ADC can be synchronized to the PWM via the sync signal
- Simultaneous or sequential sampling
- Internal multiplexer to select two of eight inputs
- Ability to sequentially scan and store up to eight measurements
- Ability to simultaneously sample and hold two inputs
- Optional interrupts at end of scan at zero crossing or if an out-of-range limit is exceeded
- Optional sample correction by subtracting a pre-programmed offset value
- Signed or unsigned result
- Single ended or differential inputs



The application utilizes the ADC on-chip module in simultaneous mode and sequential scan. The sampling is synchronized with the PWM pulses for precise sampling and reconstruction of phase currents. Such a configuration allows instant conversion of the desired analog values of all phase currents, voltages and temperatures.



## Section 2. Target Motor Theory

### 2.1 Contents

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### 2.2 Permanent Magnet Synchronous Motor

The PM synchronous motor is a rotating electric machine with a classic 3-phase stator like that of an induction motor; the rotor has surface-mounted permanent magnets (see [Figure 2-1](#)).

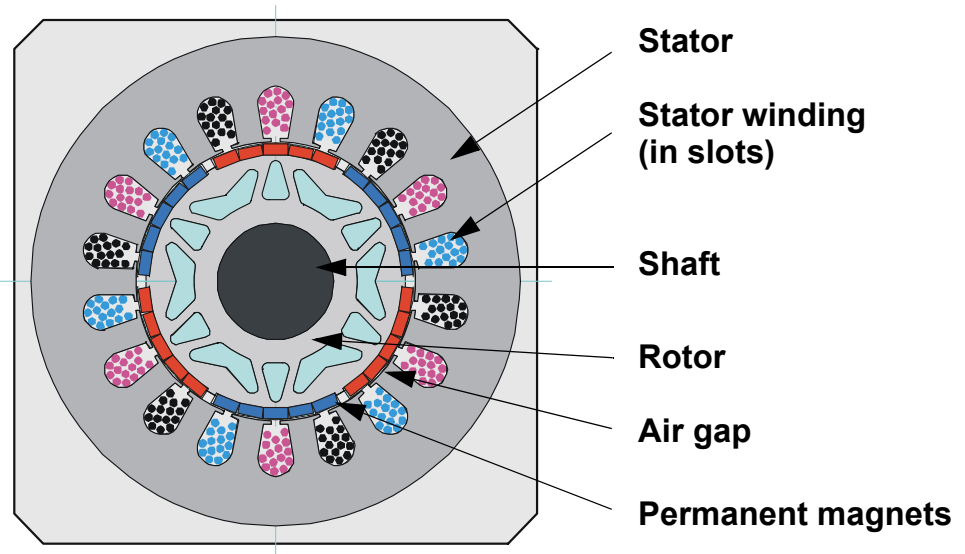


Figure 2-1. PM Synchronous Motor - Cross Section

In this respect, the PM synchronous motor is equivalent to an induction motor, where the air gap magnetic field is produced by a permanent magnet, so the rotor magnetic field is constant. PM synchronous motors offer a number of advantages in designing modern motion control systems. The use of a permanent magnet to generate substantial air gap magnetic flux makes it possible to design highly efficient PM motors.

## 2.3 Mathematical Description of PM Synchronous Motor

The model used for vector control design can be understood by using space vector theory. The three-phase motor quantities (such as voltages, currents, magnetic flux, etc.) are expressed in terms of complex space vectors. Such a model is valid for any instantaneous variation of voltage and current and adequately describes the performance of the machine under both steady-state and transient operation. The complex space vectors can be described using only two orthogonal axes. We can look at the motor as a two-phase machine. Using a two-phase motor model reduces the number of equations and simplifies the control design.

### 2.3.1 Space Vector Definition

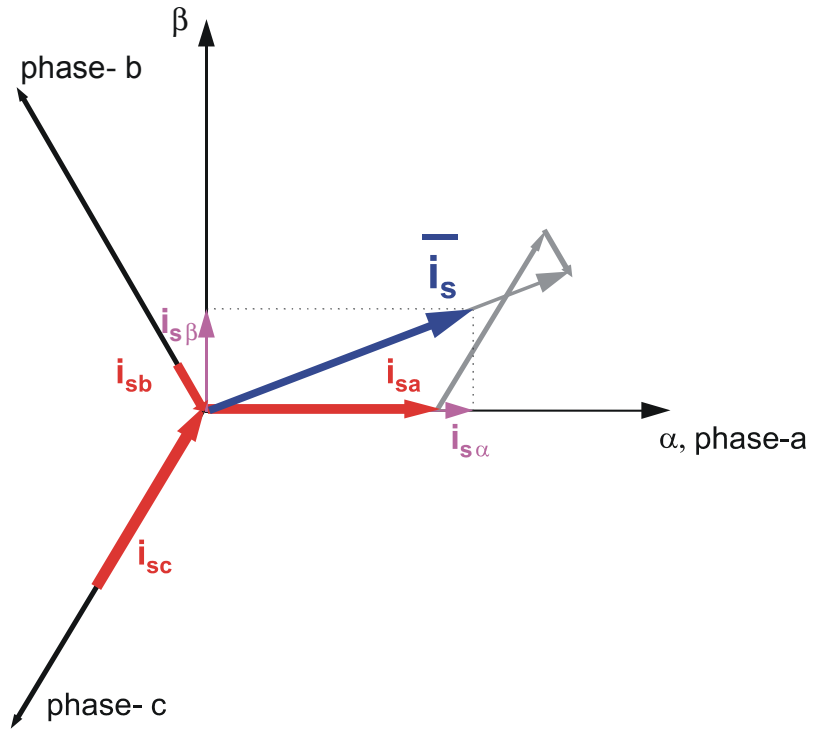
Assume  $i_{sa}$ ,  $i_{sb}$ ,  $i_{sc}$  are the instantaneous balanced three-phase stator currents:

$$i_{sa} + i_{sb} + i_{sc} = 0 \quad (\text{EQ 2-1.})$$

Then we can define the stator current space vector as follows:

$$\bar{i}_s = k(i_{sa} + ai_{sb} + a^2i_{sc}) \quad (\text{EQ 2-2.})$$

where  $a$  and  $a^2$  are the spatial operators,  $a = e^{j2\pi/3}$ ,  $a^2 = e^{j4\pi/3}$  and  $k$  is the transformation constant, chosen as  $k=2/3$ . **Figure 2-2** shows the stator current space vector projection:



**Figure 2-2. Stator Current Space Vector and Its Projection**

The space vector defined by (EQ 2-2.) can be expressed utilizing two-axis theory. The real part of the space vector is equal to the instantaneous value of the direct-axis stator current component,  $i_{s\alpha}$ , and whose imaginary part is equal to the quadrature-axis stator current component,  $i_{s\beta}$ . Thus, the stator current space vector, in the stationary reference frame attached to the stator can be expressed as:

$$\vec{i}_s = i_{s\alpha} + j i_{s\beta} \tag{EQ 2-3.}$$

In symmetrical three-phase machines, the direct and quadrature axis stator currents  $i_{s\alpha}$ ,  $i_{s\beta}$  are fictitious quadrature-phase (two-phase)

current components, which are related to the actual three-phase stator currents as follows:

$$i_{s\alpha} = k\left(i_{sa} - \frac{1}{2}i_{sb} - \frac{1}{2}i_{sc}\right) \quad \text{(EQ 2-4.)}$$

$$i_{s\beta} = k\frac{\sqrt{3}}{2}(i_{sb} - i_{sc}) \quad \text{(EQ 2-5.)}$$

where  $k=2/3$  is a transformation constant.

The space vectors of other motor quantities (voltages, currents, magnetic fluxes etc.) can be defined in the same way as the stator current space vector.

For a description of the PM synchronous motor, the symmetrical three-phase smooth-air-gap machine with sinusoidally-distributed windings is considered. The voltage equations of stator in the instantaneous form can then be expressed as:

$$u_{SA} = R_S i_{SA} + \frac{d}{dt}\psi_{SA} \quad \text{(EQ 2-6.)}$$

$$u_{SB} = R_S i_{SB} + \frac{d}{dt}\psi_{SB} \quad \text{(EQ 2-7.)}$$

$$u_{SC} = R_S i_{SC} + \frac{d}{dt}\psi_{SC} \quad \text{(EQ 2-8.)}$$

where  $u_{SA}$ ,  $u_{SB}$  and  $u_{SC}$  are the instantaneous values of stator voltages,  $i_{SA}$ ,  $i_{SB}$  and  $i_{SC}$  are the instantaneous values of stator currents, and  $\psi_{SA}$ ,  $\psi_{SB}$ ,  $\psi_{SC}$  are instantaneous values of stator flux linkages, in phase SA, SB and SC.

Due to the large number of equations in the instantaneous form, the equations (EQ 2-6.), (EQ 2-7.) and (EQ 2-8.), it is more practical to

rewrite the instantaneous equations using two axis theory (Clarke transformation). The PM synchronous motor can be expressed as:

$$u_{S\alpha} = R_S i_{S\alpha} + \frac{d}{dt} \Psi_{S\alpha} \quad \text{(EQ 2-9.)}$$

$$u_{S\beta} = R_S i_{S\beta} + \frac{d}{dt} \Psi_{S\beta} \quad \text{(EQ 2-10.)}$$

$$\Psi_{S\alpha} = L_S i_{S\alpha} + \Psi_M \cos(\Theta_r) \quad \text{(EQ 2-11.)}$$

$$\Psi_{S\beta} = L_S i_{S\beta} + \Psi_M \sin(\Theta_r) \quad \text{(EQ 2-12.)}$$

$$\frac{d\omega}{dt} = \frac{p}{J} \left[ \frac{3}{2} p (\Psi_{S\alpha} i_{S\beta} - \Psi_{S\beta} i_{S\alpha}) - T_L \right] \quad \text{(EQ 2-13.)}$$

where:

- $\alpha, \beta$  is the stator orthogonal coordinate system
- $U_{S\alpha, \beta}$  is the stator voltage
- $i_{S\alpha, \beta}$  is the stator current
- $\Psi_{S\alpha, \beta}$  is the stator magnetic flux
- $\Psi_M$  is the rotor magnetic flux
- $R_S$  is the stator phase resistance
- $L_S$  is the stator phase inductance
- $\omega / \omega_F$  is the electrical rotor speed / fields speed
- $p$  is the number of poles per phase
- $J$  is the inertia
- $T_L$  is the load torque
- $\Theta_r$  is the rotor position in  $\alpha, \beta$  coordinate system

The equations (EQ 2-9.) through (EQ 2-13.) represent the model of PM synchronous motor in the stationary frame  $\alpha, \beta$  fixed to the stator.

Besides the stationary reference frame attached to the stator, motor model voltage space vector equations can be formulated in a general reference frame, which rotates at a general speed  $\omega_g$ . If a general reference frame is used, with direct and quadrature axes  $x, y$  rotating at a general instantaneous speed  $\omega_g = d\theta_g/dt$ , as shown in **Figure 2-3**, where  $\theta_g$  is the angle between the direct axis of the stationary reference

frame ( $\alpha$ ) attached to the stator and the real axis ( $x$ ) of the general reference frame, then (EQ 2-14.) defines the stator current space vector in general reference frame:

$$\bar{i}_{sg} = \bar{i}_s e^{-j\theta_g} = i_{sx} + j i_{sy} \tag{EQ 2-14.}$$

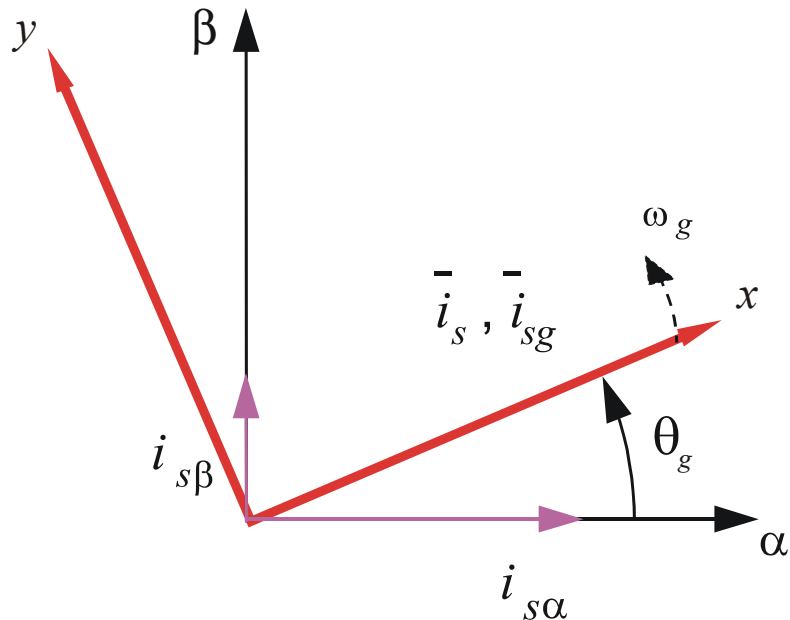


Figure 2-3. Application of the General Reference Frame

The stator voltage and flux-linkage space vectors can be similarly obtained in the general reference frame.

Similar considerations hold for the space vectors of the rotor voltages, currents and flux linkages. The real axis ( $r\alpha$ ) of the reference frame attached to the rotor is displaced from the direct axis of the stator reference frame by the rotor angle  $\theta_r$ . Since it can be seen that the angle between the real axis ( $x$ ) of the general reference frame and the real axis of the reference frame rotating with the rotor ( $r\alpha$ ) is  $\theta_g - \theta_r$ , in the general reference frame, the space vector of the rotor currents can be expressed as:

$$\bar{i}_{rg} = \bar{i}_r e^{-j(\theta_g - \theta_r)} = i_{rx} + j i_{ry} \tag{EQ 2-15.}$$



where  $\bar{i}_r$  is the space vector of the rotor current in the rotor reference frame.

The space vectors of the rotor voltages and rotor flux linkages in the general reference frame can be similarly expressed.

The motor model voltage equations in the general reference frame can be expressed by utilizing introduced transformations of the motor quantities from one reference frame to the general reference frame. The PM synchronous motor model is often used in vector control algorithms. The aim of vector control is to implement control schemes which produce high dynamic performance and are similar to those used to control DC machines. To achieve this, the reference frames may be aligned with the stator flux-linkage space vector, the rotor flux-linkage space vector or the magnetizing space vector. The most popular reference frame is the reference frame attached to the rotor flux linkage space vector, with direct axis ( $d$ ) and quadrature axis ( $q$ ).

After transformation into  $d$ - $q$  coordinates, the motor model as follows:

$$u_{sd} = R_S i_{sd} + \frac{d}{dt} \Psi_{sd} - \omega_F \Psi_{sq} \quad \text{(EQ 2-16.)}$$

$$u_{sq} = R_S i_{sq} + \frac{d}{dt} \Psi_{sq} + \omega_F \Psi_{sd} \quad \text{(EQ 2-17.)}$$

$$\Psi_{sd} = L_S i_{sd} + \Psi_M \quad \text{(EQ 2-18.)}$$

$$\Psi_{sq} = L_S i_{sq} \quad \text{(EQ 2-19.)}$$

$$\frac{d\omega}{dt} = \frac{p}{J} \left[ \frac{3}{2} p (\Psi_{sd} i_{sq} - \Psi_{sq} i_{sd}) - T_L \right] \quad \text{(EQ 2-20.)}$$

By considering that below base speed  $i_{sd}=0$ , the equation (EQ 2-20.) can be reduced to the following form:

$$\frac{d\omega}{dt} = \frac{p}{J} \left[ \frac{3}{2} p (\Psi_M i_{sq}) - T_L \right] \quad \text{(EQ 2-21.)}$$

From the equation (EQ 2-21.), it can be seen that the torque is dependent and can be directly controlled by the current  $i_{sq}$  only. It is obvious to obtain PM synchronous motor torque equation as follows:

$$T_e = \frac{3}{2}p(\Psi_M i_{sq}) \quad \text{(EQ 2-22.)}$$

## 2.4 Digital Control of PM Synchronous Motor

Usually the applications of the PM synchronous motors are powered by inverters. The inverter converts DC power to AC power at the required frequency and amplitude. The typical 3-phase inverter is illustrated in Figure 2-4.

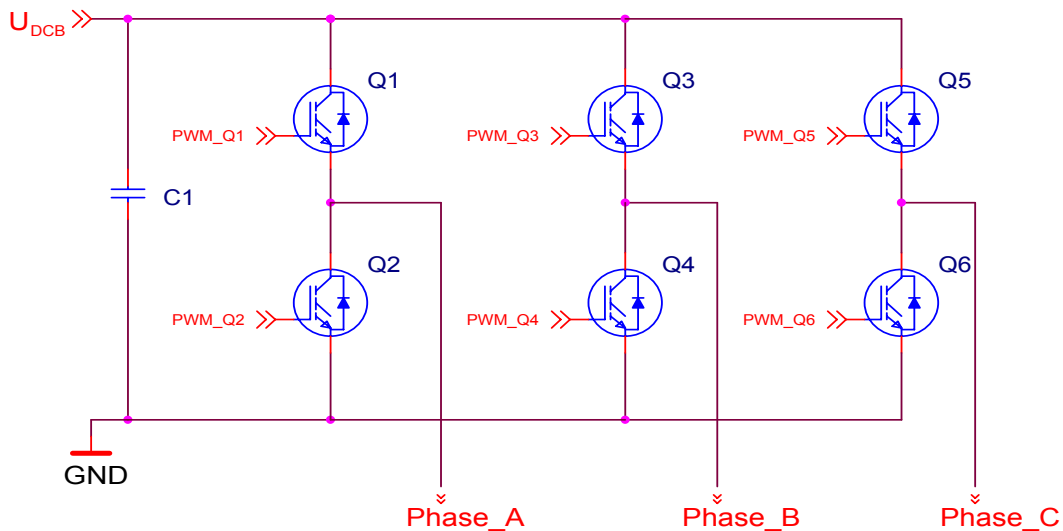
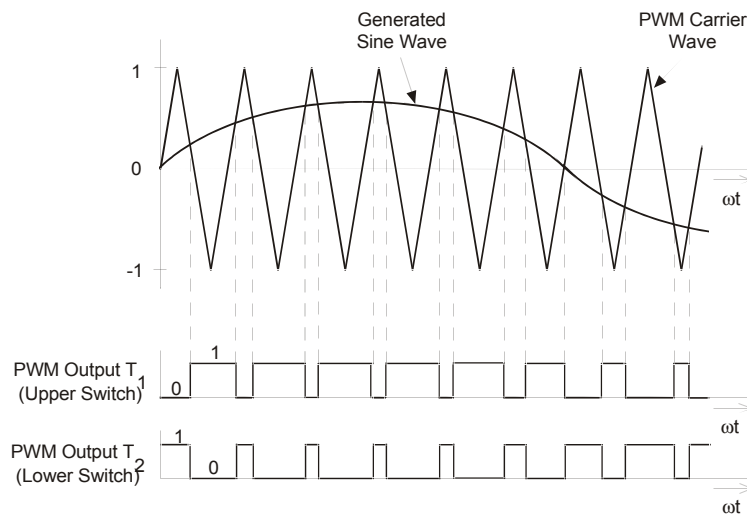


Figure 2-4. 3- Phase Inverter

The inverter consists of three half-bridge units where the upper and lower switches are controlled complementarily, meaning when the upper one is turned on, the lower one must be turned off, and vice versa. Because the power device's turn off time is longer than its turn on time, some deadtime must be inserted between the turn off of one transistor of the half-bridge, and the turn on of its complementary device. The

output voltage is mostly created by a pulse width modulation (PWM) technique, where an isosceles triangle carrier wave is compared with a fundamental-frequency sine modulating wave, and the natural points of intersection determine the switching points of the power devices of a half bridge inverter. This technique is shown in **Figure 2-5**. The 3-phase voltage waves are shifted 120° to each other and, thus, a 3-phase motor can be supplied.



**Figure 2-5. Pulse Width Modulation**

The most popular power devices for motor control applications are Power MOSFETs and IGBTs.

A Power MOSFET is a voltage-controlled transistor. It is designed for high-frequency operation and has a low voltage drop; thus, it has low power losses. However, the saturation temperature sensitivity limits the MOSFET application in high-power applications.

An insulated-gate bipolar transistor (IGBT) is a bipolar transistor controlled by a MOSFET on its base. The IGBT requires low drive current, has fast switching time, and is suitable for high switching

frequencies. The disadvantage is the higher voltage drop of a bipolar transistor, causing higher conduction losses.

### 2.4.1 Vector Control of PM Synchronous Motor

Vector Control is an elegant control method of a PM synchronous motor, where field-oriented theory is used to control space vectors of magnetic flux, current, and voltage. It is possible to set up the coordinate system to decompose the vectors into a magnetic field-generating part and a torque-generating part. The structure of the motor controller (Vector Control controller) is then almost the same as for a separately-excited DC motor, which simplifies the control of PM synchronous motor. This Vector Control technique was developed specifically to achieve a similarly dynamic performance in PM synchronous motors.

As explained in [3.3 Vector Control Drive Concept](#), there is chosen a torque control with inner current closed-loop, where the rotor flux is considered as zero input.

This method is broken down onto the field-generating and torque-generating parts of the stator current to be able to separately control the magnetic flux and the torque. In order to do so, we need to set up the rotary coordinate system connected to the rotor magnetic field; this system is generally called a “d-q coordinate system”. Very high CPU performance is needed to perform the transformation from rotary to stationary coordinate systems. Therefore, the Motorola DSP56F80x is very well suited for use in a Vector Control algorithm. All transformations which are needed for Vector Control will be described in the next section.

