

DEVICE
PERFORMANCE
SPECIFICATION

KODAK KAI-1010

KODAK KAI-1010M

KODAK KAI-1011CM

Image Sensor

1008 (H) x 1018 (V)

Interline Transfer

Progressive Scan CCD

October 28, 2002
Revision 8

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Features

- Front Illuminated Interline Architecture
- 1008 (H) x 1018 (V) Photosensitive Pixels
- 9.0µm(H) x 9.0µm(V) Pixel Size
- 9.1 mm(H) x 9.2 mm(V) Photosensitive Area
- Progressive Scan (Noninterlaced)
- Electronic Shutter
- Integral RGB Color Filter Array (optional)
- Advanced 2 Phase Buried Channel CCD
- On-Chip Dark Reference Pixels
- Low Dark Current
- Patented High Sensitivity Output Structure
- Dual Output Shift Registers
- Antiblooming Protection
- Negligible Lag
- Low Smear (0.01% with microlens)

Processing

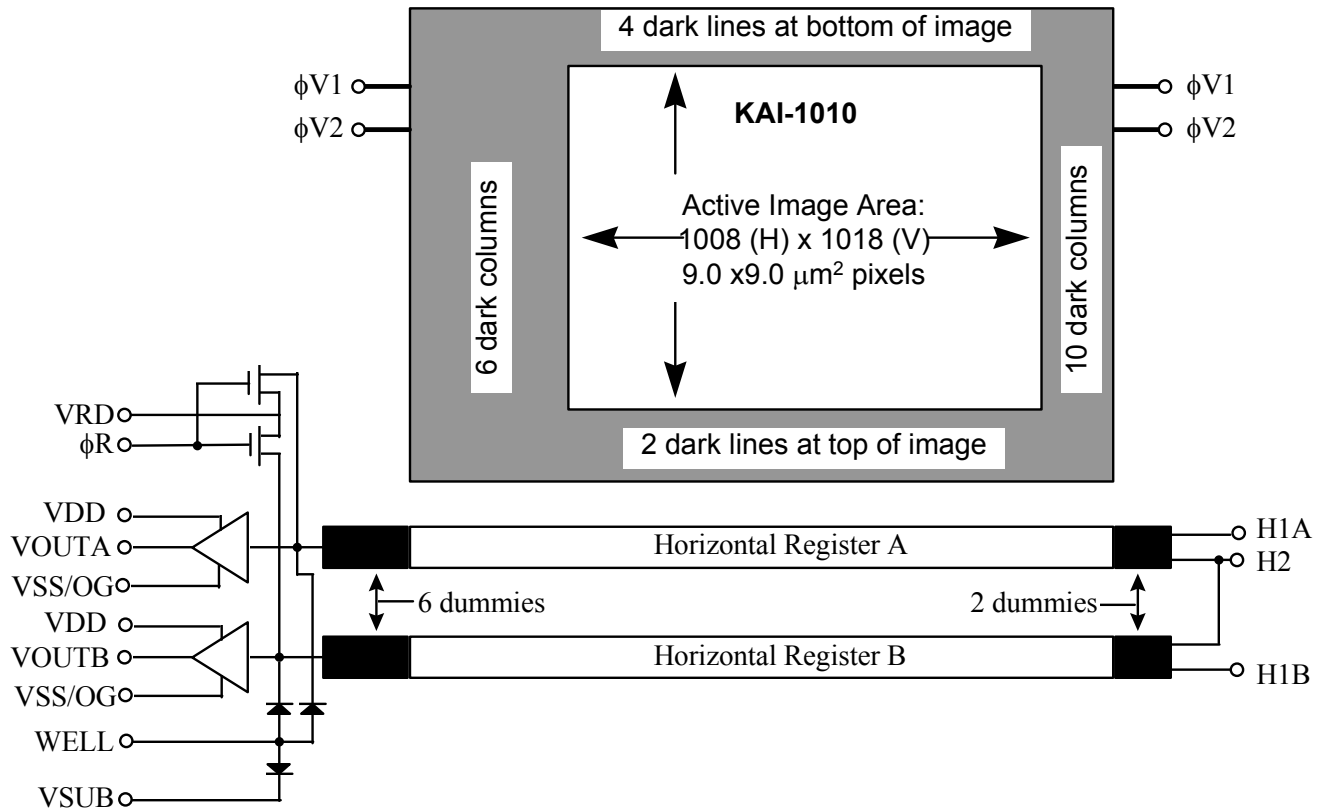


Figure 1 Functional Block Diagram

Description

The KAI-1010 series is a high resolution charge coupled device (CCD) image sensor whose noninterlaced architecture makes it ideally suited for video, electronic still and motion/still camera applications. The device is built using an advanced true two-phase, double-polysilicon, NMOS CCD technology. The p+npn-photodetector elements eliminate image lag and reduce image smear while providing antiblooming protection and electronic-exposure control. The total chip size is 10.15 (H) mm x 10.00 (V) mm. The KAI-1010 comes in monochrome and color versions, both with microlens for sensitivity improvement.

Image Acquisition

An electronic representation of an image is formed when incident photons falling on the sensor plane create electron-hole pairs within the individual silicon photodiodes. These photoelectrons are collected locally by the formation of potential wells at each photosite. Below photodiode saturation, the number of photoelectrons collected at each pixel is linearly dependent on light level and exposure time and non-linearly dependent on wavelength. When the photodiode's charge capacity is reached, excess electrons are discharged into the substrate to prevent blooming.

Device	Color	Microlens
KAI-1010	No	No
KAI-1010M	No	Yes
KAI-1011CM	Yes	Yes

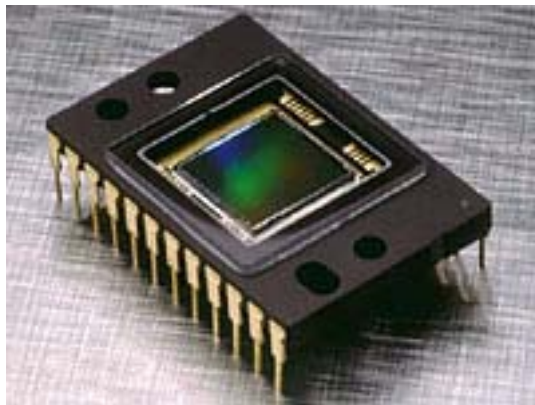


Figure 2 KAI-1011CM

Architecture

The KAI-1010 consists of 1024 x 1024 photodiodes, 1024 vertical (parallel) CCD shift registers (VCCDs), and dual 1032 pixel horizontal (serial) CCD shift registers (HCCDs) with independent output structures. The device can be operated in either single or dual line mode. The advanced, progressive-scan architecture of the device allows the entire image area to be read out in a single scan. The active pixels are arranged in a 1008 (H) x 1018 (V) array with an additional 16 columns and 6 rows of light-shielded dark reference pixels.

