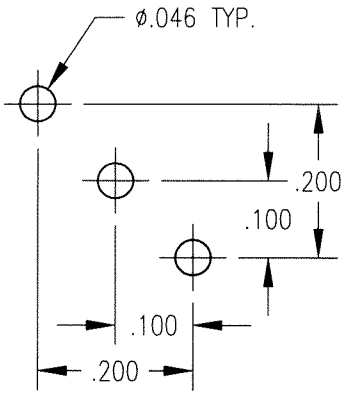
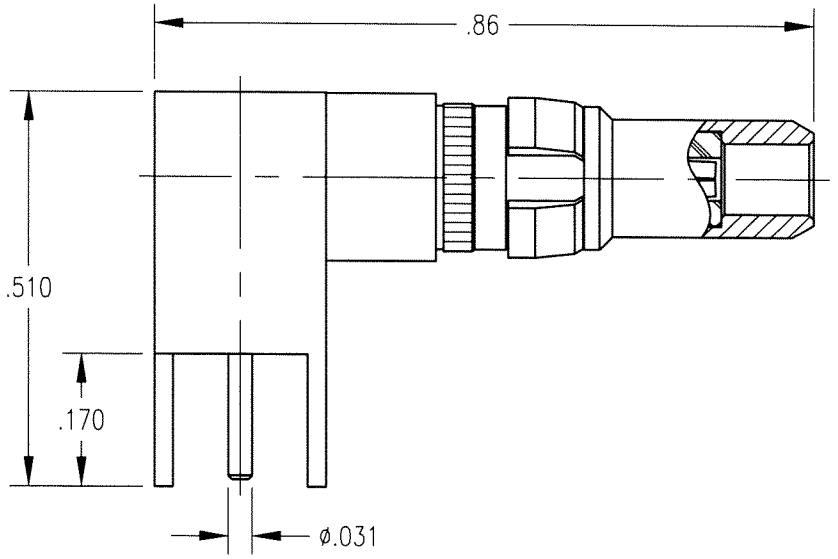
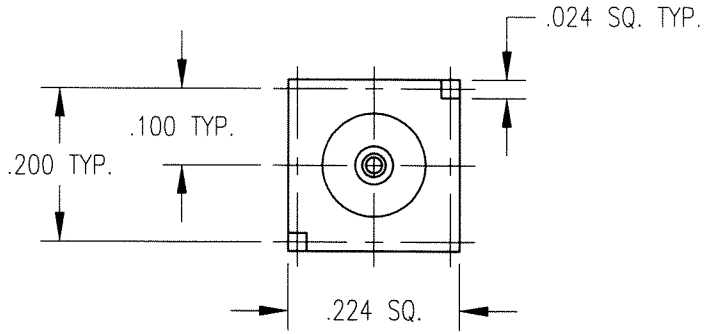
DWG. NO.	312-010-6143G

REV	DESCRIPTION	BY DATE	APPD
F	ECR 6794	4/10/01	



MOUNTING HOLES





NOTES:

1. MATERIALS:
   - BODY: BRASS PER ASTM B16
   - FRONT CONTACT: COPPER ALLOY
   - INSULATOR: TEFLON PER ASTM D1710
   - CLIP RING: BERYLLIUM COPPER PER ASTM B194
2. FINISH:
   - BODY AND CONTACT: .000030 MIN. GOLD PER MIL-G-45204 OVER .000050 MIN. NICKEL PER QQ-N-290
   - CLIP RING: .000100 MIN. NICKEL PER QQ-N-290 OVER COPPER FLASH

PER ASME Y14.5M-1994
UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES [MM]
TOLERANCES:
DECIMALS .XX ± .01/0.254
XXX ± .005/0.127
ANGLES ± 2°
SCALE: 6:1

CUSTOMER DRAWING

DRAWN	DATE	CHECKED	DATE
JMC	8/5/98	EJW	8/5/98
APPROVED	DATE	APPROVED	DATE
PRP	8/5/98	PRP	8/5/98

Litton
Winchester/Retconn 400 Park Road Watertown, Connecticut 06795

TITLE
31 SERIES RIGHT ANGLE
3 LEG PC MOUNT PLUG

A	312-010-6143G	SHT. 1 OF 1	REV. F

June 2006 - This drawing became the property of Winchester Electronics Corporation, Wallingford, CT.