### 2.4.2 Block Diagram of Vector Control

[Figure 2-6](#) shows the basic structure of Vector Control of the PM synchronous motor. To perform Vector Control, follow these steps:

- Measure the motor quantities (phase voltages and currents)
- Transform them into the two-phase system ( $\alpha, \beta$ ) using Clarke transformation
- Calculate the rotor flux space vector magnitude and position angle

- Transform stator currents into the d-q coordinate system using Park transformation
- The stator current torque- ( $i_{sq}$ ) and flux- ( $i_{sd}$ ) producing components are controlled separately by the controllers
- The output stator voltage space vector is calculated using the decoupling block
- The stator voltage space vector is transformed back from the d-q coordinate system into the two-phase system and fixed with the stator by inverse Park transformation
- Using sinewave modulation, the output 3-phase voltage is generated

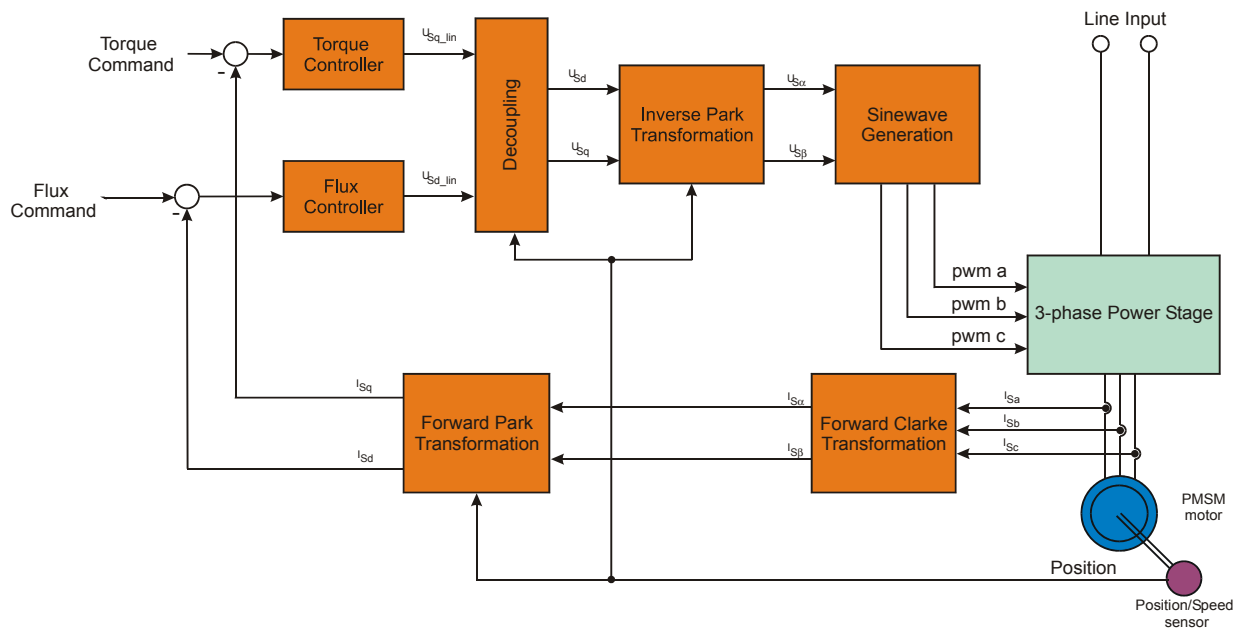


Figure 2-6. Block Diagram of PM Synchronous Motor Vector Control

### 2.4.3 Vector Control Transformations

Transforming the PM synchronous motor into a DC motor is based on points of view. As shown in [2.4.2 Block Diagram of Vector Control](#), a coordinate transformation is required.

The following transformations are involved in Vector Control:

- Transformations from a 3-phase to a 2-phase system (Clarke transformation)
- Rotation of orthogonal system
  - $\alpha, \beta$  to d-q (Park transformation)
  - d-q to  $\alpha, \beta$  (Inverse Park transformation)

2.4.3.1 Clarke Transformation

Figure 2-7 shows how the three-phase system is transformed into a two-phase system.

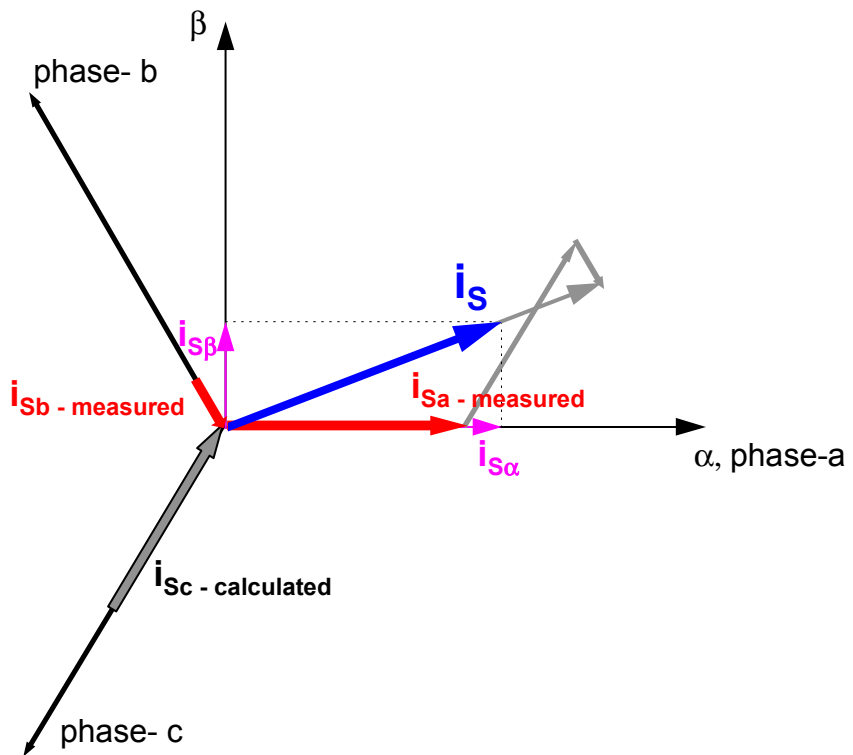


Figure 2-7. Clarke Transformation

To transfer the graphical representation into mathematical language:

$$\begin{bmatrix} \alpha \\ \beta \end{bmatrix} = K \begin{bmatrix} 1 & -\frac{1}{2} & -\frac{1}{2} \\ 0 & \frac{\sqrt{3}}{2} & -\frac{\sqrt{3}}{2} \end{bmatrix} \begin{bmatrix} a \\ b \\ c \end{bmatrix} \quad \text{(EQ 2-23.)}$$

In most cases, the 3-phase system is symmetrical, which means that the sum of the phase quantities is always zero.

$$\alpha = K\left(a - \frac{1}{2}b - \frac{1}{2}c\right) = | a + b + c = 0 | = K\frac{3}{2}a \quad \text{(EQ 2-24.)}$$

The constant “K” can be freely chosen and equalizing the  $\alpha$ -quantity and a-phase quantity is recommended. Then:

$$\alpha = a \Rightarrow K = \frac{2}{3} \quad \text{(EQ 2-25.)}$$

We can fully define the Park-Clarke transformation:

$$\begin{bmatrix} \alpha \\ \beta \end{bmatrix} = \begin{bmatrix} \frac{2}{3} & -\frac{1}{3} & -\frac{1}{3} \\ 0 & \frac{1}{\sqrt{3}} & -\frac{1}{\sqrt{3}} \end{bmatrix} \begin{bmatrix} a \\ b \\ c \end{bmatrix} = | a + b + c = 0 | = \begin{bmatrix} 1 & 0 & 0 \\ 0 & \frac{1}{\sqrt{3}} & -\frac{1}{\sqrt{3}} \end{bmatrix} \begin{bmatrix} a \\ b \\ c \end{bmatrix} \quad \text{(EQ 2-26.)}$$

### 2.4.3.2 Transformation from $\alpha, \beta$ to d-q Coordinates and Backwards

Vector Control is performed entirely in the d-q coordinate system to make the control of PM synchronous motors elegant and easy; see [2.4.2 Block Diagram of Vector Control](#).

Of course, this requires transformation in both directions and the control action must be transformed back to the motor side.

First, establish the d-q coordinate system:

$$\Psi_M = \sqrt{\Psi_{M\alpha}^2 + \Psi_{M\beta}^2} \quad (\text{EQ 2-27.})$$

$$\sin \vartheta_{\text{Field}} = \frac{\Psi_{M\beta}}{\Psi_{M\alpha}} \quad (\text{EQ 2-28.})$$

$$\cos \vartheta_{\text{Field}} = \frac{\Psi_{M\alpha}}{\Psi_{M\alpha}}$$

Then transform from  $\alpha, \beta$  to d-q coordinates:

$$\begin{bmatrix} d \\ q \end{bmatrix} = \begin{bmatrix} \cos \vartheta_{\text{Field}} & \sin \vartheta_{\text{Field}} \\ -\sin \vartheta_{\text{Field}} & \cos \vartheta_{\text{Field}} \end{bmatrix} \begin{bmatrix} \alpha \\ \beta \end{bmatrix} \quad (\text{EQ 2-29.})$$

Figure 2-8 illustrates this transformation.

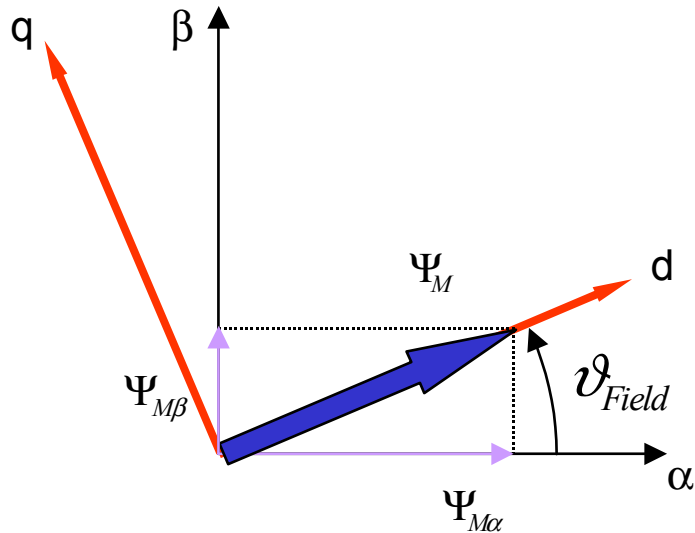


Figure 2-8. Establishing the d-q Coordinate System (Park Transformation)



The backward (Inverse Park) transformation (from d-q to  $\alpha,\beta$ ) is:

$$\begin{bmatrix} \alpha \\ \beta \end{bmatrix} = \begin{bmatrix} \cos \vartheta_{\text{Field}} & -\sin \vartheta_{\text{Field}} \\ \sin \vartheta_{\text{Field}} & \cos \vartheta_{\text{Field}} \end{bmatrix} \begin{bmatrix} d \\ q \end{bmatrix} \quad \text{(EQ 2-30.)}$$

## 2.4.4 PMSM Vector Control

This section describes the control regarding the required stator current vectors  $i_{sd}$ ,  $i_{sq}$ .

There are two speed ranges (shown in [Figure 2-9](#)), which differ by controlled current vector:

- Control in Normal Operating Range is a control mode for a speed required below nominal motor speed
- Control in Field-Weakening Range is a control mode for a speed required above nominal motor speed. This application does not utilize control in field-weakening range.

### 2.4.4.1 Control in Normal Operating Range

Assume an ideal PM synchronous motor with constant stator reluctance,  $L_s = \text{const}$ . The equations ([EQ 2-17.](#)), ([EQ 2-18.](#)) and ([EQ 2-19.](#)) can then be written as:

$$u_{sq} = R_s i_{sq} + L_s \frac{d}{dt} i_{sq} + \omega_F (L_s i_{sd} + \Psi_M) \quad \text{(EQ 2-31.)}$$

As demonstrated from PM synchronous motor equations, the maximum efficiency of the ideal PM synchronous motor is obtained when maintaining the current flux-producing component  $i_{sd}$  at zero. Therefore, in the drive from [Figure 2-6](#), the Field-Weakening Controller sets  $i_{sd} = 0$  in the normal operating range. The torque regulator controls the current torque-producing component  $i_{sq}$ .

A real 3-phase power inverter has voltage and current rating limitations:

1. The absolute value of stator voltage  $u_s$  is physically limited according to DCBus voltage to  $u_{sdq\_max}$  limit

- The absolute value of the stator current  $i_s$  should be maintained below a limit of  $I_{SDQ\_MAX}$  given by the maximum current rating

In the normal operating range, the current torque-producing component  $i_{sq}$  can be set up to  $I_{SDQ\_MAX}$ , since  $i_{sd} = 0$ .

Due to the voltage limitation, the maximum speed in the normal motor operating range is limited for  $i_{sd} = 0$ , to a nominal motor speed as shown in **Figure 2-9** and **(EQ 2-31)**.

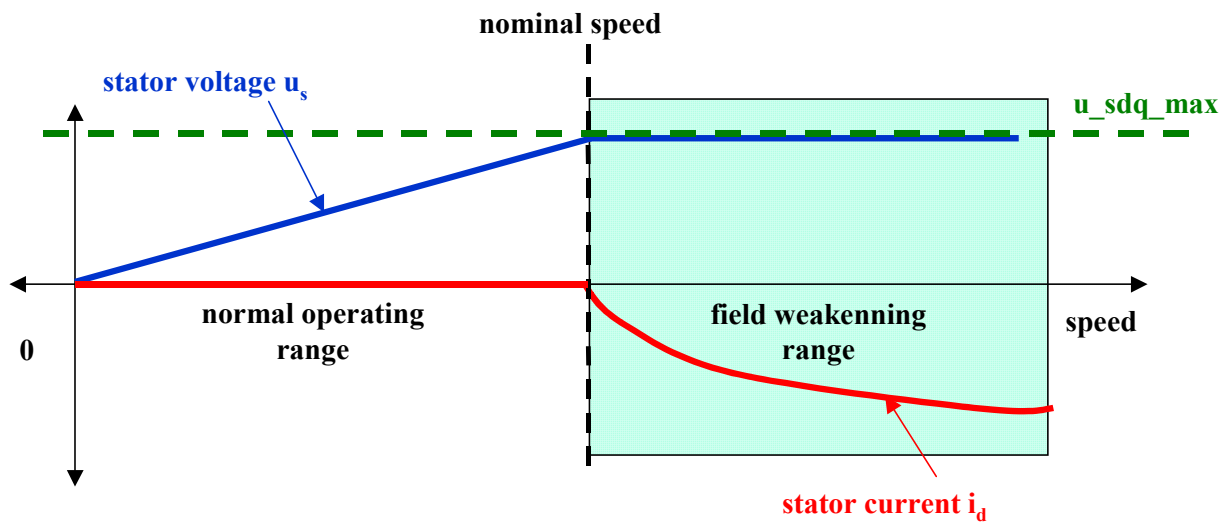


Figure 2-9. Normal Operation and Field-Weakening

## Section 3. System Description

### 3.1 Contents

3.2	System Specification .....	35
3.3	Vector Control Drive Concept.....	36
3.4	System Blocks Concept .....	39

### 3.2 System Specification

The motor control system is designed to drive a 3-phase PM synchronous motor in a closed-loop of torque-generating part of current  $i_{sq}$ . The application meets the following performance specifications:

- Torque vector control of PM motor using the quadrature encoder as a position sensor
- Targeted for DSP56F805EVM
- Running on a 3-phase Low-voltage PM synchronous motor control development platform at 12 DC
- Control technique incorporates:
  - Vector Control with torque-generating part of current  $i_{sq}$
  - Rotation in both directions
  - Motoring and generator mode with brake
  - Start from any motor position with rotor alignment
- Manual interface (Start/Stop switch, Up/Down push button control, LED indicator)
- PC master software control interface (motor start/stop, speed set-up)

- PC master software remote monitor
- Power stage board identification
- Overvoltage, undervoltage, overcurrent and overheating fault protection

The PM synchronous drive introduced here is designed to power a high-voltage PM synchronous motor with a quadrature encoder. It has the following specifications:

**Table 3-1. High Voltage Hardware Set Specifications**

Motor Characteristics:	Motor Type	6 poles, 3-phase, star connected, BLDC motor
	Speed Range	3000 rpm (at 12V)
	Maximum Electrical Power:	150 W
	Phase Voltage	3*6.5 V
	Phase Current	17 A
Drive Characteristics:	Speed Range	< 3000 rpm
	Input Voltage	12V DC
	Maximum DCBus Voltage	15.8 V
	Control Algorithm	Torque Closed-Loop Control
	Optoisolation	Required

### 3.3 Vector Control Drive Concept

A standard system concept is used with this drive; see [Figure 3-1](#). The system incorporates the following hardware parts:

- Three-phase PM synchronous motor high-voltage development platform
- Feedback sensors for:
  - Position (quadrature encoder)
  - DCBus voltage

- Phase currents
- DCBus overcurrent detection
- Temperature
- The DSP56F805 evaluation module

The drive can be controlled in two different operational modes:

In the **Manual** operational mode, the required speed is set by the Start/Stop switch and the Up/Down push buttons.

In the **PC master software** operational mode, the required speed and Start/Stop switch are set by the PC.

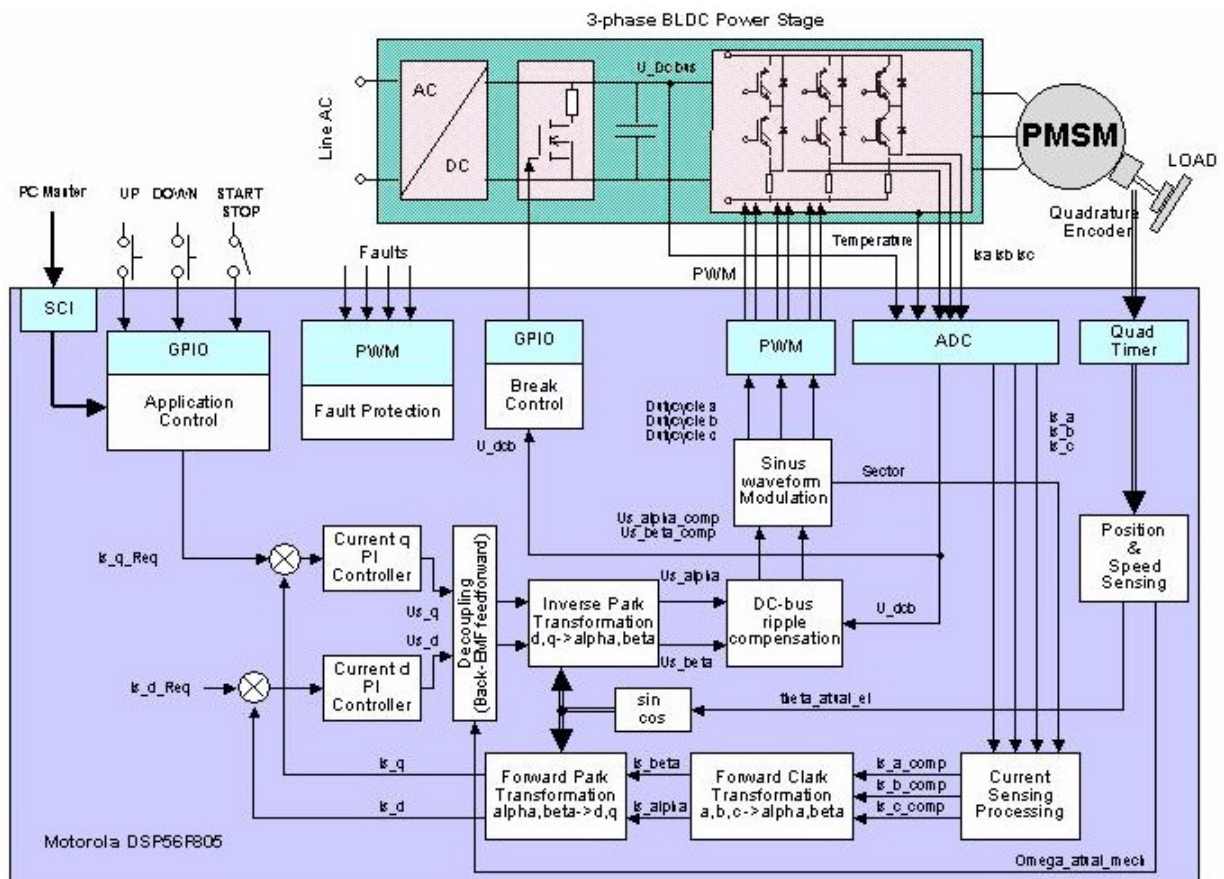


Figure 3-1. Drive Concept

The **control process** is as follows:

When the Start command is accepted (using the Start/Stop Switch or PC master software command), the required torque generating part of current is calculated according to the Up/Down push buttons or PC master software commands. The required torque generating part of current reference command is put to the current controller. The comparison between the required torque generating part of current command and the actual measured current generates a current error. Based on the error, the current controller generates a voltage,  $Us\_qReq$ . A second part of stator current  $Is\_dReq$ , which corresponds to flux might be given by the Field-Weakening Controller but in this application is considered as zero current. Simultaneously, the stator currents  $Is\_a$ ,  $Is\_b$ , and  $Is\_c$  are measured and transformed from instantaneous values into the stationary reference frame  $\alpha, \beta$ , and consecutively into the rotary reference frame d-q (Park - Clarke transformation). Based on the errors between required and actual currents in the rotary reference frame, the current controllers generate output voltages  $Us\_q$  and  $Us\_d$  (in the rotary reference frame d-q). The voltages  $Us\_q$  and  $Us\_d$  are transformed back into the stationary reference frame  $\alpha, \beta$  and, after DCBus ripple elimination, are recalculated to the 3-phase voltage system, which is applied to the motor. The actual speed is calculated from the pulses of the quadrature encoder.

Beside the main control loop, the DCBus voltage, DCBus current and power stage temperature are measured during the control process. They are used for overvoltage, undervoltage, overcurrent and overheating protection of the drive. The undervoltage and overheating protection is performed by software, while the overcurrent and overvoltage fault signal utilizes a fault input of the DSP.