Charge Transport

The accumulated or integrated charge from each photodiode is transported to the output by a three step process. The charge is first transported from the photodiodes to the VCCDs by applying a large positive voltage to the phase-one vertical clock ($\phi V1$). This reads out every row, or line, of photodiodes into the VCCDs.

The charge is then transported from the VCCDs to the HCCDs line by line. Finally, the HCCDs transport these rows of charge packets to the output structures pixel by pixel. On each falling edge of the horizontal clock, $\phi H2$, these charge packets are dumped over the output gate (OG, Figure 4) onto the floating diffusion (FDA and FDB, Figure 4).

Both the horizontal and vertical shift registers use traditional two-phase complementary clocking for charge transport. Transfer to the HCCDs begins when $\phi V2$ is clocked high and then low (while holding $\phi H1A$ high) causing charge to be transferred from $\phi V1$ to $\phi V2$ and subsequently into the A HCCD. The A register can now be read out in single line mode. If it is desired to operate the device in a dual line readout mode for higher frame rates, this line is transferred into the B HCCD by clocking $\phi H1A$ to a low state, and $\phi H1B$ to a high state while holding $\phi H2$ low. After $\phi H1A$ is returned to a high state, the next line can be transferred into the A HCCD. After this clocking sequence, both HCCDs are read out in parallel.

The charge capacity of the horizontal CCDs is slightly more than twice that of the vertical CCDs. This feature allows the user to perform two-to-one line aggregation in the charge domain during V-to-H transfer. This device is also equipped with a fast dump feature that allows the user to selectively dump complete lines (or rows) of pixels at a time. This dump, or line clear, is also accomplished during the V-to-H transfer time by clocking the fast dump gate.

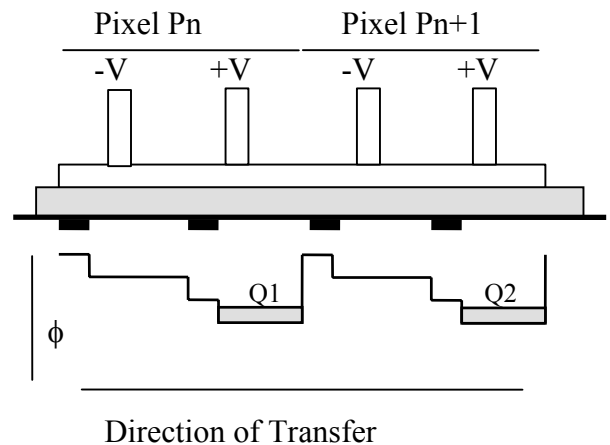


Figure 3 True 2 Phase CCD Cross Section

Output Structure

Charge packets contained in the horizontal register are dumped pixel by pixel, onto the floating diffusion output node whose potential varies linearly with the quantity of charge in each packet. The amount of potential change is determined by the expression $\Delta V_{fd} = \Delta Q / C_{fd}$. A three stage source-follower amplifier is used to buffer this signal voltage off chip with slightly less than unity gain. The translation from the charge domain to the voltage domain is quantified by the output sensitivity or charge to voltage conversion in terms of $\mu V/e^-$. After the signal has been sampled off-chip, the reset clock (ϕ_R) removes the charge from the floating diffusion and resets its potential to the reset-drain voltage (VRD).

