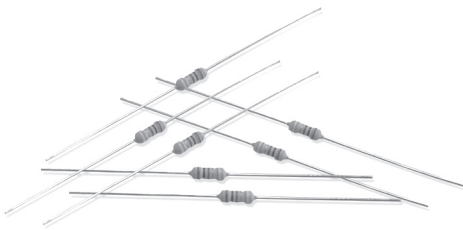


## Metal Film Resistors

# Fusible & Flame-Proof Type

## Normal & Miniature Style [ FRM Series ]



### INTRODUCTION

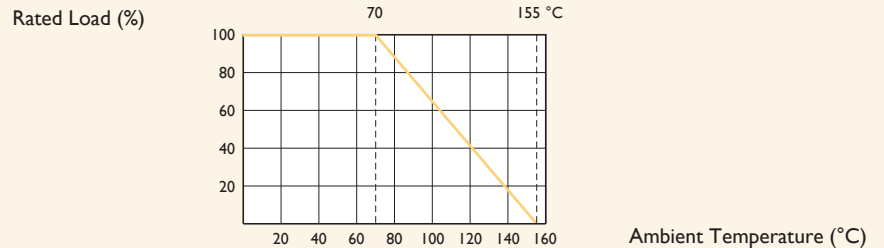
The FRM Series Metal Film Fusible Resistors are manufactured using vacuum sputtering system to deposit multiple layers of mixed metals alloy and passivative materials onto a carefully treated high grade ceramic substrate. After a helical groove has been cut in the resistive layer, tinned connecting leads of electrolytic copper are welded to the end-caps. The resistors are coated with layers of gray color lacquer for normal size & pink color lacquer for miniature size. Overload protection without risk of fire. Wide range of overload currents.

### FEATURES

Power Rating	1/4W, 1/2W, 1W, 2W, 3W
Resistance Tolerance	±2%, ±5%
T.C.R.	±200ppm/°C
Flameproof Multi-layer Coating Meets	UL-94V-0
Flameproof Feature Meets Overload Test	UL-1412

### DERATING CURVE

For resistors operated in ambient temperatures above 70°C, power rating must be derated in accordance with the curve below.



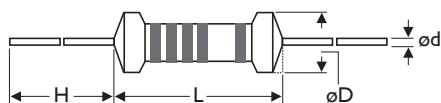
### FUSING CHARACTERISTICS

$R < 2.0 \Omega$  Fusing time within 30 seconds at 25 times of rated power

$R > 2.2 \Omega$  Fusing time within 30 seconds at 16 times of rated power

Fusing residual resistive value at least 100 times rated resistance

### DIMENSIONS



5th color code: white

Unit: mm

STYLE		DIMENSION			
Normal	Miniature	L	øD	H	ød
FRM-25	FRM50S	6.3±0.5	2.4±0.2	28±2.0	0.55±0.05
FRM-50	FRM1WS	9.0±0.5	3.3±0.3	26±2.0	0.55±0.05
FRM100	FRM2WS	11.5±1.0	4.5±0.5	35±2.0	0.8±0.05
FRM200	FRM3WS	15.5±1.0	5.0±0.5	33±2.0	0.8±0.05

Note:

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### ELECTRICAL CHARACTERISTICS

STYLE	FRM-25	FRM50S	FRM-50	FRMIWS	FRM100	FRM2WS	FRM200	FRM3WS
Power Rating at 70°C	1/4W	1/2W		1W		2W		3W
Maximum Working Voltage	200V		250V		300V		350V	
Maximum Overload Voltage	400V		500V		600V		700V	
Dielectric Withstanding Voltage	250V				350V			
Resistance Range	4.7 Ω - 560 Ω (±2%) for E24 series value & 2.2 Ω - 560 Ω (±5%) for E24 series value							
Operating Temp. Range	-55°C to +155°C							
Temperature Coefficient	±200ppm/°C							

Note: Special value is available on request

### ENVIRONMENTAL CHARACTERISTICS

PERFORMANCE TEST	TEST METHOD		APPRAISE
Short Time Overload	JIS-C-5202 5.5	2.5 times RCWV for 5 Sec.	±2.0%+0.05 Ω
Dielectric Withstanding Voltage	JIS-C-5202 5.7	in V-Block for 60 Sec.	By type
Temperature Coefficient	JIS-C-5202 5.2	-55°C to +155°C	by Type
Insulation Resistance	JIS-C-5202 5.6	in V-Block	> 100M Ω
Solderability	JIS-C-5202 6.5	260±5°C for 5±0.5 Sec.	95% Min. coverage
Resistance to Solvent	JIS-C-5202 6.9	IPA for 1 Min. with ultrasonic	No deterioration of coatings and markings
Terminal Strength	JIS-C-5202 6.1	Direct load for 10 Sec. In the direction of the terminal leads	≥ 2.5kg (24.5N)
Pulse Overload	JIS-C-5202 5.8	4 times RCWV 10,000 cycles (1 Sec. on, 25 Sec. off)	±1.0%+0.05 Ω
Load Life in Humidity	JIS-C-5202 7.9	40±2°C, 90-95% RH at RCWV for 1,000 Hr. (1.5 Hr. on, 0.5 Hr. off)	±5.0%+0.05 Ω
Load Life	JIS-C-5202 7.10	70°C at RCWV for 1,000 Hr. (1.5 Hr. on, 0.5 Hr. off)	±5.0%+0.05 Ω
Temperature Cycling	JIS-C-5202 7.4	-55°C ⇄ Room Temp. ⇄ +155°C ⇄ Room Temp. (5 cycles)	±2.0%+0.05 Ω
Resistance to Soldering Heat	JIS-C-5202 6.4	350±10°C for 3±0.5 Sec.	±1.0%+0.05 Ω
Overload Flame Retardant	JIS-C-5202 7.12	4 times RCWV for 1 Min.	No evidence of flaming or arcing

Note: Rated Continuous Working Voltage (RCWV) =  $\sqrt{\text{Power Rating} \times \text{Resistance Value}}$