If any of the previously-mentioned faults occur, the motor control PWM outputs are disabled in order to protect the drive, and the fault state of the system is displayed by the on-board LED.

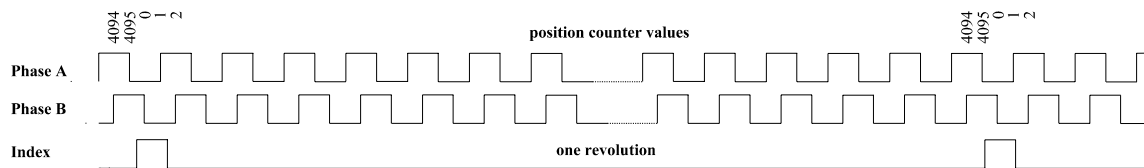
A hardware error is also detected if the wrong power stage is used. Each power stage contains a simple module generating a logic sequence unique for that type of power stage. During chip initialization, this sequence is read and evaluated according to the decoding table. If the correct power stage is identified, the program can continue. In the case

of wrong hardware, the program stays in an infinite loop, displaying the fault condition.

### 3.4 System Blocks Concept

#### 3.4.1 Position and Speed Sensing

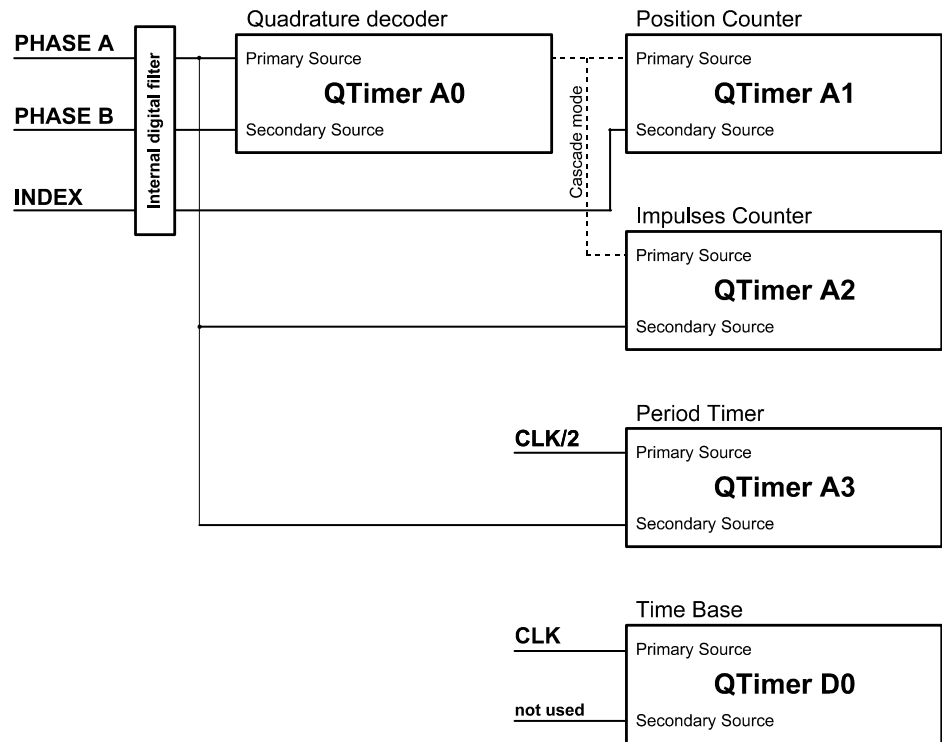
All members of Motorola's DSP56F80x family, except the DSP56F801 device, have a quadrature decoder. This peripheral is commonly used for position and speed sensing. The quadrature decoder position counter counts up/down each edge of Phase A and Phase B signals according to their order. On each revolution, the position counter is cleared by an index pulse; see [Figure 3-2](#).



**Figure 3-2. Quadrature Encoder Signals**

This means that the zero position is linked with the index pulse, but Vector Control requires the zero position, where the rotor is aligned to the *d* axis; see [3.4.1.4 Position Reset with Rotor Alignment](#). Therefore, using a quadrature decoder to decode the encoder's signal requires either the calculation of an offset which aligns the quadrature decoder position counter with the aligned rotor position (zero position), or the coupling of the zero rotor position with the index pulse of a quadrature encoder. To avoid the calculation of the rotor position offset, the quadrature decoder is not used in this application. The decoder's digital processing capabilities are then free to be used by another application and the application presented can then run on the DSP56F801, which lacks a quadrature decoder.

In addition to the quadrature decoder, the input signals (Phase A, Phase B and Index) are connected to quad timer module A. The quad timer module consists of four quadrature timers. Due to the wide variability of quad timer modules, it is possible to use this module to decode quadrature encoder signals, sense position, and speed. A configuration of the quad timer module is shown in **Figure 3-3**.



**Figure 3-3. Quad Timer Module A Configuration**

3.4.1.1 Position Sensing

The position and speed sensing algorithm uses all of the timers in module A and an additional timer as a time base. Timers A0 and A1 are used for position sensing. Timer A0 permits connection of three input signals to the quadrature timer A1, even if timer A1 has only two inputs (primary and secondary), accomplished by using timer A0 as a quadrature decoder only. It is set to count in the quadrature mode, count to zero, and then reinitialize. This timer setting is used to decode



quadrature signals only. Timer A1 is connected to timer A0 in cascade mode. In this mode, the information about counting up/down is connected internally to timer A1; thus, the secondary input of timer A1 is free to be used for the index pulse. The counter A1 is set to count to +/- ((4\*number of pulses per revolution) - 1) and reinitialize after compare. The value of the timer A1 corresponds to the rotor position.

The position of the index pulse is sensed to avoid the loss of some pulses under the influence of noise during extended motor operation, which can result in incorrect rotor position sensing. If some pulses are lost, a different position of the index pulse is detected, and a position sensing error is signaled. If a check of the index pulse is not required, timer A1 can be removed and timer A0 set as the position counter A1. The resulting value of timer A1 is scaled to range  $[-1; 1)$ , which corresponds to  $[-\pi; \pi)$ .

### 3.4.1.2 Speed Sensing

There are two common ways to measure speed. The first method measures the time between two following edges of quadrature encoder, and the second method measures a position difference (a number of pulses) per constant period. The first method is used at low speed. At the moment when the measured period is very short, the speed calculation algorithm switches to the second method.

The proposed algorithm combines both methods. The algorithm simultaneously measures the number of quadrature encoder pulses per constant period, and an accurate time interval between the first and last pulse is counted during that constant period. The speed can then be expressed as:

$$\text{speed} = \frac{k \cdot N}{T} \quad (\text{EQ 3-1.})$$

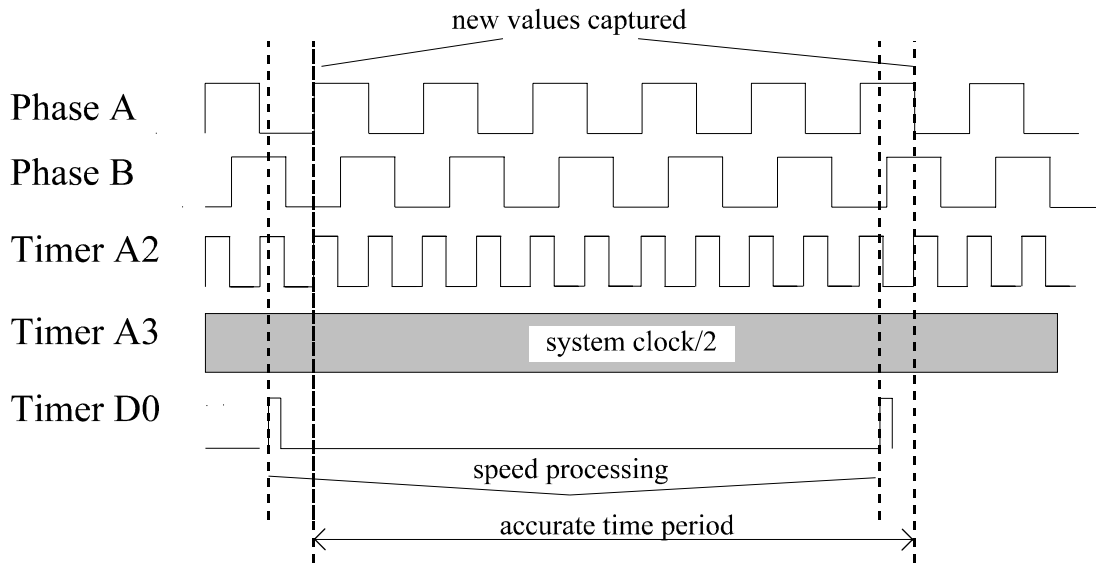
where:

- speed*    alculated speed
- k*        scaling constant
- N*        number of pulses per constant period

$T$  accurate period of  $N$  pulses

The algorithm requires two timers for counting pulses and measuring their period, and a third timer as a time base; see **Figure 3-3**. Timer A2 counts the pulses of the quadrature encoder, and timer A3 counts a system clock divided by 2. The values in both timers can be captured by each edge of the Phase A signal. The time base is provided by timer D0, which is set to call the speed processing algorithm every 900 $\mu$ s. An explanation of how the speed processing algorithm works follows.

First, the new captured values of both timers are read. The difference in the number of pulses and their accurate time interval are calculated from actual and previous values. The new values are then saved for the next period, and the capture register is enabled. From that moment, the first edge of Phase A signal captures the values of both timers (A2, A3) and the capture register is disabled. This process is repeated on each call of the speed processing algorithm; see **Figure 3-4**.



**Figure 3-4. Speed Processing**

### 3.4.1.3 Minimum and Maximum Speed Calculation

The minimum speed is calculated with the following equation:

$$\omega_{min} = \frac{60}{4NT_{calc}} \quad \text{(EQ 3-2)}$$

where:

- $\omega_{min}$  Minimum obtainable speed [rpm]
- $N$  Number of pulses per revolution [1/rev]
- $T_{calc}$  Period of speed measurement (calculation period) [s]

In the application, the quadrature encoder has 1024 pulses per revolution and a calculation period of 900 $\mu$ s was chosen on the basis of a motor mechanical constant. Thus, (EQ 3-2.) calculates the minimum speed as 16.3 rpm.

The maximum speed can be expressed as:

$$\omega_{max} = \frac{60}{4NT_{clkT2}} \quad \text{(EQ 3-3)}$$

where:

- $\omega_{max}$  Maximum obtainable speed [rpm]
- $N$  Number of pulses per revolution [1/rev]
- $T_{clkT2}$  Period of input clock to timer A2 [s]

Substitution in (EQ 3-3.) for  $N$  and  $T_{clkT2}$  (timer A2 input clock = system clock 36 MHz/2) yields a maximum speed of 263672rpm. As demonstrated, the algorithm can measure speed across a wide range. Because such high speed is not practical, the maximum speed can be reduced to a required range by the constant  $k$  in (EQ 3-1.). The constant  $k$  can be calculated as:

$$k = \frac{60}{4NT_{clkT2}\omega_{max}} \quad \text{(EQ 3-4)}$$

where:

- k      Scaling constant in (EQ 3-1.)
- $\omega_{max}$     Maximum of the speed range [rpm]
- $N$       Number of pulses per revolution [1/rev]
- $T_{clkT2}$     Period of input clock to timer A2 [s]

In this application, the maximum measurable speed is limited to 6000rpm.

**NOTE:** *To ensure an accurate speed calculation, you must choose the input clock of timer A2 so that the calculation period of speed processing (in this case, 900 $\mu$ s) is represented in timer A2 as a value lower than 0x7FFFH ( $900 \cdot 10^{-6} / T_{clkT2} \leq 0x7FFFH$ ).*

#### 3.4.1.4 Position Reset with Rotor Alignment

After reset, the rotor position is unknown, because a quadrature encoder does not give an absolute position until the index pulse arrives. As shown in **Figure 3-5**, the rotor position must be aligned with the  $d$  axis of the d-q coordinate system before a motor begins running. The alignment algorithm is shown in **Figure 3-6**. First, the position is set to zero, independent of the actual rotor position. (The value of the quadrature encoder does not affect this setting). Then the  $I_d$  current is set to alignment current. The rotor is now aligned to the required position. After rotor stabilization, the encoder is reset to the zero position, then the  $I_d$  current is set back to zero, and alignment is finished. The alignment is executed only once during the first transition from the Stop to Run state of the Run/Stop switch.

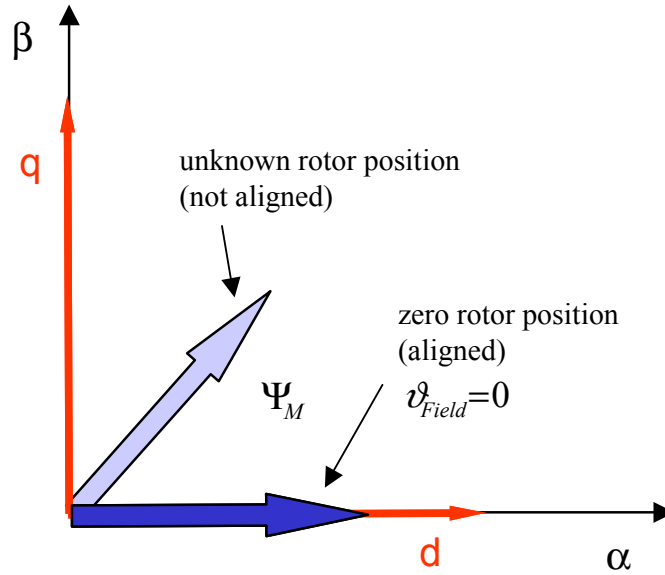


Figure 3-5. Rotor Alignment

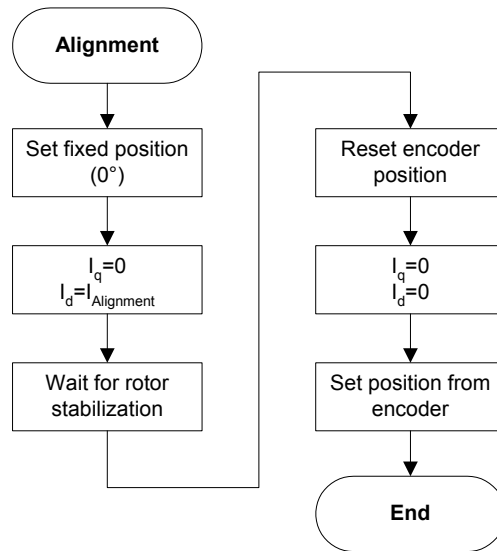


Figure 3-6. Rotor Alignment Flow Chart

System Description

3.4.2 Current Sensing

Phase currents are measured by a shunt resistor in each phase. A voltage drop on the shunt resistor is amplified by an operational amplifier, and shifted up by 1.65V. The resultant voltage is converted by an A/D converter (see [Figure 3-7](#) and [Figure 3-8](#)).

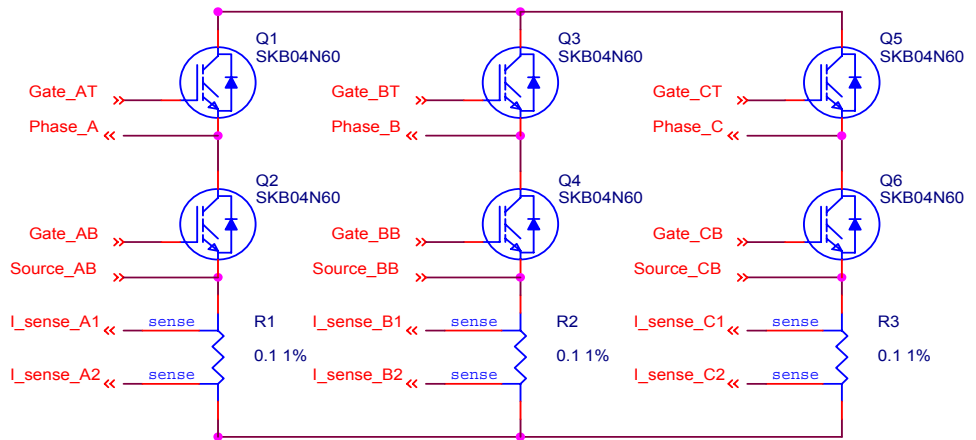


Figure 3-7. Current Shunt Resistors

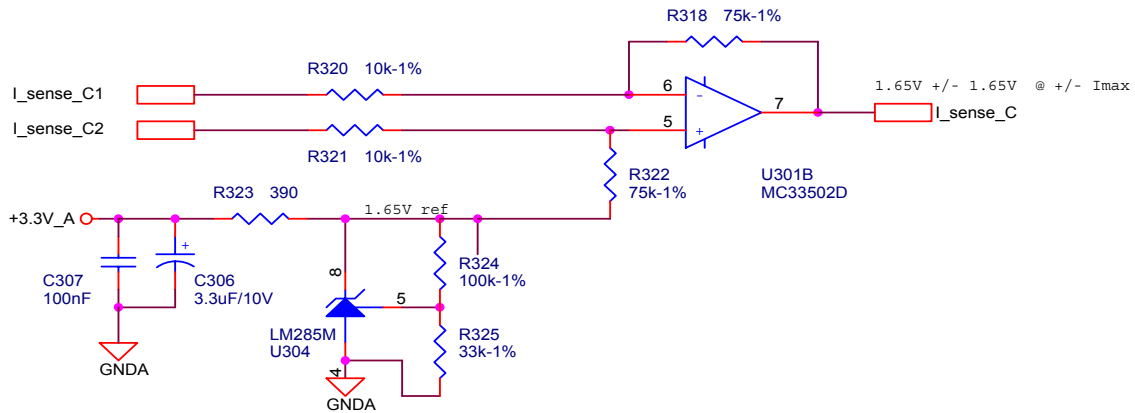


Figure 3-8. Current Amplifier

As shown in **Figure 3-7**, the currents cannot be measured at any moment. For example, the current flows through Phase A (and shunt resistor R1) only if transistor Q2 is switched on. Likewise, the current in Phase B can be measured if transistor Q4 is switched on, and the current in Phase C can be measured if transistor Q6 is switched on. To get a moment of current sensing, a voltage shape analysis must be done.

The voltage shapes of two different PWM periods are shown in **Figure 3-11**. The voltage shapes correspond to center-aligned PWM sinewave modulation. As shown, the best moment of current sampling is in the middle of the PWM period, where all bottom transistors are switched on.

To set the exact moment of sampling, the DSP56F80x family offers the ability to synchronize ADC and PWM modules via the SYNC signal. This exceptional hardware feature, patented by Motorola, is used for current sensing. The PWM outputs a synchronization pulse, which is connected as an input to the synchronization module TC2 (Quad Timer C, counter/timer 2). A high-true pulse occurs for each reload of the PWM, regardless of the state of the LDOK bit. The intended purpose of TC2 is to provide a user-selectable delay between the PWM SYNC signal and the updating of the ADC values. A conversion process can be initiated by the SYNC input, which is an output of TC2. The time diagram of the automatic synchronization between PWM and ADC is shown in **Figure 3-9**.