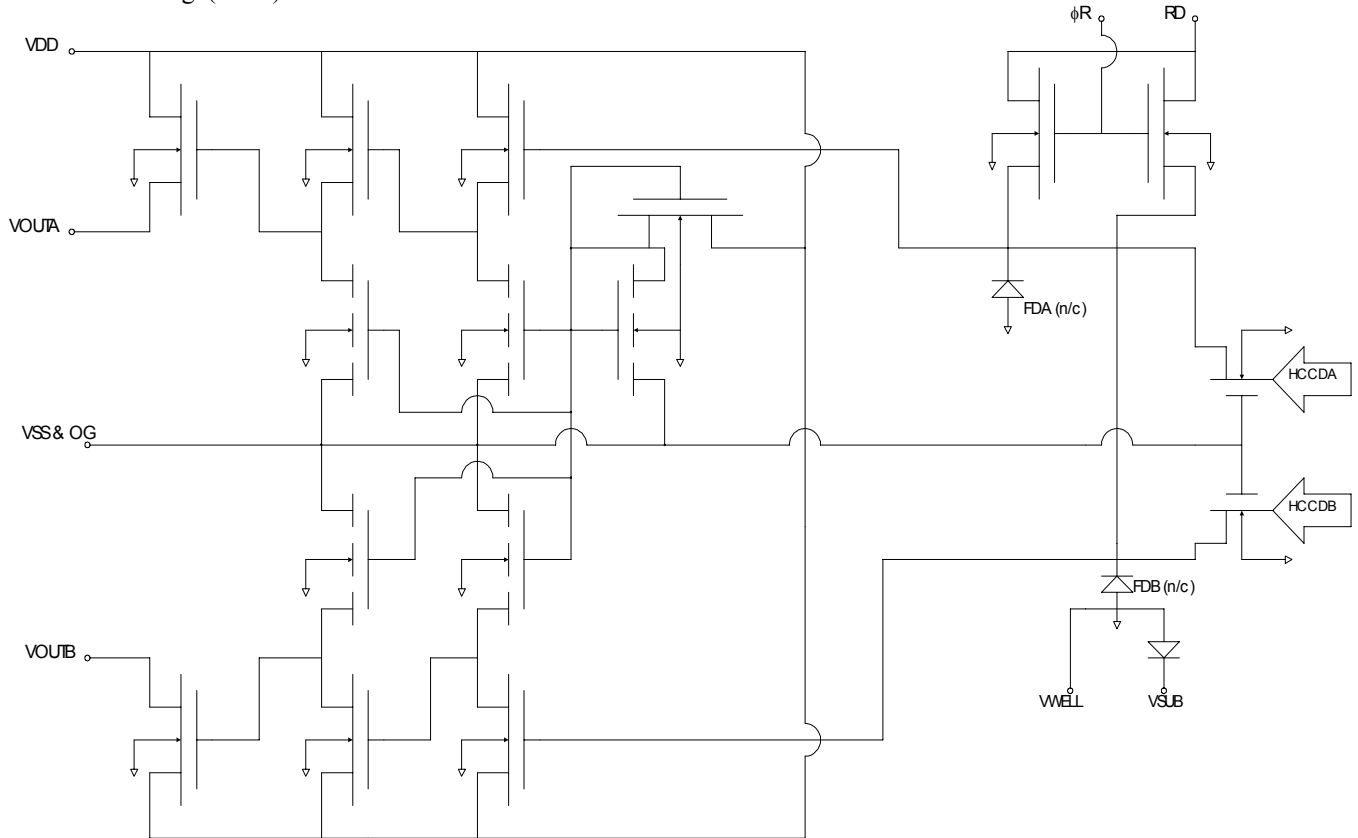


Figure 4 Output Structure

Electronic Shutter

The KAI-1010 provides a structure for the prevention of blooming which may be used to realize a variable exposure time as well as performing the anti-blooming function. The anti-blooming function limits the charge capacity of the photodiode by draining excess electrons vertically into the substrate (hence the name Vertical Overflow Drain or VOD) . This function is controlled by applying a large potential to the device substrate (device terminal SUB). If a sufficiently large voltage pulse (VES \approx 40V) is applied to the substrate, all photodiodes will be emptied of charge through the substrate, beginning the integration period. After returning the substrate voltage to the nominal value, charge can accumulate in the diodes and the charge packet is subsequently readout onto the VCCD at the next occurrence of the high level on $\phi V1$. The integration time is then the time between the falling edges of the substrate shutter pulse and $\phi V1$. This scheme allows electronic variation of the exposure time by a variation in the clock timing while maintaining a standard video frame rate.

Application of the large shutter pulse must be avoided during the horizontal register readout or an image artifact will appear due to feedthrough. The shutter pulse VES must be “hidden” in the horizontal retrace interval. The integration time is changed by skipping the shutter pulse from one horizontal retrace interval to another.

The smear specification is not met under electronic shutter operation. Under constant light intensity and spot size, if the electronic exposure time is decreased, the smear signal will remain the same while the image signal will decrease linearly with exposure. Smear is quoted as a percentage of the image signal and so the percent smear will increase by the same factor that the integration time has decreased. This effect is basic to interline devices.

Color Filter Array (optional, for KAI-1011CM only)