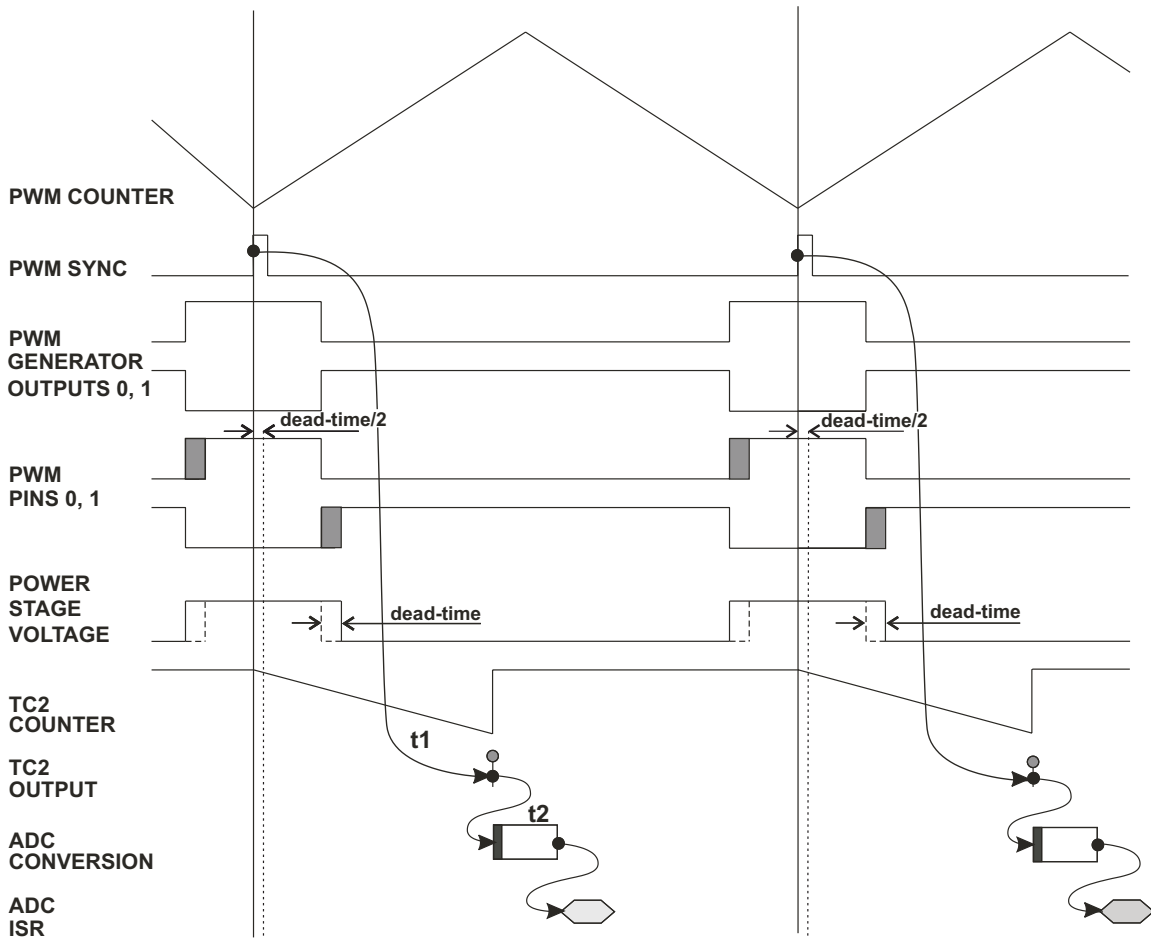


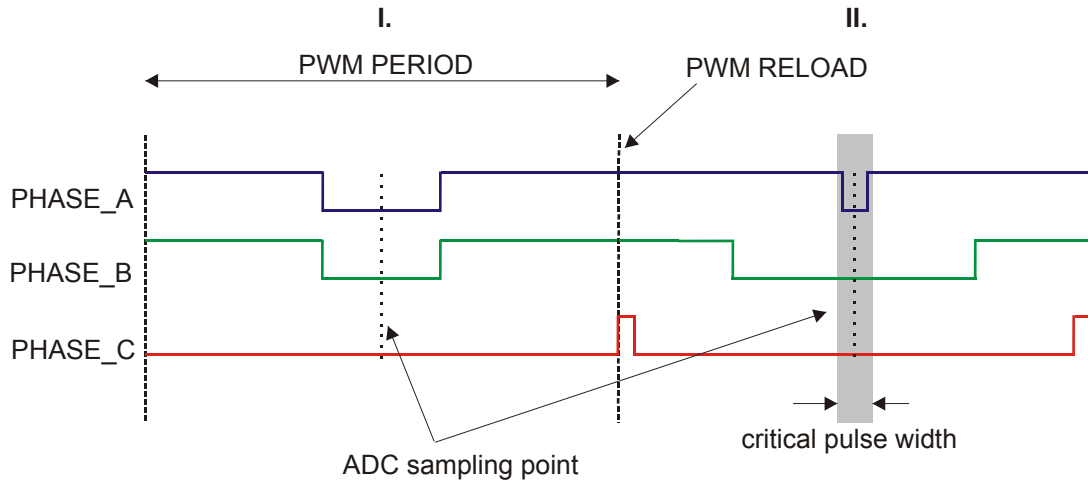
Figure 3-9. Time Diagram of PWM and ADC Synchronization

However, all three currents cannot be measured from one voltage shape. The PWM period II in Figure 3-11 shows a moment when the bottom transistor of Phase A is switched on for a very short time. If the on-time is shorter than a critical time, the current can not be accurately measured. The critical time is given by hardware configuration (transistor commutation times, response delays of the processing



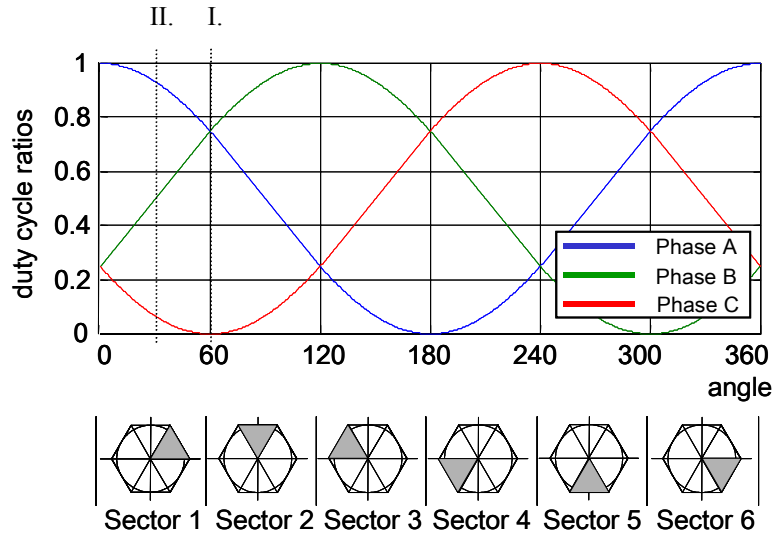
electronics, etc.). Therefore, only two currents are measured and a third current is calculated from the following equation:

$$0 = i_A + i_B + i_C \quad \text{(EQ 3-5.)}$$



**Figure 3-10. Voltage Shapes of Two Different PWM Periods**

Freescale Semiconductor, Inc.



**Figure 3-11. 3-phase Sinewave Voltages and Corresponding Sector Value**

A decision must now be made about which phase current should be calculated. The simplest technique is to calculate the current of the most positive voltage phase. For example, Phase A generates the most positive voltage within section 0 - 60°, Phase B within section 60° - 120°, and so on; see [Figure 3-11](#).

In this case, the output voltages are divided into six sectors, as shown in [Figure 3-11](#). The current calculation is then made according to the actual sector value.

Sectors 1 and 6:

$$i_A = -i_B - i_C \tag{EQ 3-6.}$$

Sectors 2 and 3:

$$i_B = -i_A - i_C \tag{EQ 3-7.}$$

Sectors 4 and 5:

$$i_C = -i_B - i_A \quad \text{(EQ 3-8.)}$$

**NOTE:** *The sector value is used for current calculation only, and has no other meaning in the sinewave modulation. But if we use any type of space vector modulation, we can get the sector value as part of space vector calculation.*

### 3.4.3 Voltage Sensing

The DCBus voltage sensor is represented by a simple voltage divider. The DCBus voltage does not change rapidly. It is nearly constant, with the ripple given by the power supply structure. If a bridge rectifier is used for rectification of the AC line voltage, the ripple frequency is twice the AC line frequency. If the power stage is designed correctly, the ripple amplitude should not exceed 10% of the nominal DCBus value.

The measured DCBus voltage must be filtered to eliminate noise. One of the easiest and fastest techniques is the first order filter, which calculates the average filtered value recursively from the last two samples and coefficient C:

$$u_{\text{DCBusFilt}}(n+1) = (C u_{\text{DCBusFilt}}(n+1) - C u_{\text{DCBusFilt}}(n)) + u_{\text{DCBus}}(n) \quad \text{(EQ 3-9.)}$$

To speed up the initialization of the voltage sensing (the filter has exponential dependency with constant of 1/N samples), the moving average filter, which calculates the average value from the last N samples, can be used for initialization:

$$u_{\text{DCBusFilt}} = \sum_{n=1}^{-N} u_{\text{DCBus}}(n) \quad \text{(EQ 3-10.)}$$

### 3.4.4 Power Module Temperature Sensing

The measured power module temperature is used for thermal protection. The hardware realization is shown in **Figure 3-12**. The circuit consists of four diodes connected in series, a bias resistor, and a noise suppression

capacitor. The four diodes have a combined temperature coefficient of 8.8 mV/°C. The resulting signal, *Temp\_sense*, is fed back to an A/D input, where software can be used to set safe operating limits. In this application, the temperature, in Celsius, is calculated according to the conversion equation:

$$\text{temp} = \frac{\text{Temp\_sense} - b}{a} \quad \text{(EQ 3-11.)}$$

where:

- temp* Power module temperature in centigrades
- Temp\_sense* Voltage drop on the diodes, which is measured by ADC [V]
- a* Diodes-dependent conversion constant
- b* Diodes-dependent conversion constant

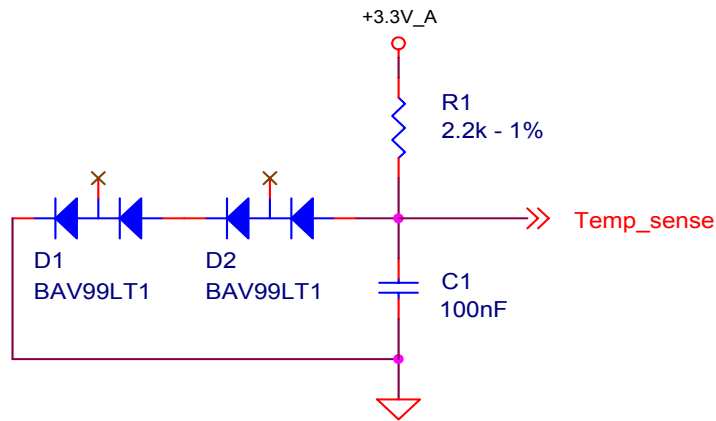


Figure 3-12. Temperature Sensing

## **Section 4. Hardware Design**

### **4.1 Contents**

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4.3	DSP56F805EVM Controller Board . . . . .	55
4.4	3-Ph BLDC Low Voltage Power Stage . . . . .	57
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### **4.2 Hardware Set-up**

The application can run on Motorola’s motor control DSPs using the DSP56F803EVM, DSP56F805EVM, or DSP56F807EVM, Motorola’s 3-Phase AC/BLDC high voltage power stage and the BLDC high voltage motor with a quadrature encoder and integrated brake. All components are an integral part of Motorola’s embedded motion control development tools. Application hardware set-up is shown in **Figure 4-1**.

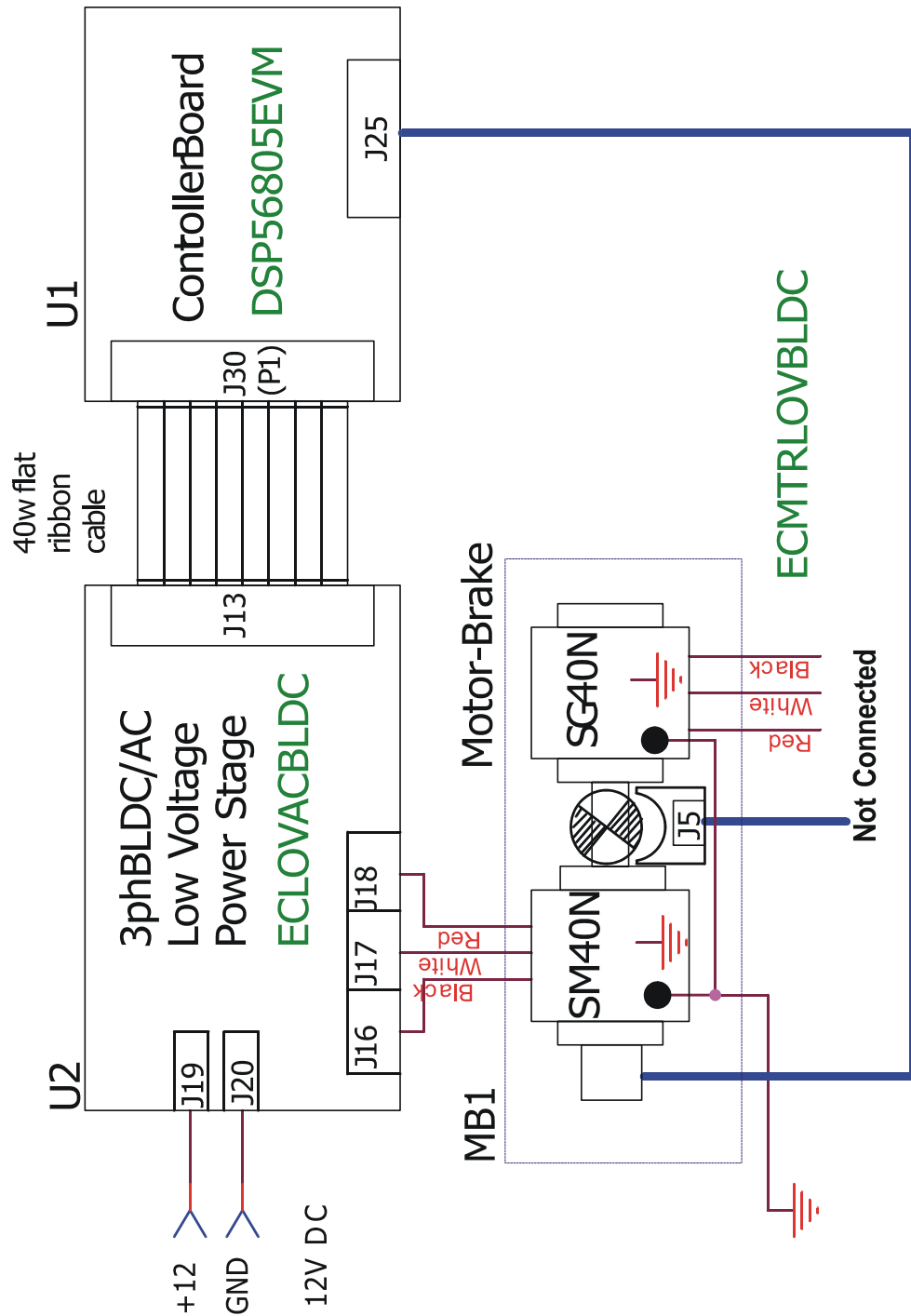


Figure 4-1. High-Voltage Hardware System Configuration

All system parts are supplied and documented in these references:

- **U1** - DSP56F805 Controller Board for the:
  - Supplied as DSP56F805EVM
  - Described in the **DSP56F805 Evaluation Module Hardware User's Manual**
- **U2** - 3-phase AC/BLDC Low-Voltage Power Stage
  - Described in the **3-phase Brushless DC Low Voltage Power Stage Manual**
- Supplied in a kit with the 3-phase AC/BLDC Low Voltage Power Stage (Order #ECLOVACBLDC)
- **MB1** Motor-Brake SM40V + SG40N
  - Supplied as Order #ECMTRLOVBLDC

**NOTE:** *The application software is targeted for a PM synchronous motor with sinewave Back-EMF shape. In this demo application, a BLDC motor is used instead, due to the availability of the BLDC motor (MB1). Although the Back-EMF shape of this motor is not an ideal sinewave, it can be controlled by the application software. The drive parameters will be ideal with a PMSM motor with an exact sinewave Back-EMF shape.*

A detailed description of the individual board can be found in the appropriate **DSP56F80x Evaluation Module User's Manual**, or on the Motorola web site, <http://www.motorola.com>. The User's Manual includes the schematic of the board, description of individual function blocks, and a bill of materials. The individual boards can be ordered from Motorola as standard products.

### 4.3 DSP56F805EVM Controller Board

The DSP56F805EVM is used to demonstrate the abilities of the DSP56F805 and to provide a hardware tool allowing the development of applications that use the DSP56F805.

The DSP56F805EVM is an evaluation module board that includes a DSP56F805 part, peripheral expansion connectors, external memory

and a CAN interface. The expansion connectors are for signal monitoring and user feature expandability.

The DSP56F805EVM is designed for the following purposes:

- Allowing new users to become familiar with the features of the 56800 architecture. The tools and examples provided with the DSP56F805EVM facilitate evaluation of the feature set and the benefits of the family.
- Serving as a platform for real-time software development. The tool suite enables the user to develop and simulate routines, download the software to on-chip or on-board RAM, run it, and debug it using a debugger via the JTAG/OnCE™ port. The breakpoint features of the OnCE port enable the user to easily specify complex break conditions and to execute user-developed software at full-speed, until the break conditions are satisfied. The ability to examine and modify all user accessible registers, memory and peripherals through the OnCE port greatly facilitates the task of the developer.
- Serving as a platform for hardware development. The hardware platform enables the user to connect external hardware peripherals. The on-board peripherals can be disabled, providing the user with the ability to reassign any and all of the DSP's peripherals. The OnCE port's unobtrusive design means that all of the memory on the board and on the DSP chip are available to the user.

The DSP56F805EVM provides the features necessary for a user to write and debug software, demonstrate the functionality of that software and interface with the customer's application-specific device(s). The DSP56F805EVM is flexible enough to allow a user to fully exploit the DSP56F805's features to optimize the performance of their product, as shown in [Figure 4-2](#).



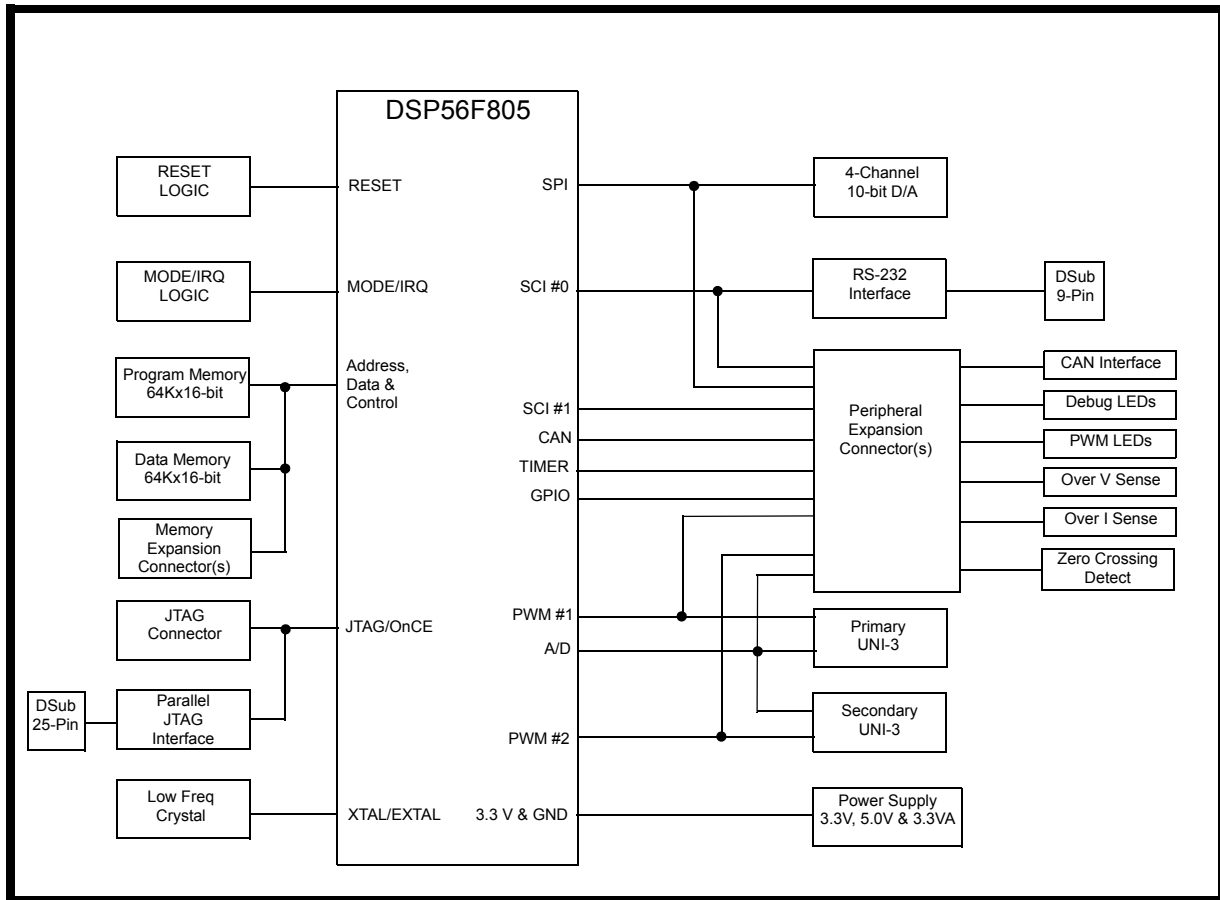


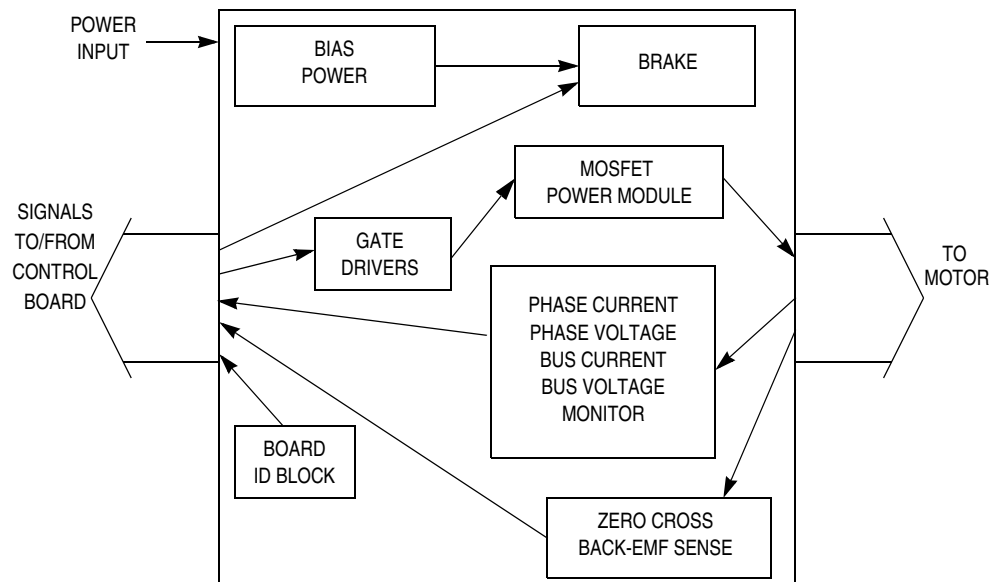
Figure 4-2. Block Diagram of the DSP56F805EVM

#### 4.4 3-Ph BLDC Low Voltage Power Stage

Motorola's embedded motion control series low-voltage (LV) brushless DC (BLDC) power stage is designed to run 3-ph. BLDC and PM Synchronous motors. It operates from a nominal 12-volt motor supply, and delivers up to 30 amps of rms motor current from a dc bus that can deliver peak currents up to 46 amps. In combination with one of Motorola's embedded motion control series control boards, it provides a software development platform that allows algorithms to be written and tested, without the need to design and build a power stage. It supports a wide variety of algorithms for controlling BLDC motors and PM Synchronous motors.

Input connections are made via 40-pin ribbon cable connector J13. Power connections to the motor are made with fast-on connectors J16, J17, and J18. They are located along the back edge of the board, and are labeled Phase A, Phase B, and Phase C. Power requirements are met with a 12-volt power supply that has a 10- to 16-volt tolerance. Fast-on connectors J19 and J20 are used for the power supply. J19 is labeled +12V and is located on the back edge of the board. J20 is labeled 0V and is located along the front edge. Current measuring circuitry is set up for 50 amps full scale. Both bus and phase leg currents are measured. A cycle by cycle overcurrent trip point is set at 46 amps.

The LV BLDC power stage has both a printed circuit board and a power substrate. The printed circuit board contains MOSFET gate drive circuits, analog signal conditioning, low-voltage power supplies, and some of the large passive power components. This board also has a 68HC705JJ7 microcontroller used for board configuration and identification. All of the power electronics that need to dissipate heat are mounted on the power substrate. This substrate includes the power MOSFETs, brake resistors, current-sensing resistors, bus capacitors, and temperature sensing diodes. **Figure 4-3** shows a block diagram.



**Figure 4-3. Block Diagram**

The electrical characteristics in [Table 4-1](#) apply to operation at 25°C with a 12-Vdc supply voltage.

**Table 4-1. Electrical Characteristics of the 3-Ph BLDC Low Voltage Power Stage**

Characteristic	Symbol	Min	Typ	Max	Units
Motor Supply Voltage	V <sub>ac</sub>	10	12	16	V
Quiescent current	I <sub>CC</sub>	—	175	—	mA
Min logic 1 input voltage	V <sub>IH</sub>	2.0	—	—	V
Max logic 0 input voltage	V <sub>IL</sub>	—	—	0.8	V
Analog output range	V <sub>Out</sub>	0	—	3.3	V
Bus current sense voltage	I <sub>Sense</sub>	—	33	—	mV/A
Bus voltage sense voltage	V <sub>Bus</sub>	—	60	—	mV/V
Peak output current (300 ms)	I <sub>PK</sub>	—	—	46	A
Continuous output current	I <sub>RMS</sub>	—	—	30	A
Brake resistor dissipation (continuous)	P <sub>BK</sub>	—	—	50	W
Brake resistor dissipation (15 sec pk)	P <sub>BK(PK)</sub>	—	—	100	W
Total power dissipation	P <sub>diss</sub>	—	—	85	W

## 4.5 Motor-Brake Specifications

The AC induction motor-brake set incorporates a 3-phase AC induction motor and attached BLDC motor brake. The AC induction motor has four poles. The incremental position encoder is coupled to the motor shaft, and position Hall sensors are mounted between motor and brake. They allow sensing of the position if required by the control algorithm. Detailed motor-brake specifications are listed in [Table 4-2](#). In a target application a customer specific motor is used.

Table 4-2. Motor - Brake Specifications

Set Manufactured	EM Brno, Czech Republic	
Motor Specification:	eMotor Type:	AM40V 3-Phase AC Induction Motor
	Pole-Number:	4
	Nominal Speed:	1300 rpm
	Nominal Voltage:	3 x 200 V
	Nominal Current:	0.88 A
Brake Specification:	Brake Type:	SG40N 3-Phase BLDC Motor
	Nominal Voltage:	3 x 27 V
	Nominal Current:	2.6 A
	Pole-Number:	6
	Nominal Speed:	1500 rpm
Position Encoder	Type:	Baumer Electric BHK 16.05A 1024-12-5
	Pulses per Revolution:	1024

## 4.6 Hardware Documentation

All the system parts are supplied and documented according to the following references:

- U1 Controller board for DSP56F805:
  - supplied as: DSP56805EVM
  - described in: *DSP Evaluation Module Hardware User's Manual*
- U2 - 3 ph AC/BLDC Low Voltage Power Stage
  - described in: *Motorola Embedded Motion Control 3-Phase BLDC Low-Voltage Power Stage User's Manual*  
MEMC3PBLDCLVUM/D
- MB1 Motor-Brake AM40V + SG40N

- supplied as: ECMTRHIVAC

Detailed descriptions of individual boards can be found in comprehensive User's Manuals belonging to each board. The manuals are available on the Motorola web. The User's Manual incorporates the schematic of the board, description of individual function blocks and a bill of materials. An individual board can be ordered from Motorola as a standard product.



## Section 5. Software Design

### 5.1 Contents

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### 5.2 Main Software Flow Chart

The main software flow chart incorporates the Main routine entered from Reset (see [Figure 5-1](#)) and Interrupt states (see [Figure 5-2](#), [Figure 5-4](#)). The Main routine includes the initialization of the DSP and the main loop.

The software consist of processes: Application Control, PM Synchronous Motor (PMSM) Control, Analog sensing, Position and Speed Measurement, and Fault Control.

The Application Control process is the highest software level which precedes settings for other software levels. The input of this level is the Run/Stop switch, Up/Down buttons for manual control, and PC master software (via the registers shown in [5.3 Data Flow](#)). This process is handled by Drive Control called from Main; see [Figure 5-1](#).

The PMSM (PM Synchronous Motor) Control process provides most of the motor control functionality. It is executed mainly in Current Processing. Current Processing is called from ADC Complete Interrupt

(see [Figure 5-2](#)) once per two PWM reloads, with a period 125 $\mu$ s. It can also be set to each PWM reload (62.5 $\mu$ s), but the PC master software recorder *pcmasterdrvRecorder()* must be removed from the code. The speed measurement is performed from the Quadrature Timer D0 Interrupt (see [Figure 5-4](#)) with the period PER\_TMR\_POS\_SPEED\_US (900 $\mu$ s). The current control is executed with a high priority and frequency of calls.

The Analog sensing process handles sensing, filtering and correction of analog variables (phase currents, temperature, DCBus voltage). It is provided by Analog Sensing Processing (see [Figure 5-2](#)) and Analog Sensing ADC Phase Set. Analog Sensing ADC Phase Set is split from Analog Sensing Processing because it sets ADC according to the *svmSector* variable, calculated after PMSM Control Current Processing.

Position and Speed Measurement processes are provided by hardware Timer modules and the functions giving the actual speed and position; see [Figure 3-2](#).

LED Indication Processing is called from Quadrature Timer D0 Interrupt, which provides the time base for LED flashing.

The Fault Control process is split into Background and PWM Fault ISR. Background (see [Figure 5-1](#)) checks the Overheating, Undervoltage and Position Sensing Faults. The PWM Fault ISR part (see [Figure 5-2](#)) takes care of Overvoltage and Overcurrent Faults, which causes a PWM A Fault interrupt.

The Brake Control process is dedicated to the brake transistor control, which maintains the DCBus voltage level. It is called from Main (see [Figure 5-1](#)).

The Up/Down Button processes are split into Button Processing Interrupt, called from Quadrature Timer D0 Interrupt (see [Figure 5-4](#)); Button Processing BackGround (inside Analog Sensing); Interrupt Up Button; and Interrupt Down Button (see [Figure 5-2](#)).



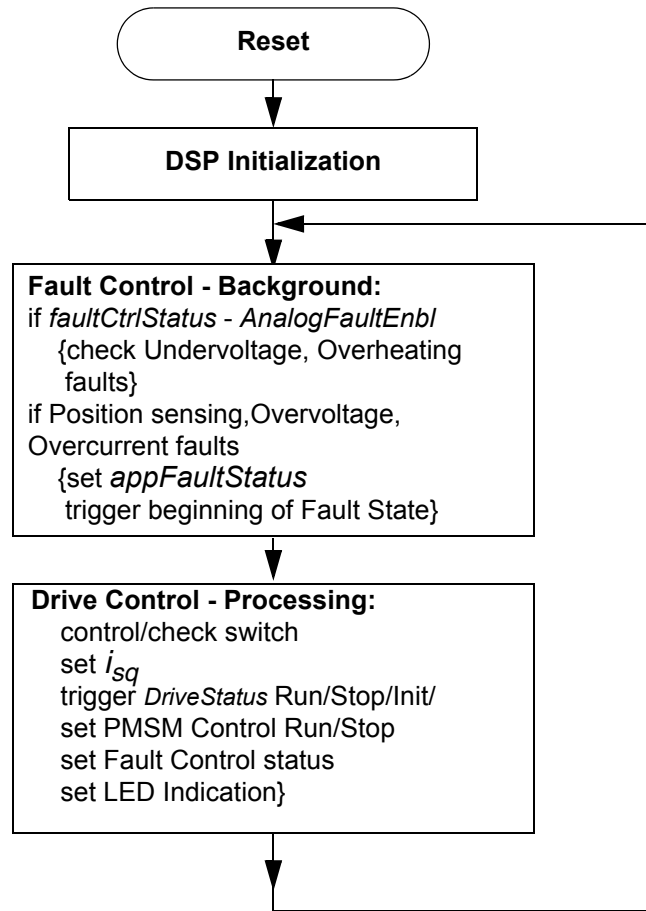


Figure 5-1. Software Flow Chart - General Overview I

The Check switch state routine handles manual switch control. This routine is called regularly in drive control processing state. It is responsible for software control flow due to reading the state of the RUN/STOP switch.

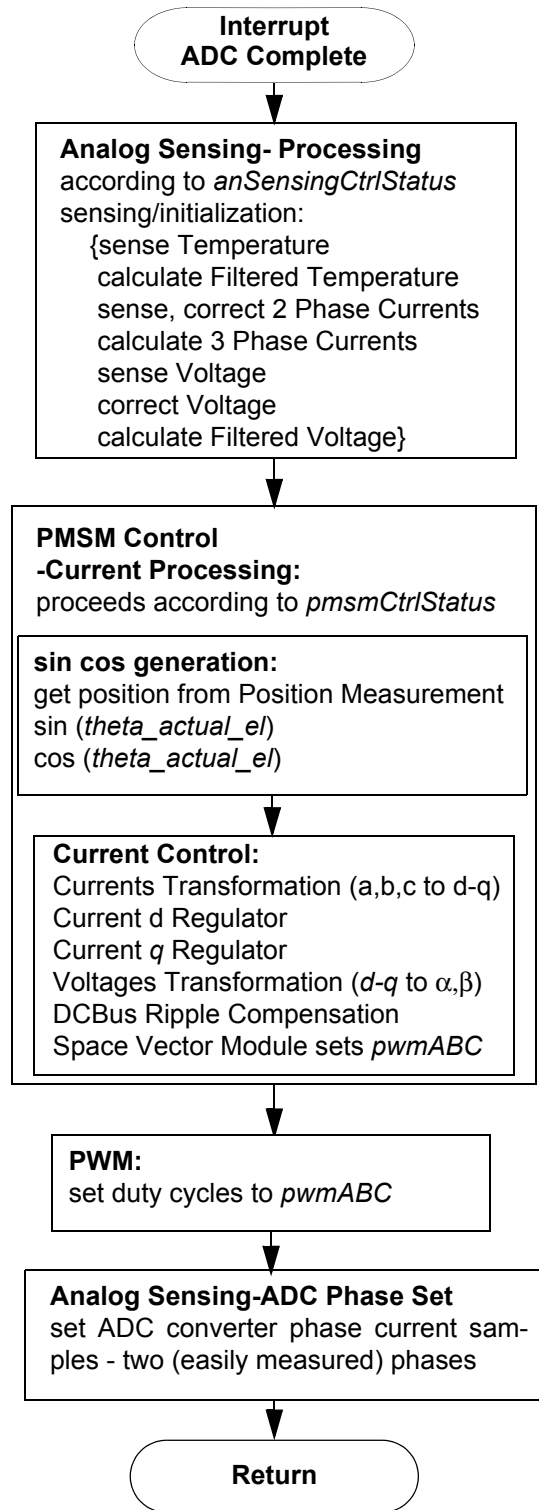
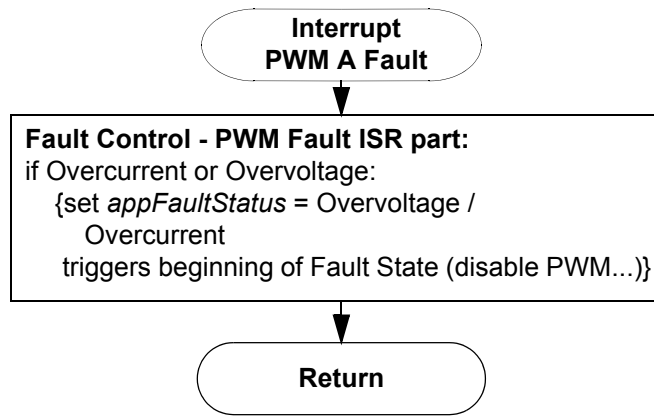


Figure 5-2. Software Flow Chart - ADC interrupt



**Figure 5-3. Software Flow Chart - PWM A Fault interrupt**

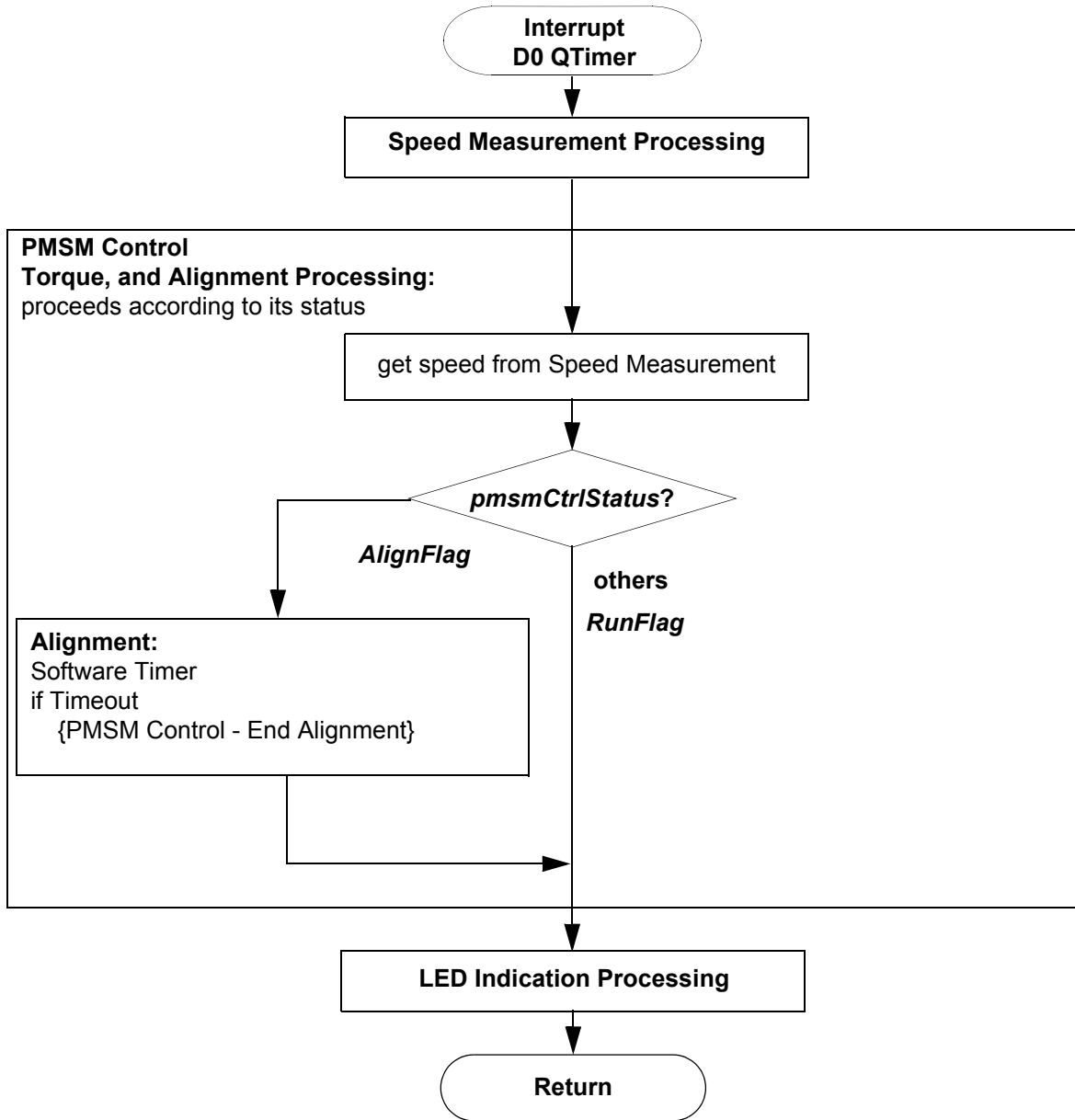


Figure 5-4. S/W Flow Chart - General Overview

### 5.3 Data Flow

The PM synchronous motor vector control drive control algorithm is described in the data flow charts shown in [Figure 5-5](#) and [Figure 5-6](#).

The variables and constants described should be clear from their names.

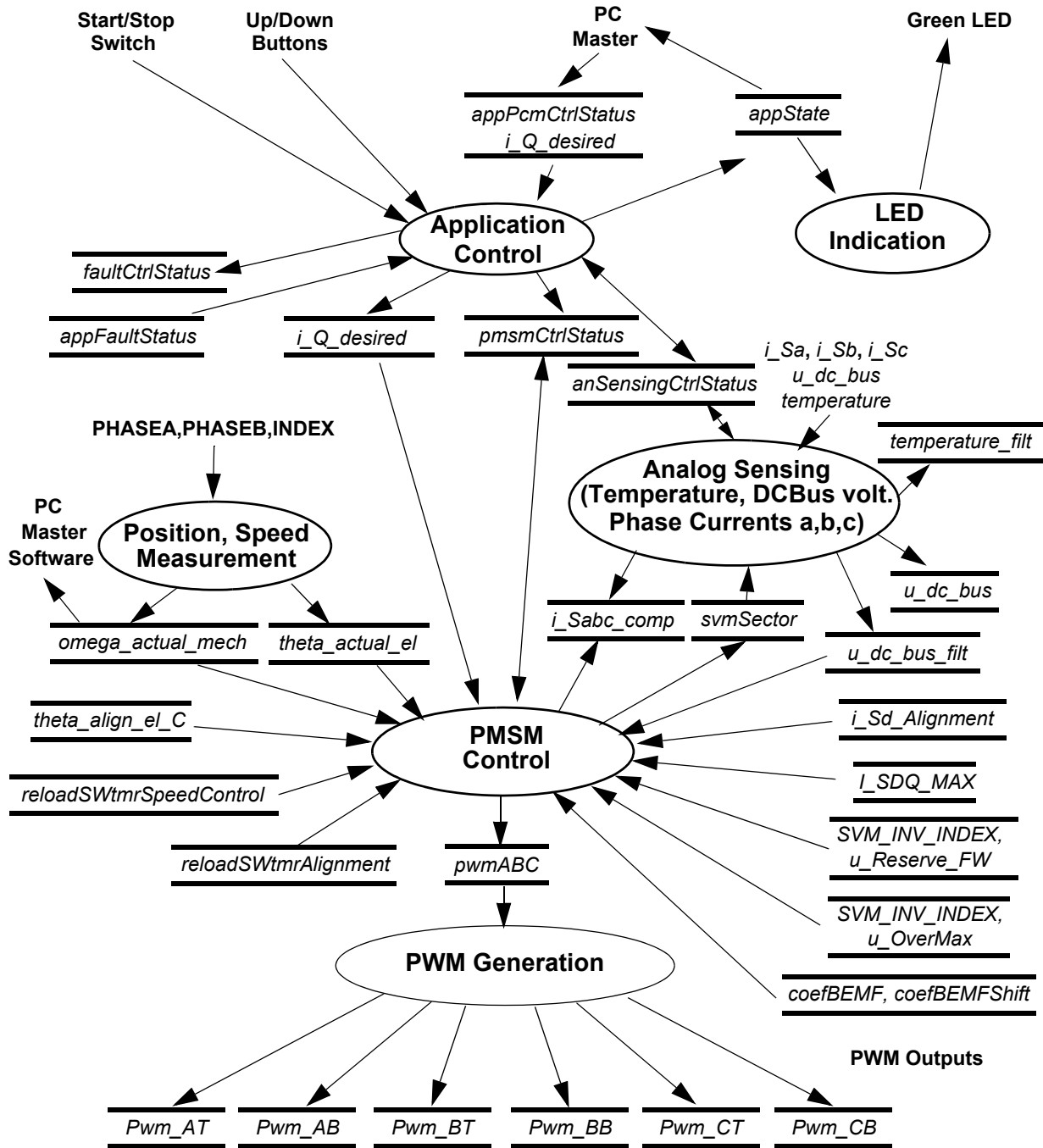


Figure 5-5. Data Flow - Part 1

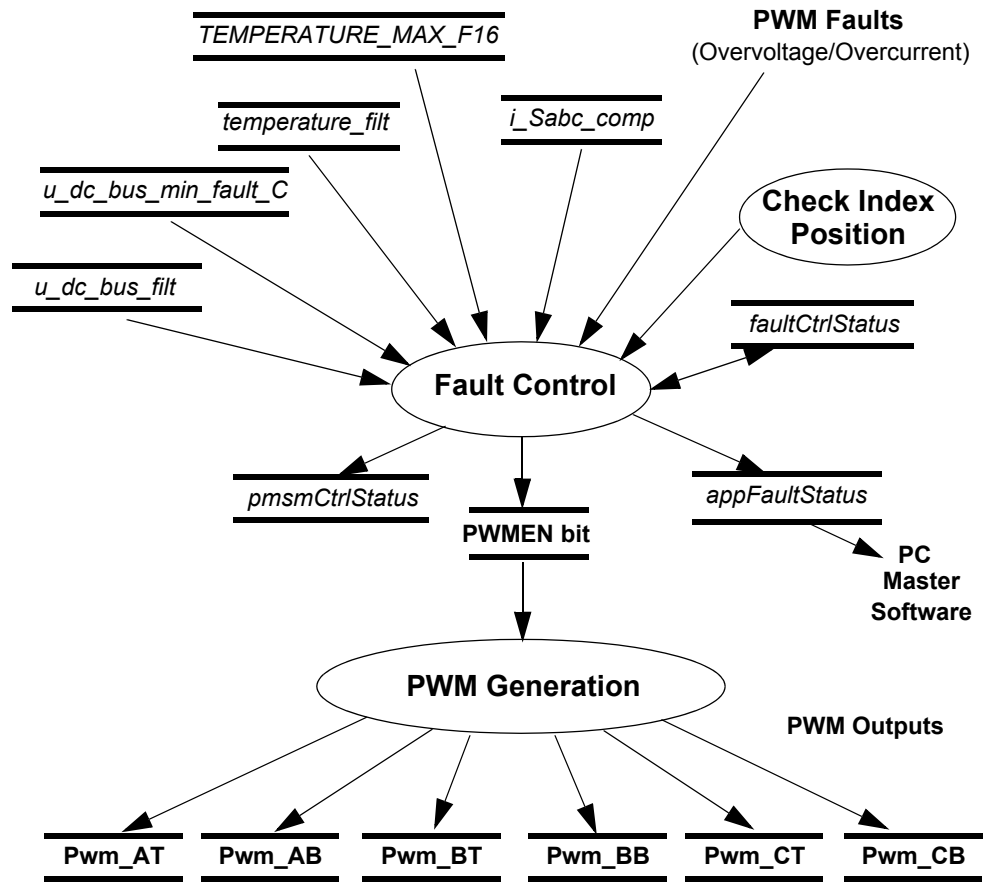


Figure 5-6. Data Flow - Part 2

The data flows consist of the processes described in the following sections.