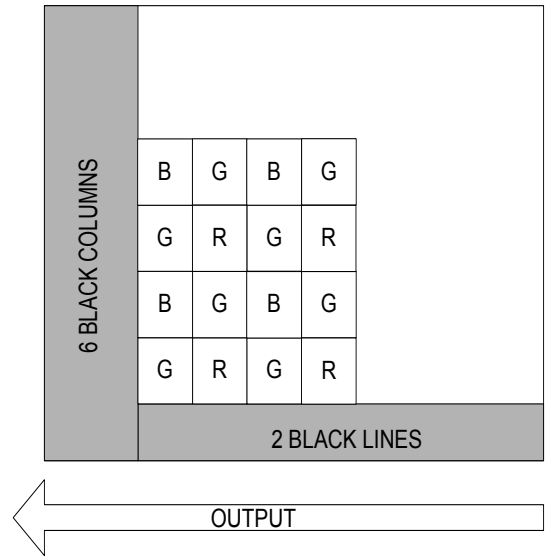


Figure 5 CFA Pattern

Packaging Configuration

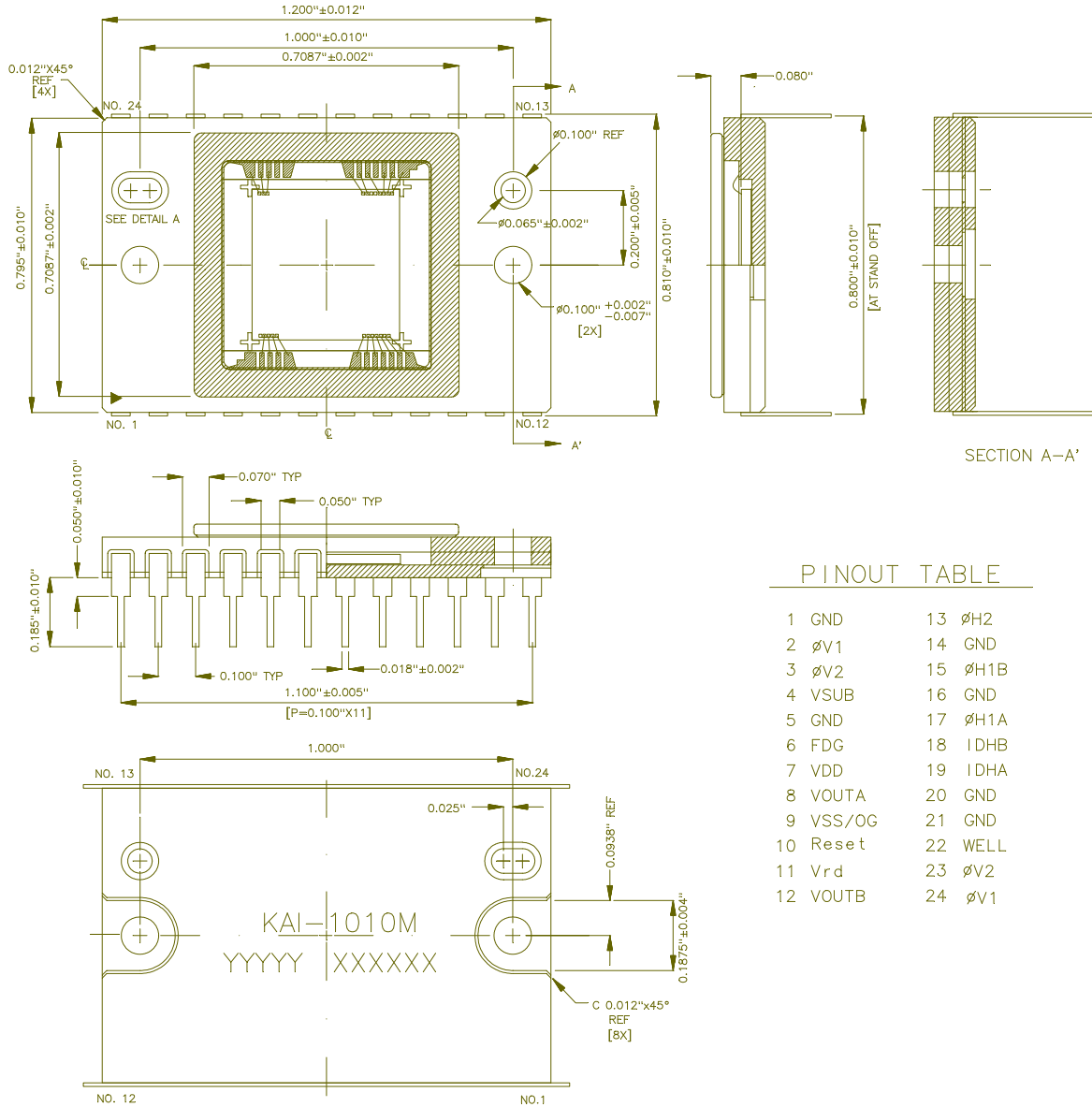


Figure 6 Device Drawing - Die Placement

Pin Description

PIN NO.	SYMBOL	DESCRIPTION	Notes
1,5,14,16,20,21	GND	Ground	1
2, 24	ϕ V1	Vertical CCD Clock - Phase 1	2
3, 23	ϕ V2	Vertical CCD Clock - Phase 2	3
4	SUB	Substrate	
6	FDG	Fast Dump Gate	
7	VDD	Output Amplifier Supply	
8	VOUTA	Video Output Channel A	
9	VSS	Output Amplifier Return & OG	
10	ϕ R	Reset Clock	
11	VRD	Reset Drain	
12	VOUTB	Video Output Channel B	
13	ϕ H2	A & B Horizontal CCD Clock - Phase 2	
15	ϕ H1B	B Horizontal CCD Clock - Phase 1	
17	ϕ H1A	A Horizontal CCD Clock - Phase 1	
18	IDHB	Input Diode B Horizontal CCD	
19	IDHA	Input Diode A Horizontal CCD	
22	WELL	P-Well	

Table 1 Package Pin Assignments

Notes:

1. All GND pins should be connected to WELL (P-Well).
2. Pins 2 and 24 must be connected together - only 1 Phase 1 clock driver is required.
3. Pins 3 and 23 must be connected together - only 1 Phase 2 clock driver is required.

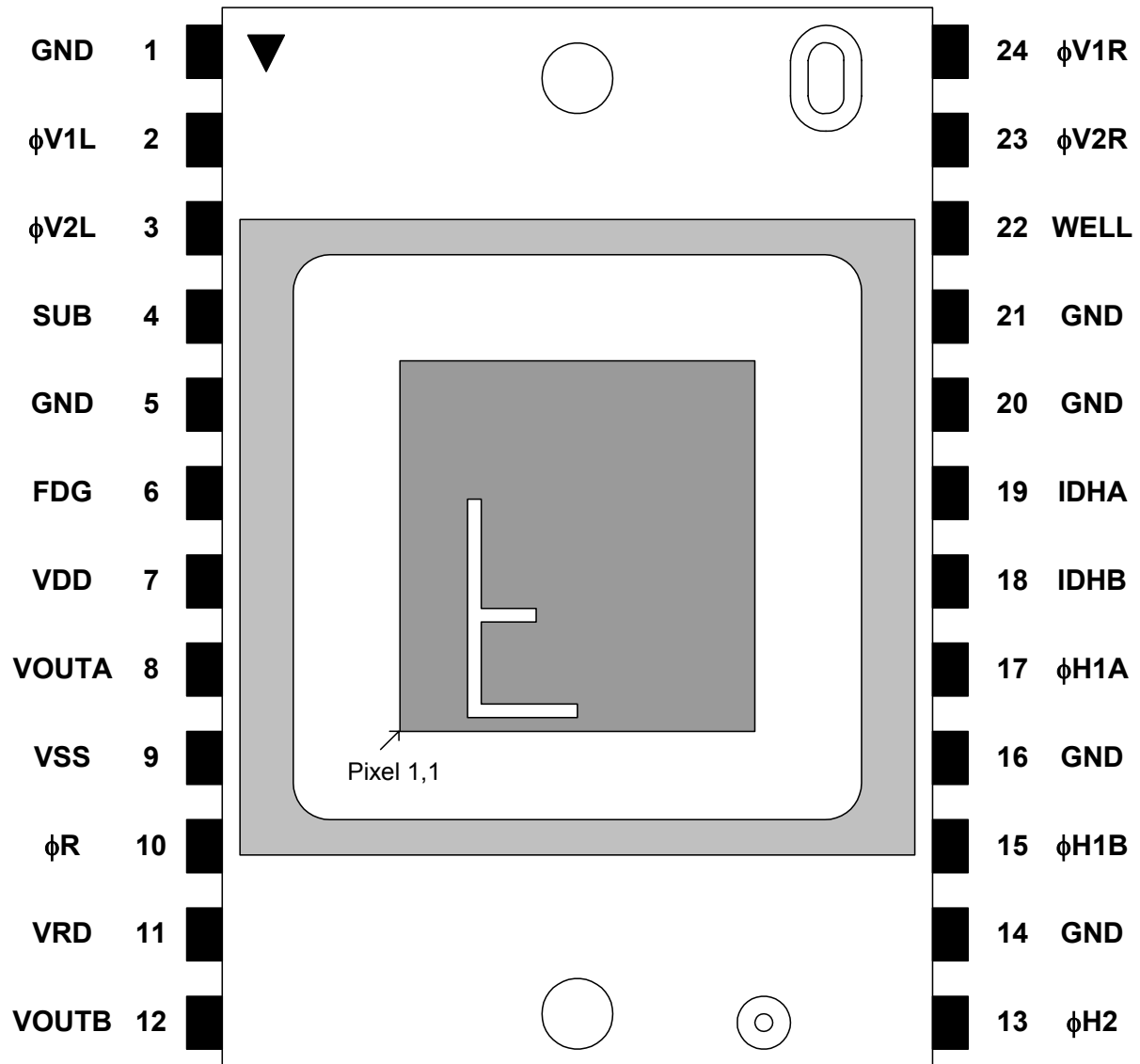


Figure 7 Pinout Diagram Top View

Absolute Maximum Range

RATING	DESCRIPTION	MIN.	MAX.	UNITS	NOTES
Temperature (@ 10% ±5%RH)	Operation Without Damage	-50	+70	°C	
	Storage	-55	+70	°C	
Voltage (Between Pins)	SUB-WELL	0	+40	V	1
	VRD,VDD,OG&VSS-WELL	0	+15	V	2
	IDHA,B & VOUTA,B - WELL	0	+15	V	2
	φV1 - φV2	-12	+20	V	2
	φH1A, φH1B - φH2	-12	+15	V	2
	φH1A, φH1B, φH2, FDG - φV2	-12	+15	V	2
	φH2 - OG & VSS	-12	+15	V	2
	φR – SUB	-20	0	V	1,2,4
Current	All Clocks - WELL	-12	+15	V	2
	Output Bias Current (I _{out})	----	10	mA	3

Table 2 Absolute Maximum Ranges

- Notes:
- Under normal operating conditions the substrate voltage should be above +7V, but may be pulsed to 40 V for electronic shuttering.
 - Care must be taken in handling so as not to create static discharge which may permanently damage the device.
 - Per Output. I_{out} affects the band-width of the outputs.
 - φR should never be more positive than VSUB.

Caution: This device contains limited protection against Electrostatic Discharge (ESD) Devices should be handled in accordance with strict ESD procedures for Class 0 devices (JESD22 Human Body Model) or Class A (Machine Model). Refer to Application Note MTD/PS-0224, “Electrostatic Discharge Control”

Caution: Improper cleaning of the cover glass may damage these devices. Refer to Application Note MTD/PS-0237, “Cover Glass Cleaning for Image Sensors”

DC Operating Conditions

SYMBOL	DESCRIPTION	MIN.	NOM.	MAX.	UNITS	PIN IMPEDANCE ⁶	NOTES
VRD	Reset Drain	8.5	9	9.5	V	5pF, >1.2MΩ	
IRD	Reset Drain Current		0.2		mA		
VSS	Output Amplifier Return & OG		0		V	30pF, >1.2MΩ	
ISS	Output Amplifier Return Current		5		mA		
VDD	Output Amplifier Supply	12	15.0	15.0	V	30pF, >1.2MΩ	
Iout	Output Bias Current		5	10	mA		5
WELL	P-well	----	0.0	----	V	Common	1
GND	Ground	-----	0.0	----	V		1
FDG	Fast Dump Gate	-7.0	-6.0	-5.5	V	20pF, >1.2MΩ	2
SUB	Substrate	7	Vsub	15	V	1nF, >1.2MΩ	3
IDHA, IDHB	Input Diode A, B Horizontal CCD	12.0	15.0	15.0	V	5pF, >1.2MΩ	4

Table 3 DC Operating Conditions

- Notes:
1. The WELL and GND pins should be connected to P-well ground.
 2. The voltage level specified will disable the fast dump feature.
 3. This pin may be pulsed to $V_{es}=40V$ for electronic shuttering
 4. Electrical injection test pins. Connect to VDD power supply.
 5. Per output. Note also that I_{out} affects the bandwidth of the outputs.
 6. Pins shown with impedances greater than 1.2 Mohm are expected resistances. These pins are only verified to 1.2 Mohm.
 7. The operating levels are for room temperature operation. Operation at other temperatures may or may not require adjustments of these voltages.

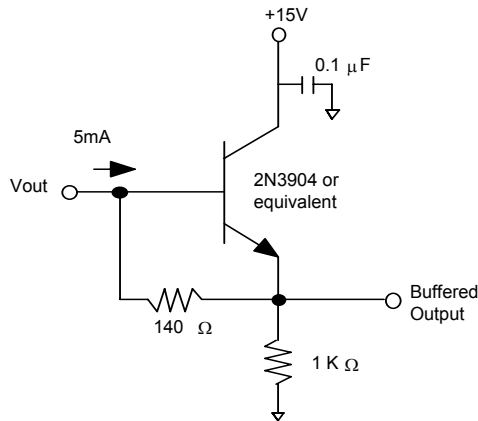


Figure 8 Recommended Output Structure Load Diagram

Cautions:

In order to obtain maximum device performance, gate protection is not provided. Extreme care must be taken in handling to prevent electrostatic discharge which may permanently damage the device. Care must be taken not to short the outputs to ground or VDD during operations.

AC Clock Level Conditions

SYMBOL	DESCRIPTION	Level	Min.	NOM.	MAX.	UNITS	PIN IMPEDANCE ²
φV1	Vertical CCD Clock	Low	-10.0	-9.5	-9.0	V	25nF, >1.2MΩ
		Mid	0.0	0.2	0.4	V	
		High	8.5	9.0	9.5	V	
φV2	Vertical CCD Clock	Low	-10.0	-9.5	-9.0	V	25nF, >1.2MΩ
		High	0.0	0.2	0.4	V	
φH1A	φ1 Horizontal CCD A Clock	Low	-7.5	-7.0	-6.5	V	100pF, > 1.2MΩ
		High	2.5	3.0	3.5	V	
φH1B ⁴	φ1 Horizontal CCD B Clock (single register mode)	Low	-7.5	-7.0	-6.5	V	100pF, > 1.2MΩ
φH1B ⁴	φ1 Horizontal CCD B Clock (dual register mode)	Low	-7.5	-7.0	-6.5	V	100pF, > 1.2MΩ
		High	2.5	3.0	3.5	V	
φH2	φ2 Horizontal CCD Clock	Low	-7.5	-7.0	-6.5	V	125pF, > 1.2MΩ
		High	2.5	3.0	3.5	V	
φR	Reset Clock	Low	-6.5	-6.0	-5.5	V	5pF, > 1.2MΩ
		High	-0.5	0.0	0.5	V	
φFDG ³	Fast Dump Gate Clock	Low	-7.0	-6.0	-5.5	V	20pF, > 1.2MΩ
		High	4.5	5.0	5.5	V	