### 5.3.1 Application Control Process

The Application Control process is the highest software level, which precedes settings for other software levels.

The process state is determined by the variable *appState*.

The application can be controlled either:

- Manually
- From PC master software

For manual control, the input of this process is the Run/Stop switch and Up/Down buttons.

The PC master software communicates via *omega\_reqPCM\_mech*, which is the required angular speed from PC master software; *appPcmCtrlStatus*, which consists of the flags *StartStopCtrl* for Start/Stop; *RequestCtrl* for changing the application's operating mode *appOpMode* to manual or PC control; and *appFaultStatus*, indicating faults.

The other processes are controlled by setting *pmsmCtrlStatus*, *omega\_required\_mech*, *appPcmCtrlStatus*, *brakeCtrlStatus*, *faultCtrlStatus*.

### 5.3.2 LED Indication Process

This process controls the LED flashing according to *appState*.

### 5.3.3 Analog Sensing Process

The Analog sensing process handles sensing, filtering and correction of analog variables (phase currents, temperature, DC Bus voltage).

### 5.3.4 Position and Speed Measurement Process

The Position and Speed Measurement process gives mechanical angular speed *omega\_actual\_mech* and electrical position *theta\_actual\_el*.

### 5.3.5 PMSM (PM Synchronous Motor) Control Process

The PMSM (PM Synchronous Motor) Control process provides most of the motor control functionality.

**Figure 5-7** shows the data flow inside the process PMSM Current control. It shows essential subprocesses of the process: Sine; Cosine Transformations; Current Control; Speed; and Alignment Control.

The Sine and Cosine Transformations generate  $\sin\text{Cos\_theta\_el}$  with the components  $\text{sine}$ ,  $\text{cosine}$  according to electrical position  $\text{theta\_actual\_el}$ . It is provided in a look-up table.

The data flow inside the process Current Control is detailed in **Figure 5-7**. The measured phase currents  $i\_Sabc\_comp$  are transformed into  $i\_SDQ\_lin$  using  $\sin\text{Cos\_theta\_el}$ ; see **2.4.3 Vector Control Transformations**. Both  $d$  and  $q$  components are regulated by independent PI regulators to  $i\_SDQ\_desired$  values. The outputs of the regulators are  $u\_SDQ\_lin$ .



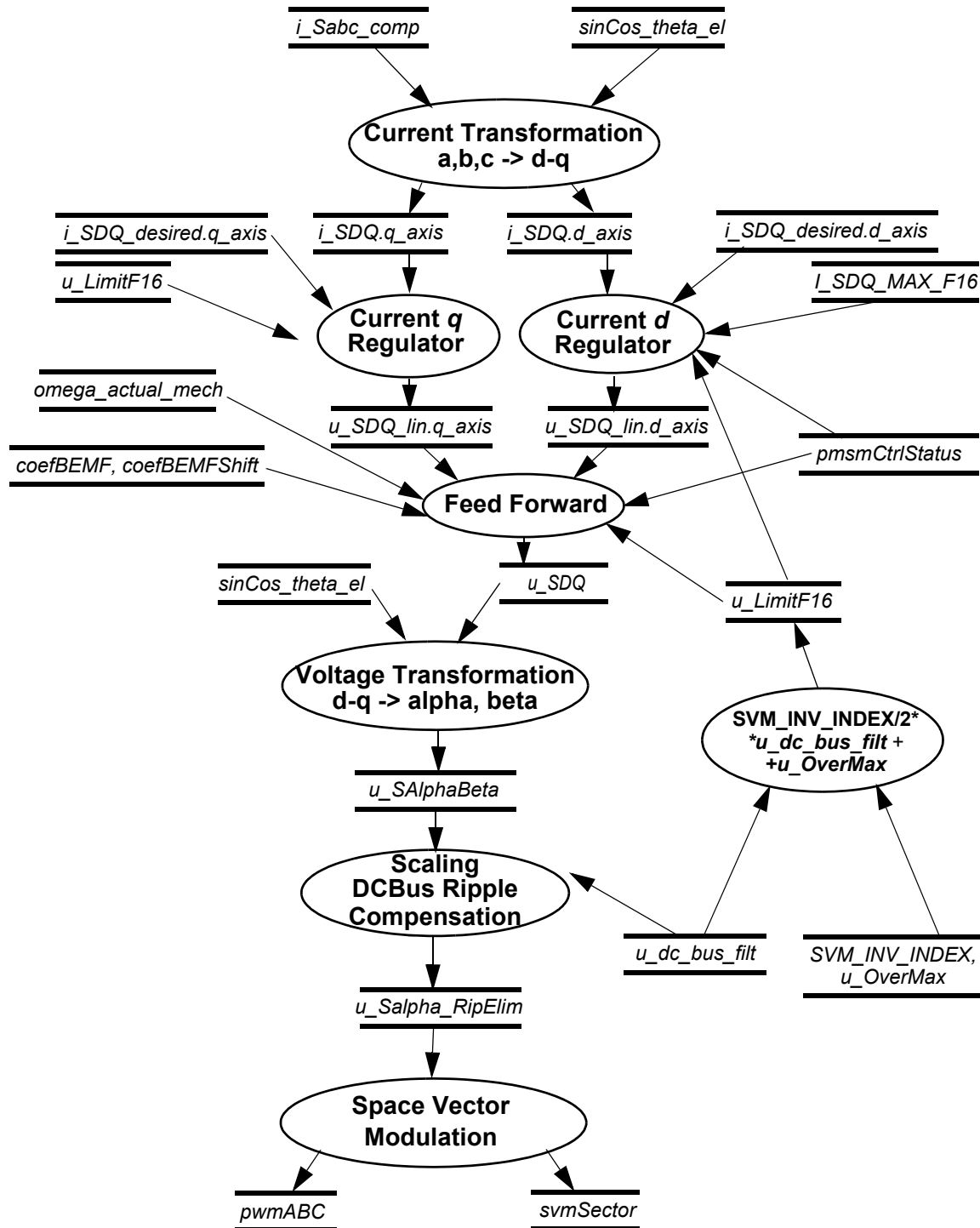


Figure 5-7. Data Flow - PMSM Control - Current Control

The Feed Forward process provides the following calculations:

$$u\_SDQ.q\_axis = coefBEMF \cdot 2^{coefBEMFShift} \cdot \omega_{actual\_mech} + u\_SDQ.lin.q\_axis \quad (\text{EQ 5-1.})$$

$$u\_SDQ.d\_axis = u\_SDQ.lin.d\_axis \quad (\text{EQ 5-2.})$$

The  $u\_SDQ$  voltages are transformed into  $u\_SAlphaBeta$  (see [2.4.3 Vector Control Transformations](#)) by the Voltage Transformation process. The Scaling DCBus Ripple Compensation block scales  $u\_SAlphaBeta$  (according  $u\_dc\_bus\_filt$ ) to  $u\_Salpha\_RipElim$ , described in the `svmlimDcBusRip` function in the **Motor Control Library**. The space vector modulation process generates duty cycle `pwmABC` and `svmSector` according to  $u\_Salpha\_RipElim$ .

The  $u\_LimitF16$  is a voltage limit for current controllers. The  $u\_OverMax$  constant is used to increase the limitation of  $u\_SDQ$  voltages over maximum  $SVM\_INV\_INDEXI2 * u\_dc\_bus\_filt$  determined by the DCBus voltage and space vector modulation. Although the `pwmABC` will be limited by the space vector modulation process functions, the reserve might be used for field-weakening controller dynamics. In the stable state, the  $u\_SDQ$  voltages vector will not exceed  $u\_S\_max\_FWLimit$ .

The process controls the  $i\_SDQ\_desired.q\_axis$  current according to the PMSM Control Process Status. For Alignment status, it sets  $i\_SDQ\_desired.d\_axis$  to  $i\_Sd\_Alignment$  and  $i\_SDQ\_desired.q\_axis$  to 0.

### 5.3.6 PWM Generation Process

The PWM generation process controls the generation of PWM signals, driving the 3-phase inverter.

The input is `pwmABC`, with three PWM components scaled to the range  $\langle 0,1 \rangle$  of type `Frac16`. The scaling (according to PWM module setting) and the PWM module control (on the DSP) is provided by the PWM driver.

### 5.3.7 Fault Control Process

The Fault Control process checks the Overheating, Undervoltage, Overvoltage, Overcurrent and Position Sensing faults.

Overheating and Undervoltage are checked by the comparisons  $temperature\_filt < TEMPERATURE\_MAX\_F16$  and  $u\_dc\_bus\_filt < u\_dc\_bus\_min\_fault\_C$ , where  $u\_dc\_bus\_min\_fault\_C$  is initialized with  $U\_DCB\_MIN\_FAULT\_MAINS230\_F16$  or  $U\_DCB\_MIN\_FAULT\_MAINS115\_F16$ . The Position Sensing fault is checked with the Check Index Position process.

The Overvoltage and Overcurrent faults are set in the PWMA Fault interrupt.

## 5.4 State Diagram

The software can be split into the processes shown in [5.3 Data Flow](#).

The following processes are described below:

- Application Control State Diagram
- PMSM Control State Diagram
- Fault Control State Diagram
- Analog Sensing State Diagram

All processes start with the DSP Initialization state after Reset.

### 5.4.1 DSP Initialization

The DSP Initialization state:

- Initializes:
  - PWM
  - Application Control
  - PM Synchronous Motor Control
  - Analog Sensing

- Fault Control
- LED Indication
- Sets manual application operating mode
- Enables masked interrupts
- Application Control: Initialization Triggers, which set all affected processes to the Begin Application Initialization state

5.4.2 Application Control State Diagram

The Application Control process is detailed in [Figure 5-8](#).

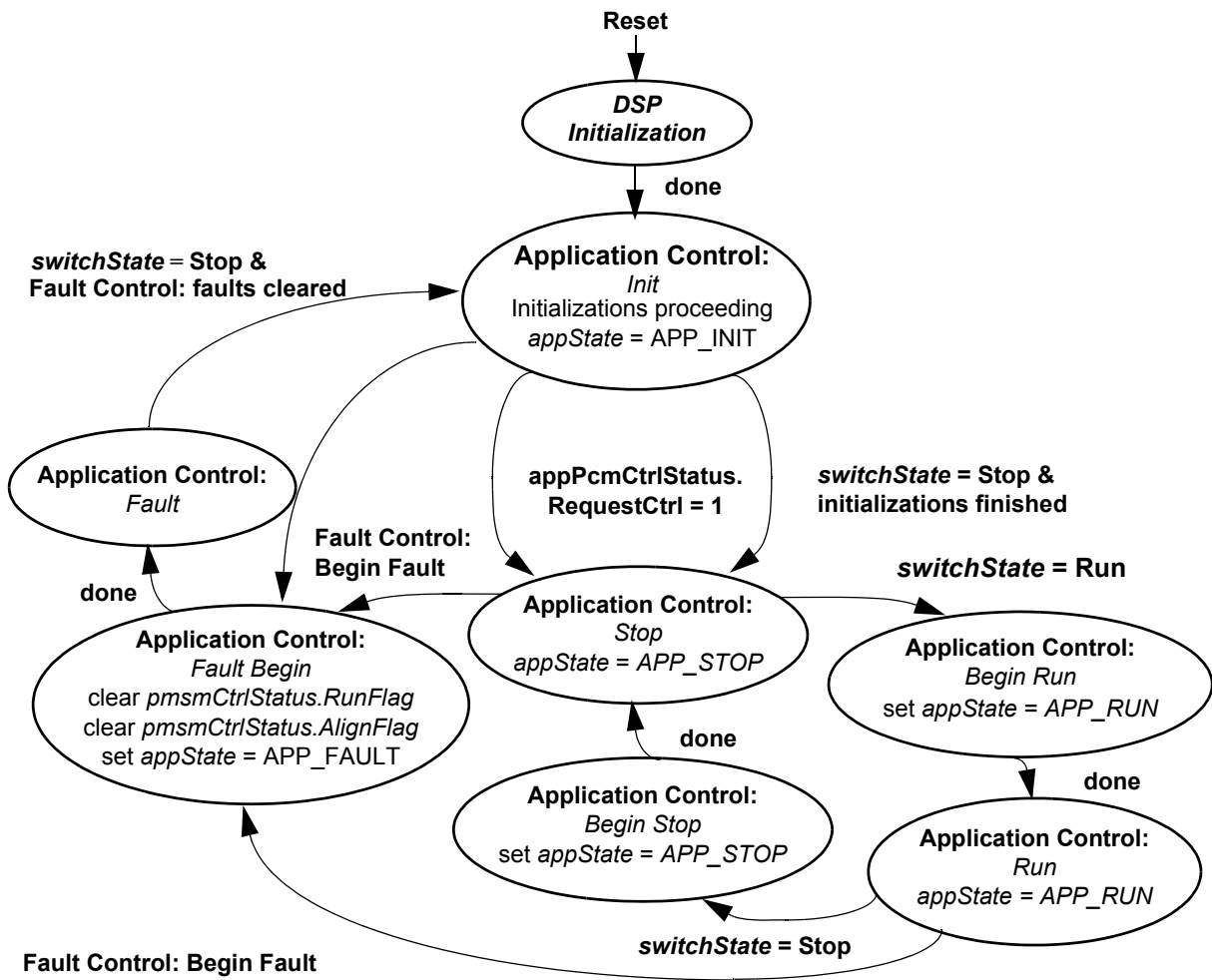


Figure 5-8. State Diagram - Application Control

After reset, the DSP Initialization state is entered. The peripherals and variables are initialized in this state, and the application is set to *Manual Control*.

When the state is finished, the Application Control Init state follows. As shown in **Figure 5-8**, *appState = APP\_INIT*; all subprocesses requiring initialization are proceeding; the PWM is disabled; and so no voltage is applied on motor phases. If the *appPcmCtrlStatus.RequestCtrl* flag is set from PC master software. If the *switchState = Stop*, the Application Control enters the *Stop* state.

The *switchState* is set according to the manual switch on the EVM or PC master software register *AppPcmCtrlStatus.StartStopCtrl*, depending on the application operating mode.

In the *Stop* state, *appState = APP\_STOP* and the PWM is disabled, so no voltage is applied on motor phases. When *switchState = Run*, the *Begin Run* state is processed. If there is a request to change application operating mode, *appPcmCtrlStatus.RequestCtrl = 1*, the application *Init* is entered and the application operating mode request can only be accepted in the *Init* or *Stop* state by transition to the *Init* state.

In the *Begin Run* state, all the processes provide settings to the *Run* state.

In the *Run* state, the PWM is enabled, so voltage is applied on motor phases. The motor is running according to the state of all subprocesses. If *switchState = Stop*, the *Stop* state is entered.

If fault is detected during the *Begin Fault* state, which is a subprocess of *Fault control*, the *Begin Fault* state is entered. It sets *appState = APP\_FAULT*; the PWM is disabled; and the subprocess *PMSM Control* is set to *Stop*. The *Fault* state can only move onto the *Init* state when *switchState = Stop*, and the *Fault Control* subprocess has successfully cleared all faults.

### 5.4.3 PMSM Control State Diagram

A state diagram of the Commutation Control process is illustrated in **Figure 5-9**.

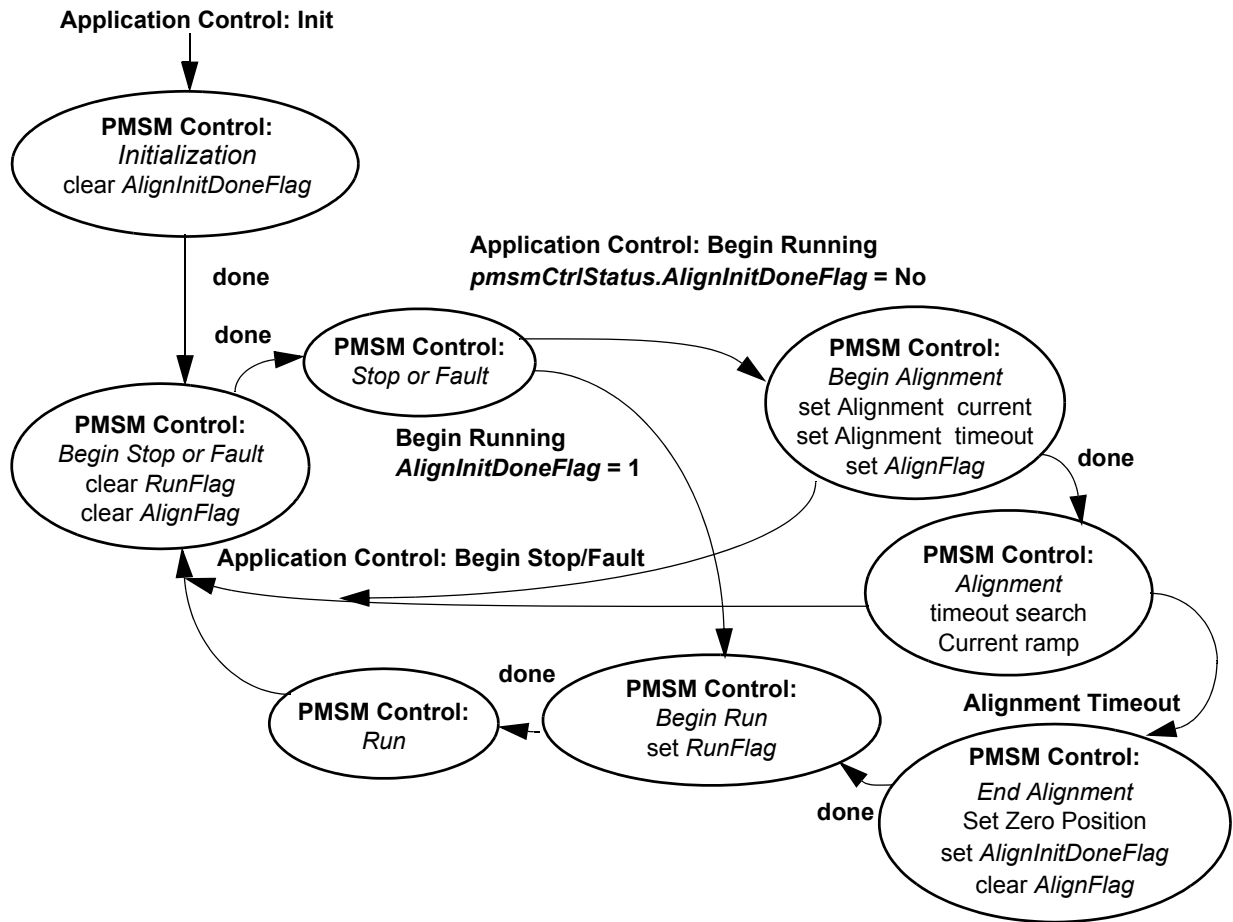


Figure 5-9. State Diagram - PMSM Control

When Application Control initializes, the PMSM Control subprocess initialization state is entered. The *AlignInitDoneFlag* is cleared, which means that alignment can proceed. The next PMSM Control state is *Begin Stop or Fault*. *RunFlag* and *AlignFlag* are cleared and the Stop or Fault state is entered. When Application Control: Begin Run, the PMSM Control subprocess enters the *Begin Alignment* or *Begin Run* state, depending on whether or not the alignment initialization has already proceeded (flagged by *AlignInitDoneFlag*). The alignment state is necessary for setting the zero position of position sensing; see [3.4.1.4 Position Reset with Rotor Alignment](#). In the state *Begin Alignment*, the Alignment current and duration are set; the alignment is provided by setting desired current for *d\_axis* to *i\_Sd\_Alignment* and *q\_axis* to 0. The

alignment state provides current control and timeout search. When alignment timeout occurs, *End Alignment* is entered. In that state, the Position Sensing Zero Position is set, so the position sensor is aligned with the real vector of the rotor flux. When the End Alignment state ends, the PMSM Control enters a regular Run state, where the motor is running at the required speed. If the Application Control state is set to *Begin Stop* or *Begin Fault*, the PMSM Control enters the *Begin Stop* or *Fault*, then the *Stop* or *Fault*.

#### 5.4.4 Fault Control State Diagram

The state diagram of the Fault Control subprocess is illustrated in [Figure 5-10](#). After the initialization, the fault conditions are searched. If any fault occurs, the *appFaultStatus* variable is set according to detected error; PWM is switched on (PWMEN bit = 0); the Fault state is entered. This state also causes Application Control: Fault state. If the faults are successfully cleared, this is signaled to the Application Control process. The Fault state is left when the Application Control Init state is entered.