Table 4 AC Clock Level Conditions

- Notes:
1. The AC and DC operating levels are for room temperature operation. Operation at other temperatures may or may not require adjustments of these voltages.
 2. Pins shown with impedances greater than 1.2 Mohm are expected resistances. These pins are only verified to 1.2 Mohm.
 3. When not used, refer to DC operating condition.
 4. For single register mode, set φH1B to -7.0 volts at all times rather than clocking it.

This device is suitable for a wide range of applications requiring a variety of different operating conditions. Consult Eastman Kodak in those situations in which operating conditions meet or exceed minimum or maximum levels.

AC Timing Requirements for 20 MHz Operation

SYMBOL	DESCRIPTION	MIN	NOM	MAX	UNITS	NOTES	FIGURE
t ϕ R	Reset Pulse Width		10		nsec		Figure 11
t es	Electronic Shutter Pulse Width	10	25		μ sec		Figure 12
t int	Integration Time	0.1			msec	1	Figure 12
t ϕ Vh	Photodiode to VCCD Transfer Pulse Width	4	5		μ sec	2	Figure 9
t cd	Clamp Delay		15		nsec		Figure 11
t cp	Clamp Pulse Width		15		nsec		Figure 11
t sd	Sample Delay		35		nsec		Figure 11
t sp	Sample Pulse Width		15		nsec		Figure 11
t rd	Vertical Readout Delay	10	----	----	μ sec		Figure 9
t ϕ V	ϕ V1, ϕ V2 Pulse Width	3	----		μ sec		Figure 10
t ϕ H	Clock Frequency ϕ H1A, ϕ H1B, ϕ H2	----	20		MHz		Figure 11
t ϕ AB	Line A to Line B Transfer Pulse Width		3		μ sec		Figure 14
t ϕ Hd	Horizontal Delay	3			μ sec		Figure 10
t ϕ Vd	Vertical Delay	25			nsec		Figure 10
t ϕ HVES	Horizontal Delay with Electronic Shutter	1			μ sec		Figure 12

Table 5 AC Timing Requirements for 20 MHz Operation

- Notes:
1. Integration time varies with shutter speed. It is to be noted that smear increases when integration time decreases below readout time (frame time). Photodiode dark current increases when integration time increases, while CCD dark current increases with readout time (frame time).
 2. Antiblooming function is off during photodiode to VCCD transfer.

Frame Timing - Single Register Readout

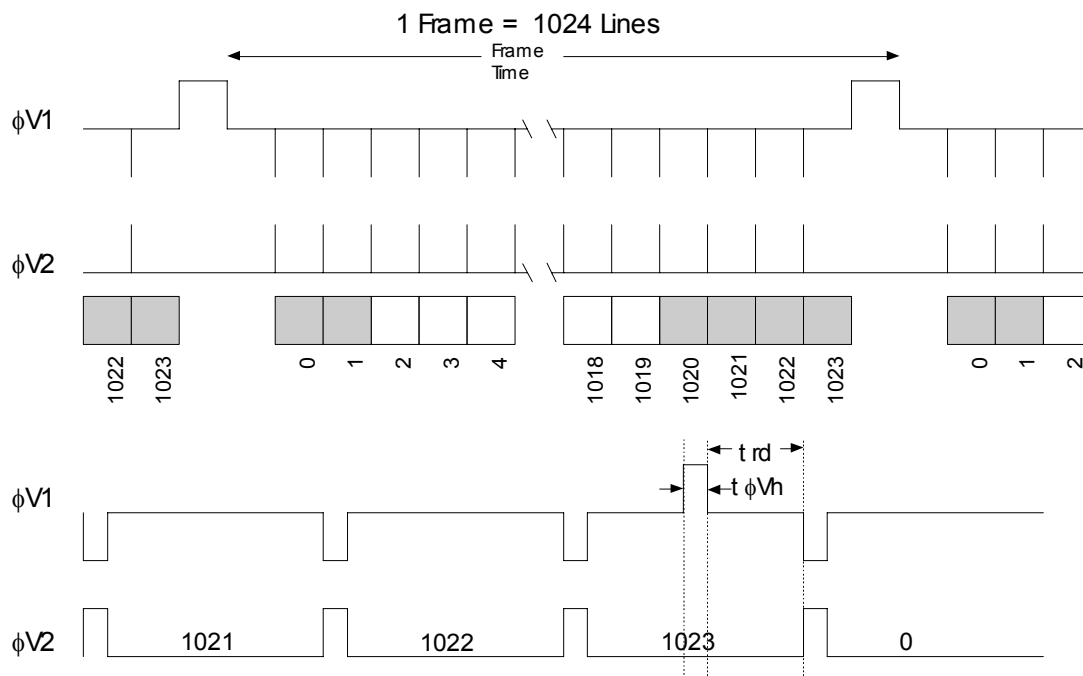
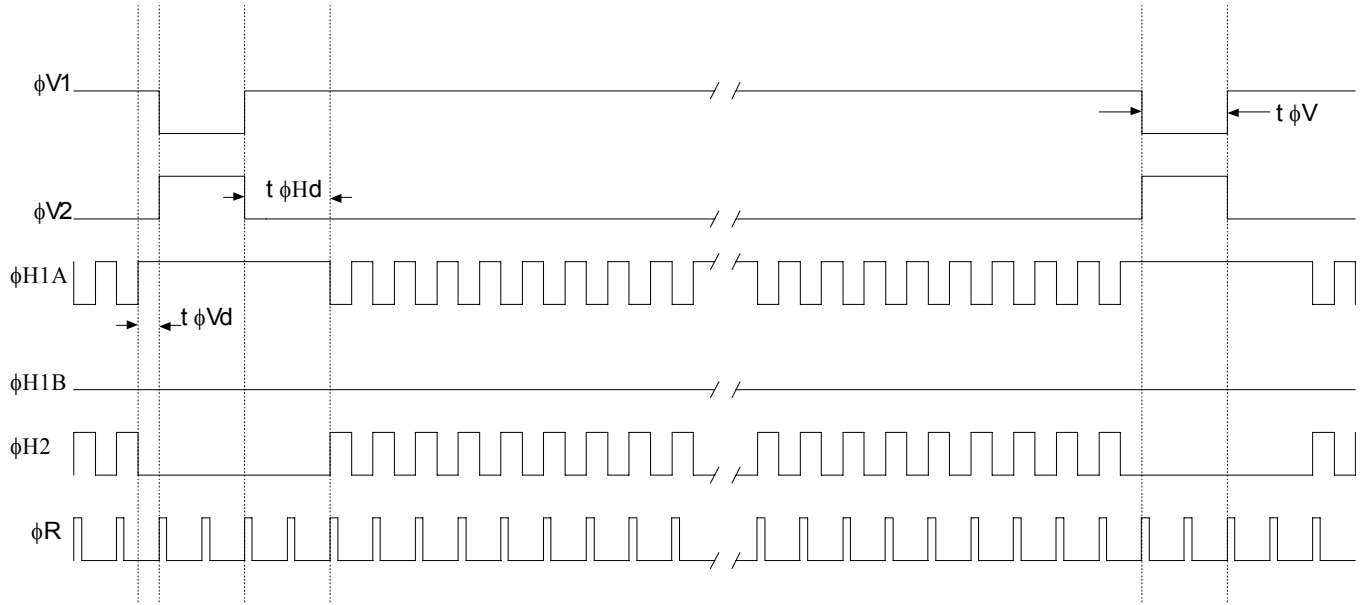


Figure 9 Frame Timing - Single Register Readout

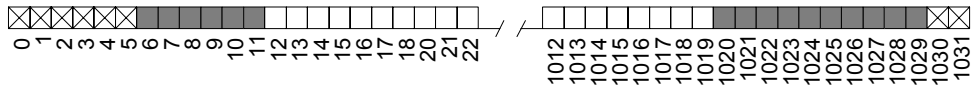
Note : When no electronic shutter is used, the integration time is equal to the frame time.

Line Timing - Single Register Readout



H1B held low for single register operation

Line Content



Empty Shift Register Phases
 Dark Reference Pixels
 Photoactive Pixels

Figure 10 Line Timing - Single Register Output

Pixel Timing - Single Register Readout

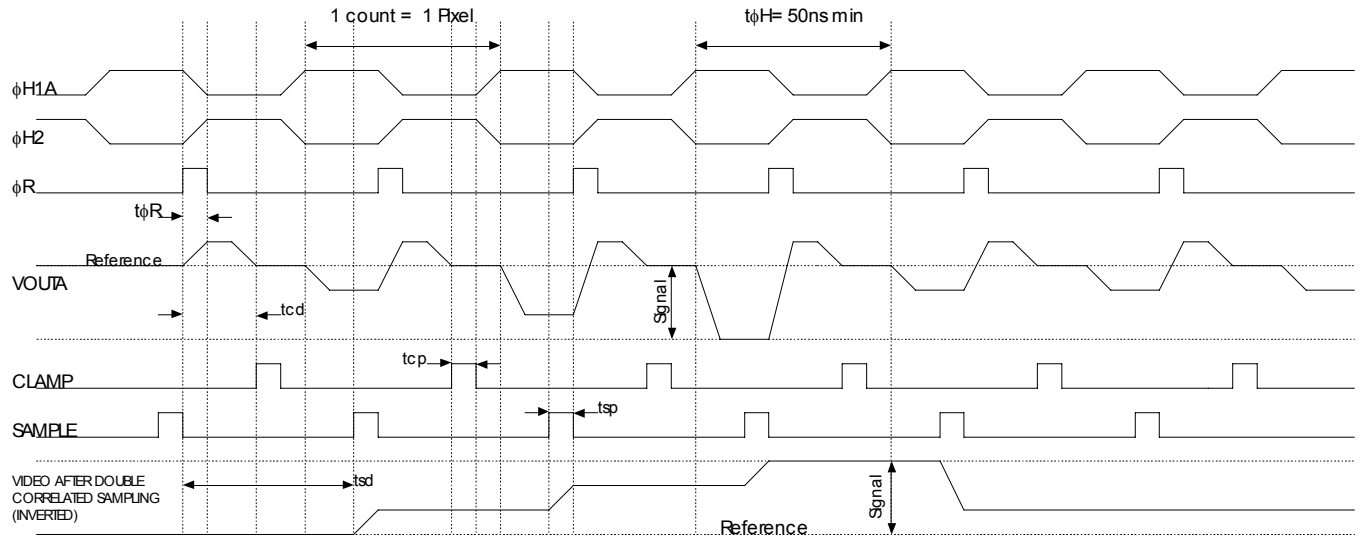
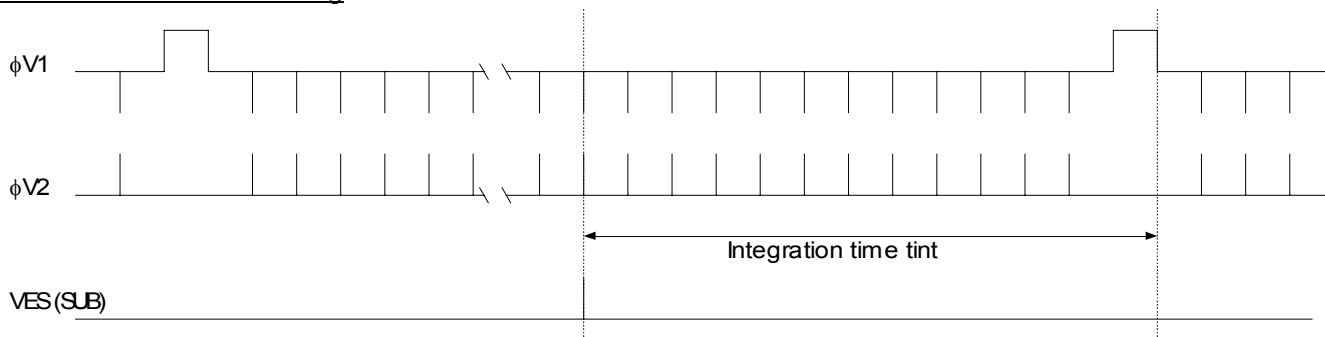