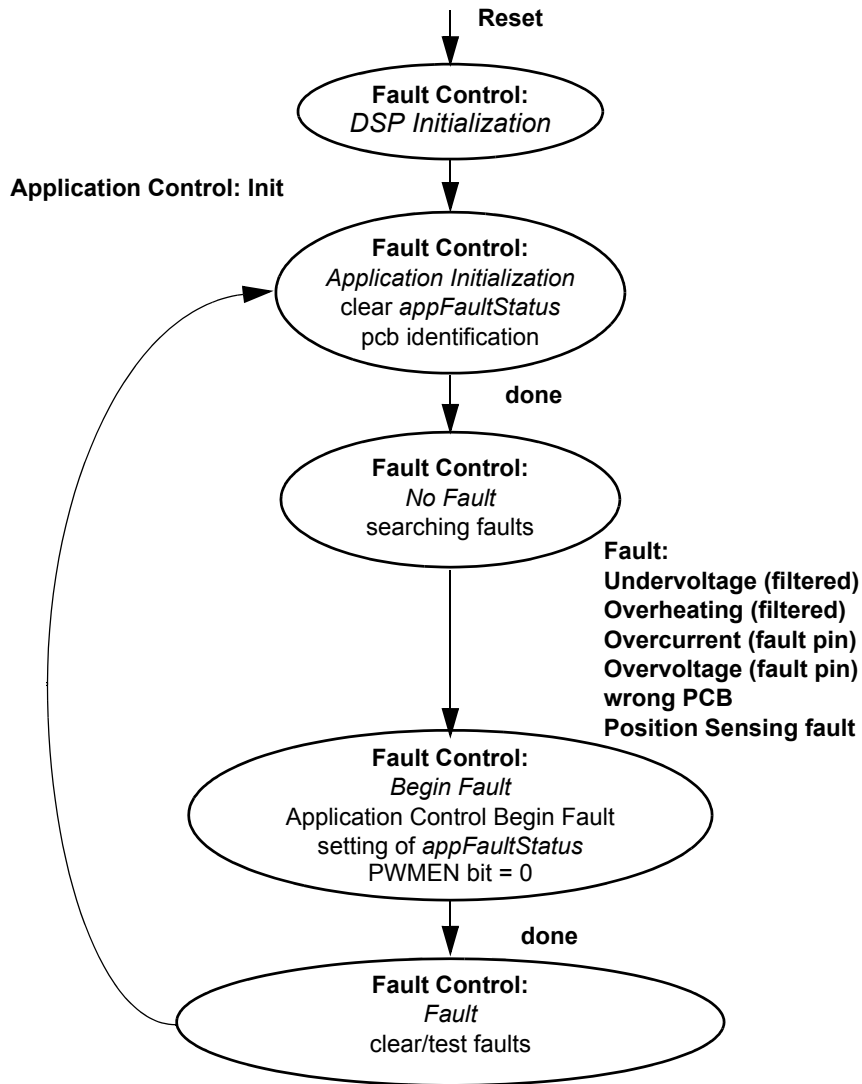


Figure 5-10. State Diagram Fault Control

5.4.5 Analog Sensing State Diagram

The state diagram of the Analog Sensing subprocess is shown in [Figure 5-11](#). The DSP Initialization state initializes hardware modules like ADC, synchronization with PWM, etc. In *Begin Init*, Initialization is started, so the variables for initialization sum and the *InitDoneFlag* are cleared. In the *Init Proceed* state, the temperature, DCBus voltage and phase current samples are sensed and summed. After required analog sensing, Init samples are sensed, and the *Init Finished* state is entered.



There, the samples' average is calculated, from the sum divided by the number of analog sensing Init samples. According to the phase currents' average value, the phase current offsets are initialized.

All variable sensing is initialized and the state *Init Done* is entered, so the variables from analog sensing are valid for other processes. In this state, temperature and DCBus voltage are filtered in first order filters.

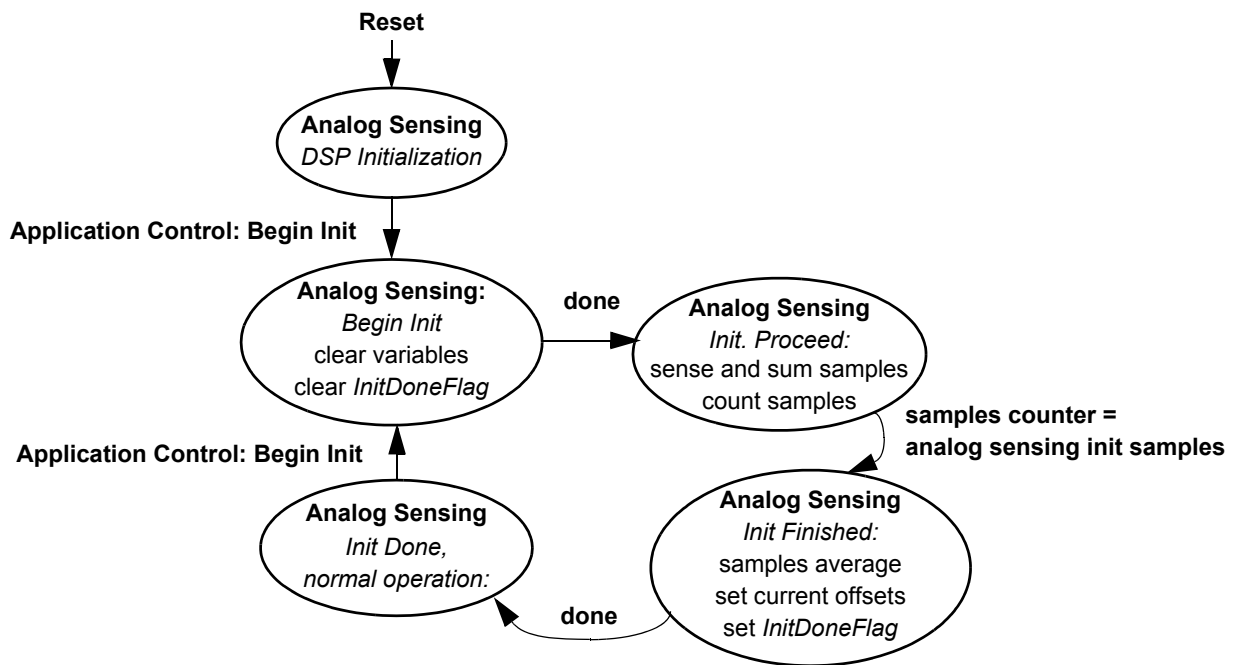


Figure 5-11. State Diagram - Analog Sensing

## 5.5 Scaling of Quantities

The PM synchronous motor vector control application uses a fractional representation for all real quantities except time.

The N-bit signed fractional format is represented using 1.[N-1] format (1 sign bit, N-1 fractional bits). Signed fractional numbers (SF) lie in the following range:

$$-1.0 \leq SF \leq +1.0 \cdot 2^{-[N-1]} \tag{EQ 5-3.}$$

For words and long-word signed fractions, the most negative number that can be represented is -1.0, whose internal representation is \$8000 and \$80000000, respectively. The most positive word is \$7FFF or  $1.0 - 2^{-15}$ , and the most positive long-word is \$7FFFFFFF or  $1.0 - 2^{-31}$ .

The following equation shows the relationship between the real and fractional representations:

$$\text{Fractional Value} = \frac{\text{Real Value}}{\text{Real Quantity Range Max}} \quad (\text{EQ 5-4.})$$

where:

*Fractional Value* is the fractional representation of the real value [Frac16]

*Real Values* is the real value of the quantity [V, A, RPM, etc.]

*Real Quantity Range Max* is the maximum of the quantity range, defined in the application [V, A, RPM, etc.]

The C language standard does not have any fractional variable type defined. Therefore, fractional operations are provided by CodeWarrior intrinsics functions (e.g. `mult_r()`). As a substitution for the fractional type variables, the application uses types `Frac16` and `Frac32`. These are in fact defined as integer 16-bit signed variables and integer 32-bit signed variables. The difference between `Frac16` and pure integer variables is that `Frac16` and `Frac32` declared variables should only be used with fractional operations (intrinsics functions).

A recalculation from real to a fractional form and `Frac16`, `Frac32` value is made with the following equations:

$$\text{Frac16 Value} = 32768 \cdot \frac{\text{Real Value}}{\text{Real Quantity Range Max}} \quad (\text{EQ 5-5.})$$

for `Frac16` 16-bit signed value and:

$$\text{Frac32 Value} = 2^{31} \cdot \frac{\text{Real Value}}{\text{Real Quantity Range Max}} \quad (\text{EQ 5-6.})$$

for Frac32 32-bit signed value.

$$\text{Fractional Value} = \frac{\text{Real Value}}{\text{Real Quantity Range Max}} \quad \text{(EQ 5-7.)}$$

Fractional form, a conversion from Fraction Value to Frac16 and Frac32 Value can be provided by the C language macro.

### 5.5.1 Voltage Scaling

Voltage scaling results from the sensing circuits of the hardware used; for details see the **3-Phase AC/BLDC Low-Voltage Power Stage User's Manual**.

Voltage quantities are scaled to the maximum measurable voltage, which is dependent on the hardware. The relationship between real and fractional representations of voltage quantities is:

$$u_{\text{Frac}} = \frac{u_{\text{Real}}}{\text{VOLT\_RANGE\_MAX}} \quad \text{(EQ 5-8.)}$$

where:

$u_{\text{Frac}}$  Fractional representation of voltage [-]

$u_{\text{Real}}$  Real voltage quantities in physical units [V]

VOLT\_RANGE\_MAX Defined voltage range maximum used for scaling in physical units [V]

In the application, the VOLT\_RANGE\_MAX value is the maximum measurable DCBus voltage:

$$\text{VOLT\_RANGE\_MAX} = 407 \text{ V}$$

All application voltage variables are scaled in the same way ( $u_{\text{dc\_bus}}$ ,  $u_{\text{dc\_bus\_filt}}$ ,  $u_{\text{SAAlphaBeta}}$ ,  $u_{\text{SDQ}}$ ,  $u_{\text{SAAlphaBeta}}$ , and so on).

## 5.5.2 Current Scaling

Current scaling also results from the sensing circuits of the hardware used; for details see **3-Phase AC/BLDC Low-Voltage Power Stage User's Manual**.

The relationship between real and fractional representation of current quantities is:

$$i_{Frac} = \frac{i_{Real}}{CURR\_RANGE\_MAX} \quad (\text{EQ 5-9.})$$

where:

$i_{Frac}$  Fractional representation of current quantities [-]

$i_{Real}$  Real current quantities in physical units [A]

CURR\_RANGE\_MAX Defined current range maximum used for scaling in physical units[A]

In the application, the CURR\_RANGE\_MAX value is the maximum measurable current:

$$CURR\_RANGE\_MAX = 5.86 \text{ A}$$

All application current variables are scaled in the same way (components of  $i\_Sabc\_comp$ ,  $i\_SAlphaBeta$ ,  $i\_SDQ$ ,  $i\_SDQ\_desired$ ,  $i\_Sd\_Alignment$  and so forth).

**NOTE:** *As shown in **3-Phase AC/BLDC Low-Voltage Power Stage User's Manual**, the current sensing circuit provides measurement of the current in the range from  $CURR\_MIN = -2.93\text{A}$  to  $CURR\_MAX = +2.93\text{A}$ , giving the voltage for the ADC input ranges from 0 to 3.3V with 1.65V offset. The DSP5680x's ADC converter is able to automatically cancel (subtract) the offset. The fractional representation of the measured current is then in the range  $<-0.5, 0.5$ , while the possible representation of a fractional value is  $<-1, 1$ , as shown in **(EQ 5-5)**. Therefore,  $CURR\_RANGE\_MAX$  is calculated according to the following equation:*

$$CURR\_RANGE\_MAX = CURR\_MAX - CURR\_MIN = 2 \cdot CURR\_MAX \quad (\text{EQ 5-10.})$$

### 5.5.3 Speed Scaling

Speed quantities are scaled to the defined speed range maximum, which should be set lower than all speed variables in the application, so it was set higher than the maximum mechanical speed of the drive. The relationship between real and fractional representation of speed quantities is:

$$\omega_{Frac} = \frac{\omega_{Real}}{OMEGA\_RANGE\_MAX} \quad \text{(EQ 5-11.)}$$

where:

$\omega_{Frac}$  Fractional representation of speed quantities [-]

$\omega_{Real}$  Real speed quantities in physical units [rpm]

OMEGA\_RANGE\_MAX Defined speed range maximum used for scaling in physical units[rpm]

In the application, the OMEGA\_RANGE\_MAX value is defined as:

$$OMEGA\_RANGE\_MAX = 6000\text{rpm}$$

The relation between speed scaling and speed measurement with encoder is described in [3.4.1.2 Speed Sensing](#). In the final software, the constant OMEGA\_SCALE is identical with the scaling constant  $k$  in equations [\(EQ 3-3.\)](#) and [\(EQ 3-4.\)](#), and OMEGA\_RANGE\_MAX is  $\omega_{Max}$ .

### 5.5.4 Position Scaling

Position Scaling is described in [3.4.1.1 Position Sensing](#)

### 5.5.5 Temperature Scaling

As shown in [3.4.4 Power Module Temperature Sensing](#), the temperature variable does not have a linear dependency.

## 5.6 PI Controller Tuning

The application consists of four PI controllers. Two controllers are used for the  $I_d$  and  $I_q$  currents. The controller's constants are given by simulation in Matlab and were experimentally specified. A detailed description of controller tuning is beyond the scope of this reference design.

## 5.7 Subprocesses Relation and State Transitions

As shown in [5.3 Data Flow](#) and [5.4 State Diagram](#), the software is split into subprocesses according to functionality. The application code is designed to be able to extract individual processes, such as Analog Sensing, and use them for customer applications. The C language functions dedicated for each process are located in one place in the software, so they can be easily used for other applications. The function naming usually starts with the name of the process, for example, *AnalogSensingInitProceed()*.

As [5.4 State Diagram](#) shows, the processes' or subprocesses' state transients have some mutual relations. For example, Application Control: Begin Initialization is a condition for transient of the Analog Sensing process: Init Done to Begin Init state. In the code, the interface between processes is provided via “trigger” functions. The naming convention is for these functions is: *<ProcessName><State>Trig()*.

The functionality will be explained in following example:

The “trigger” function *Process1StateTrig()* is called from *process1*. The transient functions of *process2*, *process3*, etc., which must be triggered by *Process1State*, are put inside the *Process1StateTrig()*.

## **Section 6. System Setup**

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### **6.2 Application Description**

The vector control algorithm is calculated on the Motorola DSP56F805. The algorithm generates the 3-phase PWM signals for Permanent Magnet (PM) synchronous motor inverter according to the user-required inputs, measured and calculated signals.

The concept of the PMSM drive incorporates the following hardware components:

- BLDC motor-brake set
- 3-phase AC/BLDC high voltage power stage
- DSP56F805EVM boards
- ECOPTINL - In-line optoisolation box, which is connected between the host computer and the DSP56F805EVM

The BLDC motor--brake set incorporates a 3-phase BLDC motor and attached BLDC motor brake. The BLDC motor has six poles. The incremental position sensor (encoder) is coupled on the motor shaft and position Hall Sensors are mounted between the motor and the brake.

They allow to position sensing if required by the control algorithm. The detailed motor--brake specifications are listed in [Table 6-1](#).

**NOTE:** *The application software is targeted for PM Synchronous motor with sine-wave Back-EMF shape. In this particular demo application, the BLDC motor is used instead, due to the availability of the BLDC motor--Brake SM40V+SG40N, supplied as ECMTRHIVBLDC. Although the Back-EMF shape of this motor is not ideally sine-wave, it can be controlled by the application software. The drive parameters will be improved when a PMSM motor with an exact sine-wave Back-EMF shape is used.*

**Table 6-1. Motor--Brake Specifications**

Motor Characteristics	Motor Type	6 poles, 3-phase, star connected, BLDC motor
	Speed Range	2500 rpm (at 310V)
	Max. Electrical Power	150 W
	Phase Voltage	3*220V
	Phase Current	0.55A
Drive Characteristics	Speed Range	< 2500 rpm
	Input Voltage	310V DC
	Max DC Bus Voltage	380 V
	Control Algorithm	Current Closed Loop Control
	Optoisolation	Required
Motor Characteristics	Motor Type	6 poles,3-phase, star connected, BLDC motor
	Speed Range	2500 rpm (at 310V)
	Max. Electrical Power	150 W

The drive can be controlled in two different operating modes:

- Manual operating mode - the required speed is set by UP/DOWN push buttons and the drive is started and stopped by the RUN/STOP switch on the EVM board.



- PC master software operating mode - the required torque producing current is set by the PC master software.

Measured quantities:

- DC Bus voltage
- Phase currents (phase A, phase B, phase C)
- Power module temperature
- Rotor speed

The faults used for drive protection:

- Overvoltage (PC master software error message = *Overvoltage fault*)
- Undervoltage (PC master software error message = *Undervoltage fault*)
- Overcurrent (PC master software error message = *Overcurrent fault*)
- Overheating (PC master software error message = *Overheating fault*)

### 6.2.1 Drive Protection

The DC Bus voltage, DC Bus current and power stage temperature are measured during the control process. They protect the drive from over voltage, undervoltage, overcurrent and overheating. The undervoltage and overheating protection is performed by software, while the overcurrent and over voltage fault signal utilizes a fault input of the DSP. The power stage is identified using board identification. If the correct power stage is not identified, the fault “Wrong Power Stage” disables the drive operation. Line voltage is measured during application initialization and the application automatically adjusts itself to run at either 115V AC or 230V AC, depending on the measured value.

If any of the above-mentioned faults occur, the motor control PWM outputs are disabled to protect the drive, and the application enters the FAULT state. The FAULT state can be left only when the fault conditions

disappear and the RUN/STOP switch is moved to the STOP position manual mode and by the PC master software in the PC master software remote mode.

The application can run on:

- External RAM or Flash
- 3-Phase AC/BLDC Low-Voltage Power Stage powered by 12 DC
- Manual or PC master software Operating Mode

The correct power stage and voltage level is identified automatically and the appropriate constants are set.

The 3-phase PM synchronous motor control application can operate in two modes:

1. **Manual Operating Mode**

The drive is controlled by the RUN/STOP switch (S6). The motor torque producing current is set by the UP (S2-IRQB) and DOWN (S1-IRQA) push buttons; see [Figure 6-1](#). If the application runs and motor spinning is disabled (i.e., the system is ready) the USER LED (LED3, shown in [Figure 6-2](#)) will blink. When motor spinning is enabled, the USER LED is *On*. Refer to [Table 6-2](#) for application states.

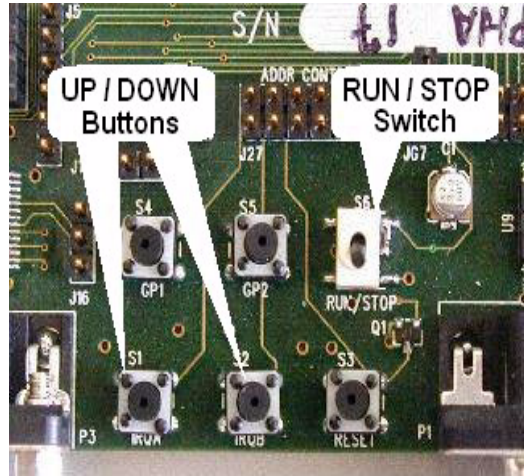


Figure 6-1. RUN/STOP Switch and UP/DOWN Buttons at DSP56F805EVM

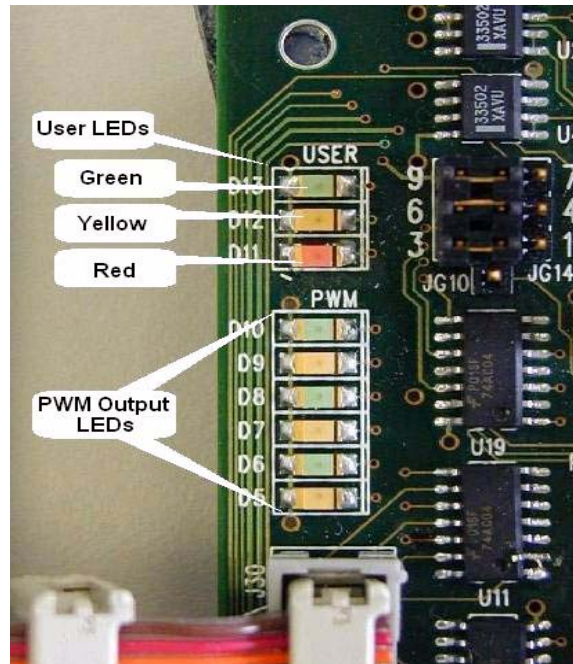


Figure 6-2. USER and PWM LEDs at DSP56F805EVM

Table 6-2. Motor Application States

Application State	Motor State	Green LED State
Stopped	Stopped	Blinking at a frequency of 2Hz
Running	Spinning	On
Fault	Stopped	Blinking at a frequency of 8Hz

2. PC master software

The drive is controlled remotely from a PC through the SCI communication channel of the DSP device via an RS-232 physical interface. The drive is enabled by the RUN/STOP switch, which can be used to safely stop the application at any time. PC master software enables to set the required torque producing current of the motor.

The following PC master software control actions are supported, PC master software displays the following information:

- Required torque producing current of the motor
- Actual torque producing current of the motor
- Application status - Init/Stop/Run/Fault
- DC Bus voltage level
- Identified line voltage
- Fault Status -  
No\_Fault/Overvoltage/Overcurrent/Undervoltage/Overheating
- Identified Power Stage

Start the PC master software window's application, *3ph\_pmsm\_vector\_control.pmp*. **Figure 6-3** illustrates the PC master software control window after this project has been launched.

**NOTE:** *If the PC master software project (.pmp file) is unable to control the application, it is possible that the wrong load map (.elf file) has been selected. PC master software uses the load map to determine addresses for global variables being monitored. Once the PC master*

software project has been launched, this option may be selected in the PC master software window under Project/Select Other Map File/Reload.

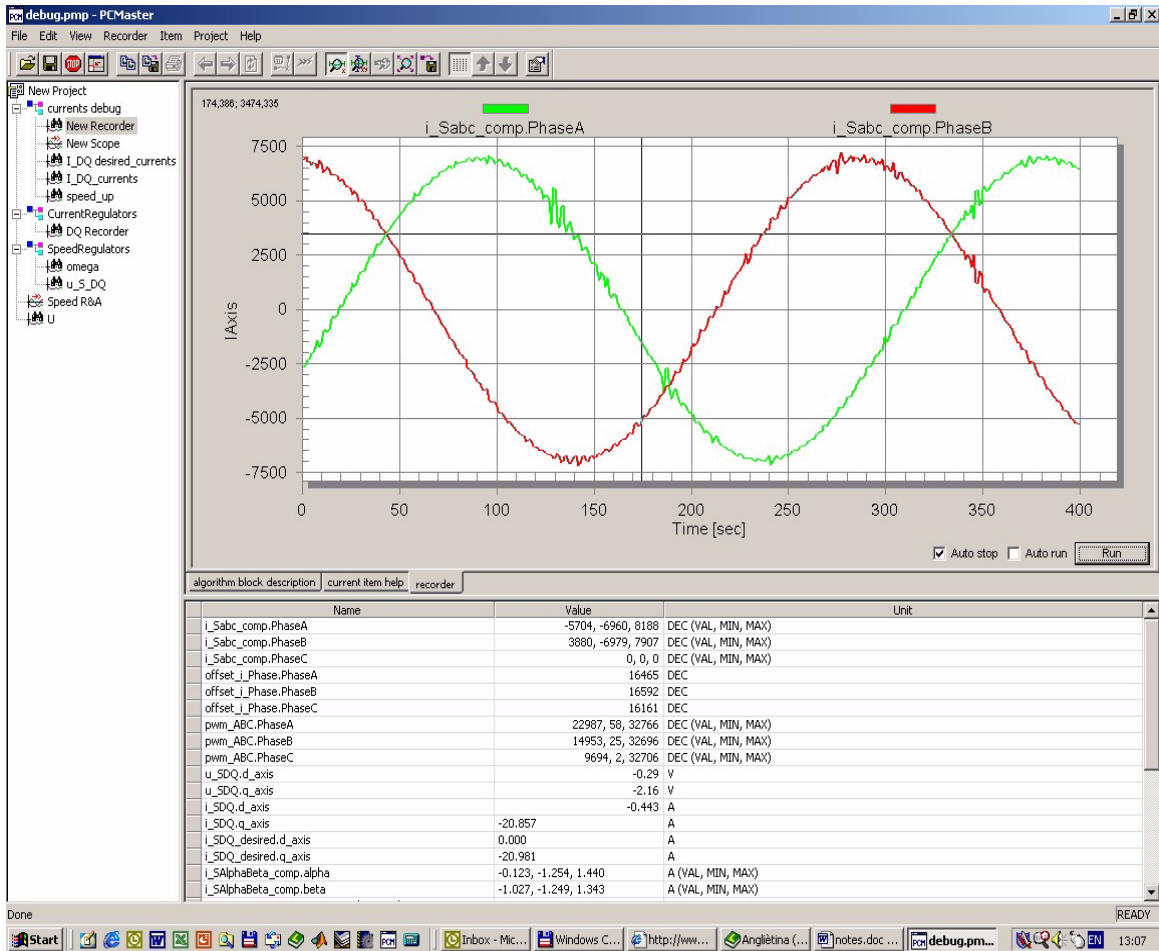


Figure 6-3. PC Master Software Control Window

### 6.3 Application Set-Up

Figure 6-4 illustrates the hardware set-up for the 3-phase PM Synchronous Motor Control application.

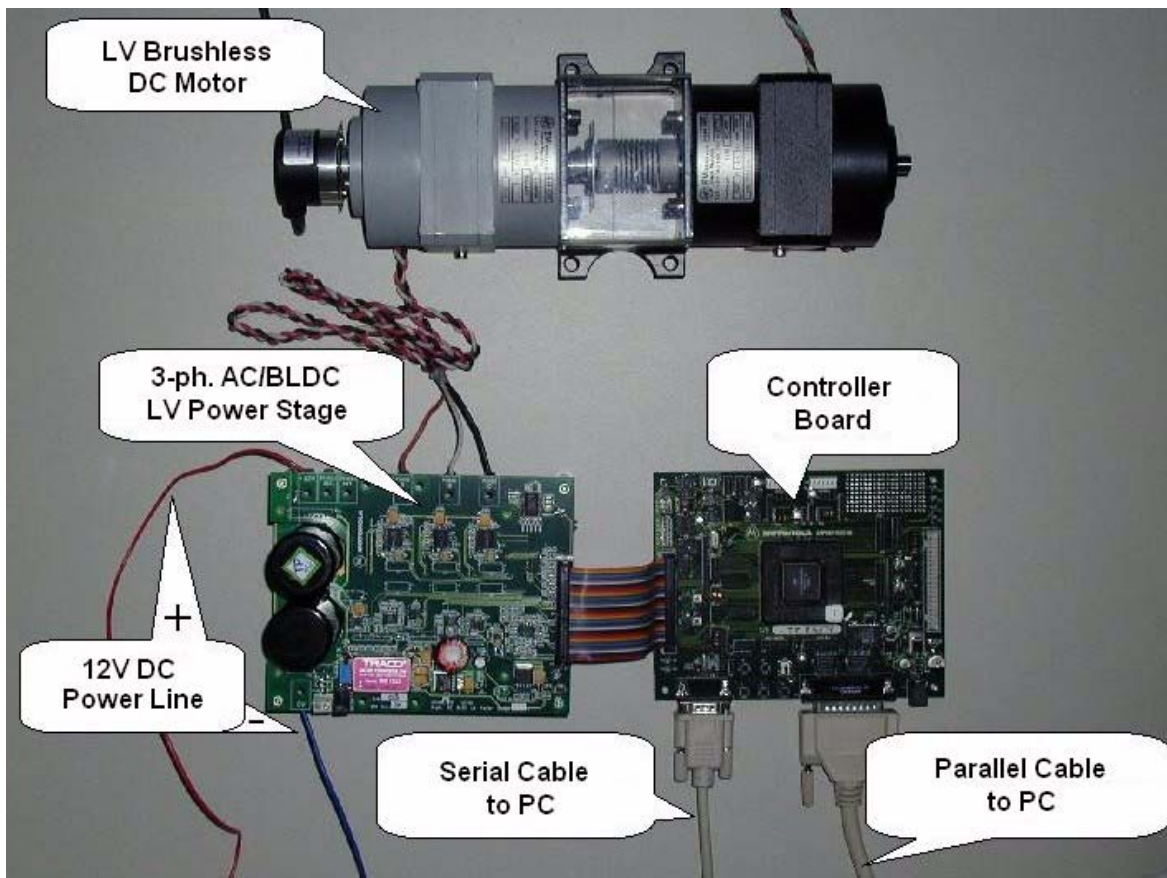


Figure 6-4. Set-up of the 3-phase PM Synchronous Motor Control Application using DSP56F805EVM

The correct order of phases (phase A, phase B, phase C) for the PM Synchronous motor is:

- phase A = white wire
- phase B = red wire
- phase C = black wire

When facing a motor shaft, if the phase order is: phase A, phase B, phase C, the motor shaft should rotate clockwise (i.e., positive direction, positive speed).



For detailed information, see the **DSP56F805 Evaluation Module Hardware Reference Manual**. The serial cable is needed for the PC master software debugging/control.

The system consists of the following components:

- BLDC Motor Type SM 40V, EM Brno s.r.o., Czech Republic
- Load Type SG 40N, EM Brno s.r.o., Czech Republic DSP56F805 Board:
- Encoder BHK 16.05A1024-12-5, Baumer Electric, Switzerland
- 3-ph AC BLDC LV Power Stage 180W
- Serial cable - needed for the PC master software debugging tool only.
- The parallel cable - needed for the Metrowerks Code Warrior debugging and s/w loading.
- Command Converter Cable - needed for the DSP56F805 Controller Board only.

For detailed information, refer to the dedicated application note (see References).

### 6.3.1 Application Setup Using DSP56F805EVM

To execute the Three-Phase PM Synchronous Motor Vector Control, the DSP56F805EVM board requires the strap settings shown in **Figure 6-5** and **Table 6-3**.

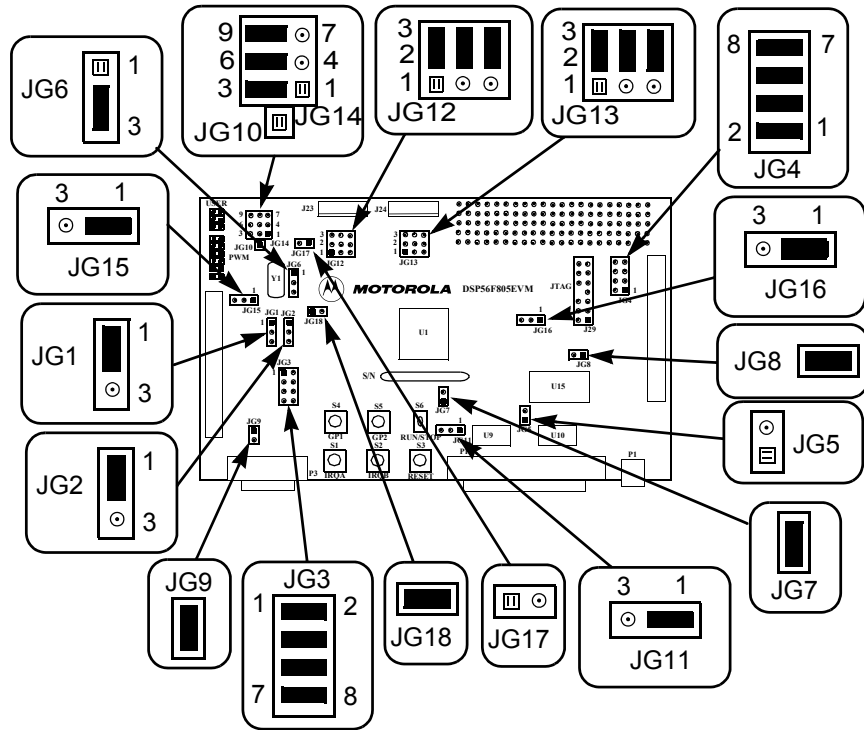


Figure 6-5. DSP56F805EVM Jumper Reference

Table 6-3. DSP56F805EVM Jumper Settings

Jumper Group	Comment	Connections
JG1	PD0 input selected as a high	1-2
JG2	PD1 input selected as a high	1-2
JG3	Primary UNI-3 serial selected	1-2, 3-4, 5-6, 7-8
JG4	Secondary UNI-3 serial selected	1-2, 3-4, 5-6, 7-8
JG5	Enable on-board parallel JTAG Command Converter Interface	NC
JG6	Use on-board crystal for DSP oscillator input	2-3
JG7	Select DSP's Mode 0 operation upon exit from reset	1-2
JG8	Enable on-board SRAM	1-2
JG9	Enable RS-232 output	1-2



Table 6-3. DSP56F805EVM Jumper Settings

Jumper Group	Comment	Connections
JG10	Secondary UNI-3 Analog temperature input unused	NC
JG11	Use Host power for Host target interface	1-2
JG12	Primary Encoder input selected for Hall Sensor signals	2-3, 5-6, 8-9
JG13	Secondary Encoder input selected	2-3, 5-6, 8-9
JG14	Primary UNI-3 3-Phase Current Sense selected as Analog Inputs	2-3, 5-6, 8-9
JG15	Secondary UNI-3 Phase A Overcurrent selected for FAULTA1	1-2
JG16	Secondary UNI-3 Phase B Overcurrent selected for FAULTB1	1-2
JG17	CAN termination unselected	NC
JG18	Use on-board crystal for DSP oscillator input	1-2

**NOTE:** When running the EVM target system in a stand-alone mode from Flash, the JG5 jumper must be set in the 1-2 configuration to disable the command converter parallel port interface.

## 6.4 Projects Files

The Three-Phase PM Synchronous Motor Torque Vector Control application is composed of the following files:

- ...\`3pmsm_tvc_sa\3pmsm_tvc.c`, main program
- ...\`3pmsm_tvc_sa\3pmsm_tvc.mcp`, application project file
- ...\`3pmsm_tvc_sa\ApplicationConfig\appconfig.h`, application configuration file
- ...\`3pmsm_tvc_sa\SystemConfig\ExtRam\linker_ram.cmd`, linker command file for external RAM
- ...\`3pmsm_tvc_sa\SystemConfig\Flash\linker_flash.cmd`, linker command file for Flash
- ...\`3pmsm_tvc_sa\SystemConfig\Flash\flash.cfg`, configuration file for Flash

- ...\**3pmsm\_tvc\_sa\PCMaster\3pmsm\_tvc.pmp**, PC master software file

These files are located in the application folder.

- ...\**controller\_new.c, .h**: source and header files for PI controller
- ...\**ramp.c, .h**: source and header files for ramp generation
- ...\**svm.c, .h**: source and header files for space vector modulation
- ...\**cptrfm.c, .h**: source and header files for Clark and Park transformation
- ...\**mfr16.c, .h, mfr32.c, .h, mfr32sqrt.asm, portasm.h**: source, header and asm files providing fractional math intrinsics

All the necessary resources (algorithms and peripheral drivers) are part of the application project file.

- ...\**3pmsm\_tvc\src\include**, folder for general C-header files
- ...\**3pmsm\_tvc\src\dsp56805**, folder for the device specific source files, e.g. drivers
- ...\**3ph\_pmsm\_vector\_control\_sa\src\pc\_master\_support**, folder for PC master software source files
- ...\**3pmsm\_tvc\src\algorithms\**, folder for algorithms

## 6.5 Application Build & Execute

When building the Three-Phase PM Synchronous Motor Vector Control, the user can create an application that runs from internal *Flash* or *External RAM*. To select the type of application to build, open the *3ph\_pmsm\_vector\_control.mcp* project and select the target build type, as shown in [Figure 6-6](#). A definition of the projects associated with these target build types may be viewed under the *Targets* tab of the project window.

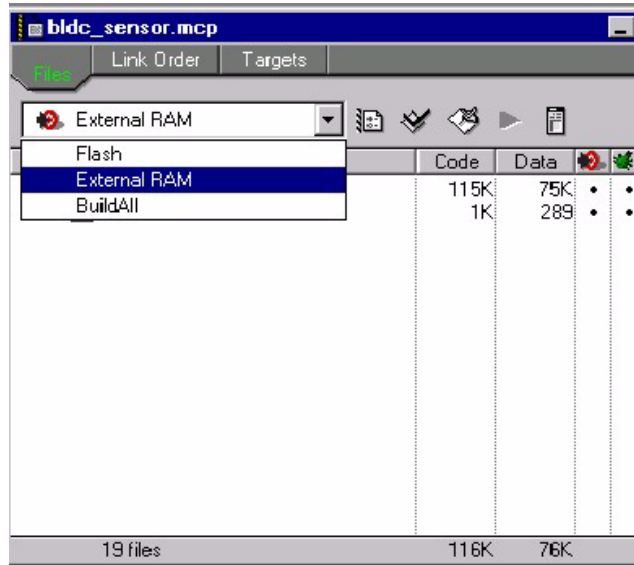


Figure 6-6. Target Build Selection

The project may now be built by executing the *Make* command, as shown in Figure 6-7. This will build and link the Three-Phase PM Synchronous Motor Torque Vector Control Application.

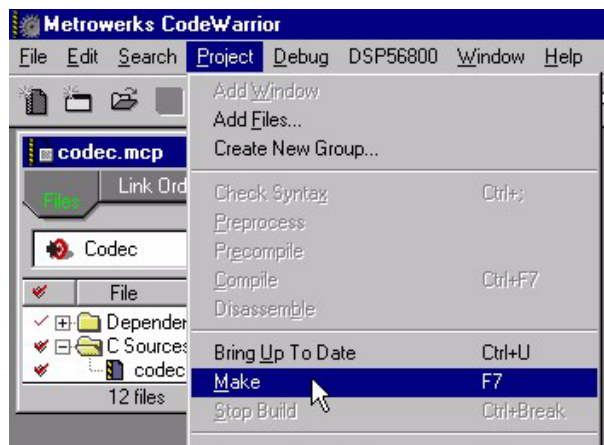


Figure 6-7. Execute *Make* Command

To execute the Three-Phase PM Synchronous Motor Vector Control application, select *Project\Debug* in the CodeWarrior IDE, followed by the *Run* command. For more help with these commands, refer to the CodeWarrior tutorial documentation in the following file located in the CodeWarrior installation folder:

<...>\CodeWarrior Documentation\PDF\Targeting\_DSP56800.pdf

If the Flash target is selected, CodeWarrior will automatically program the internal Flash of the DSP with the executable generated during *Build*. If the External RAM target is selected, the executable will be loaded to off-chip RAM.

Once Flash has been programmed with the executable, the EVM target system may be run in a stand-alone mode from Flash. To do this, set the JG5 jumper in the 1-2 configuration to disable the parallel port, and press the RESET button.

Once the application is running, move the RUN/STOP switch to the RUN position and set the required speed using the UP/DOWN push buttons. Pressing the UP/DOWN buttons should incrementally increase the motor speed until it reaches maximum speed. If successful, the motor will be spinning.

**NOTE:** *If the RUN/STOP switch is set to the RUN position when the application starts, toggle the RUN/STOP switch between the STOP and RUN positions to enable motor spinning. This is a protection feature that prevents the motor from starting when the application is executed from CodeWarrior.*

You should also see a lighted green LED, which indicates that the application is running. If the application is stopped, the green LED will blink at a 2Hz frequency. If an Undervoltage fault occurs, the green LED will blink at a frequency of 8Hz.

## 6.6 Warning

**This application operates in an environment that includes dangerous voltages and rotating machinery.**

Be aware that the application power stage and optoisolation board are not electrically isolated from the mains voltage - they are live with risk of electric shock when touched.

An isolation transformer should be used when operating off an ac power line. If an isolation transformer is not used, power stage grounds and oscilloscope grounds are at different potentials, unless the oscilloscope is floating. Note that probe grounds and, therefore, the case of a floated oscilloscope are subjected to dangerous voltages.

The user should be aware that:

- Before moving scope probes, making connections, etc., it is generally advisable to power down the high-voltage supply.
- To avoid inadvertently touching live parts, use plastic covers.
- When high voltage is applied, using only one hand for operating the test setup minimizes the possibility of electrical shock.
- Operation in lab setups that have grounded tables and/or chairs should be avoided.
- Wearing safety glasses, avoiding ties and jewelry, using shields, and operation by personnel trained in high-voltage lab techniques are also advisable.
- Power transistors, the PFC coil, and the motor can reach temperatures hot enough to cause burns.
- When powering down; due to storage in the bus capacitors, dangerous voltages are present until the power-on LED is off.



## **Appendix A. References**

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9. DSP Parallel Command Converter Hardware User's Manual, MCSL, MC108UM2R1
10. CodeWarrior for Motorola DSP56800 Embedded Systems, CWDSP56800, Metrowerks, 2001.





## **Appendix B. Glossary**

**AC** — Alternating Current

**ADC** — Analogue-to-Digital Converter

**brush** — A component transferring electrical power from non-rotational terminals, mounted on the stator, to the rotor.

**BLDC** — Brushless DC motor

**commutation** — A process providing the creation of a rotation field by switching of power transistor (electronic replacement of brush and commutator).

**commutator** — A mechanical device alternating DC current in DC commutator motor and providing rotation of DC commutator motor.

**COP** — Computer Operating Properly timer

**DC** — Direct Current

**DSP** — Digital Signal Processor

**DSP56F80x** — A Motorola family of 16-bit DSPs dedicated for motor control.

**DT** — see “Dead Time (DT)”

**Dead Time (DT)** — A short time that must be inserted between the turning off of one transistor in the inverter half bridge and turning on of the complementary transistor due to the limited switching speed of the transistors.

**duty cycle** — A ratio of the amount of time the signal is on versus the time it is off. Duty cycle is usually represented by a percentage.

**GPIO** — General Purpose Input/Output

**Hall Sensors** - A position sensor giving six defined events (each 60 electrical degrees) per electrical revolution (for 3-phase motor).

**HV**- High Voltage

**interrupt** — A temporary break in the sequential execution of a program to respond to signals from peripheral devices by executing a subroutine.

**input/output (I/O)** — Input/output interfaces between a computer system and the external world. A CPU reads an input to sense the level of an external signal and writes to an output to change the level on an external signal.

**JTAG** — Interface allowing On-Chip Emulation and Programming

**LED** — Light Emitting Diode

**logic 1** — A voltage level approximately equal to the input power voltage ( $V_{DD}$ ).

**logic 0** — A voltage level approximately equal to the ground voltage ( $V_{SS}$ ).

**LV**- Low Voltage

**PI controller** — Proportional-Integral controller

**phase-locked loop (PLL)** — A clock generator circuit in which a voltage controlled oscillator produces an oscillation which is synchronized to a reference signal.

**PM** — Permanent Magnet

**PMSM** - Permanent Magnet Synchronous Motor

**PWM** — Pulse Width Modulation

**Quadrature Decoder** — A module providing decoding of position from a quadrature encoder mounted on a motor shaft.

**Quad Timer** — A module with four 16-bit timers

**reset** — To force a device to a known condition.

**RPM** — Revolutions per minute

**SCI** — See "serial communication interface module (SCI)"

**serial communications interface module (SCI)** — A module that supports asynchronous communication.

**serial peripheral interface module (SPI)** — A module that supports synchronous communication.

**software** — Instructions and data that control the operation of a microcontroller.

**software interrupt (SWI)** — An instruction that causes an interrupt and its associated vector fetch.

**SPI** — See "serial peripheral interface module (SPI)."

**timer** — A module used to relate events in a system to a point in time.



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