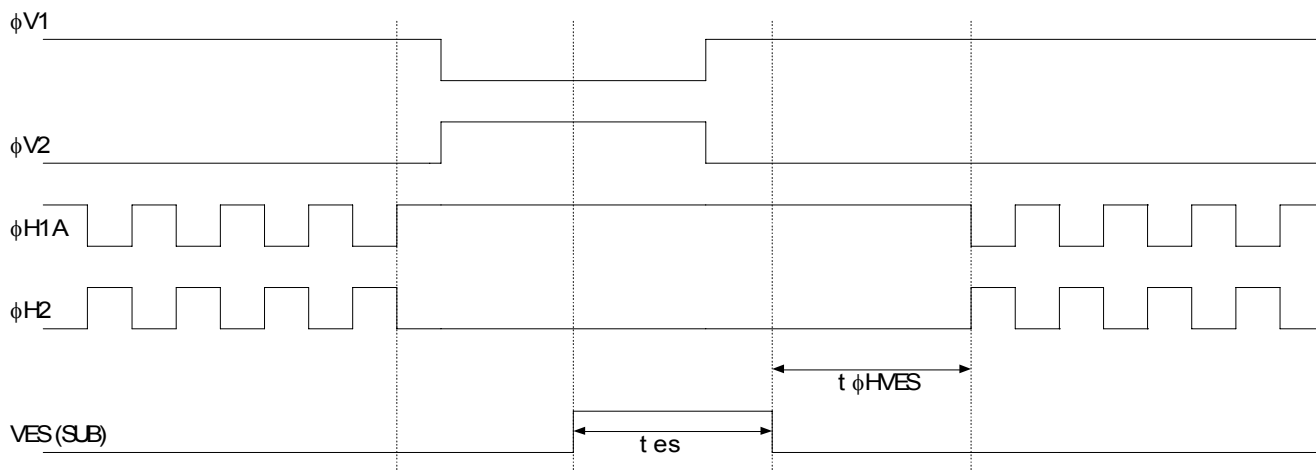
Figure 11 Pixel Timing Diagram - Single Register Readout

Electronic Shutter Timing - Single Register Readout

Electronic Shutter - Frame Timing



Electronic Shutter - Placement



Electronic Shutter - Operating Voltages

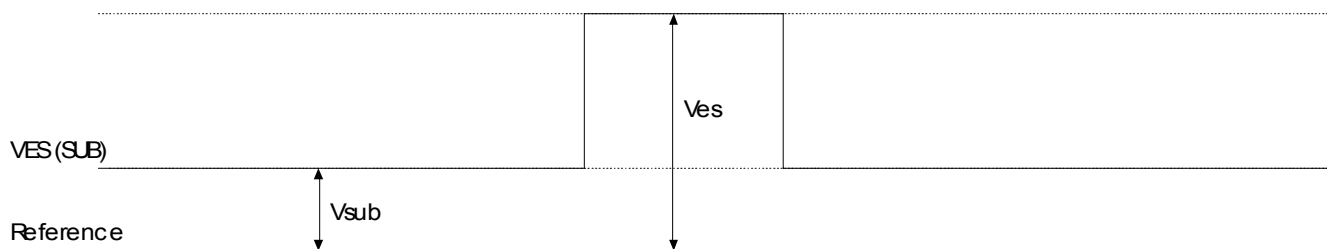


Figure 12 Electronic Shutter Timing Diagram - Single Register Readout

Frame Timing - Dual Register Readout

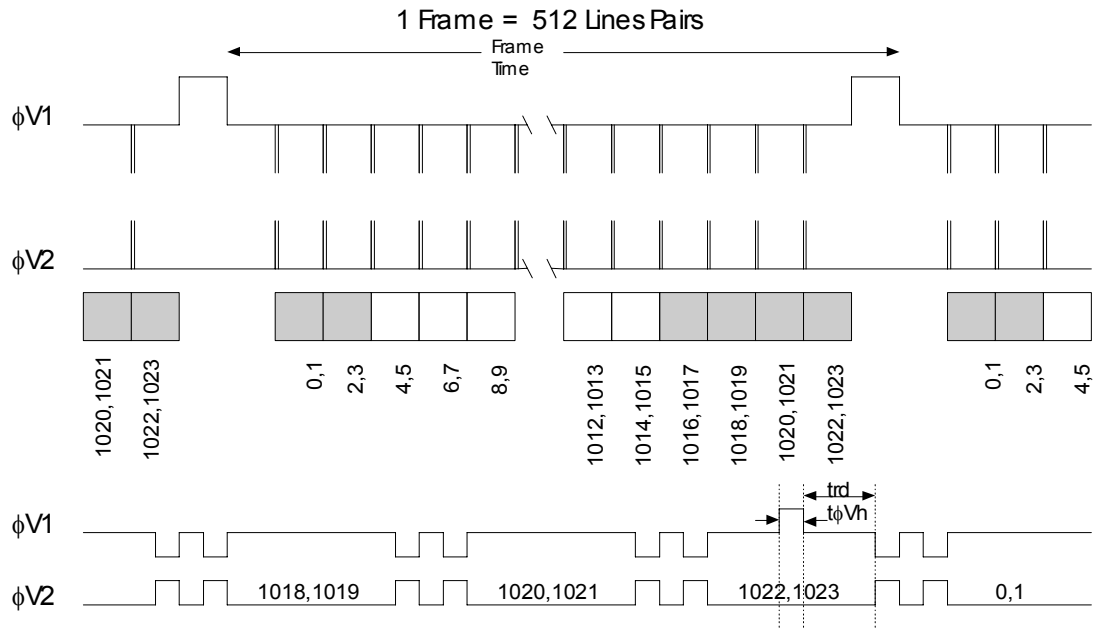
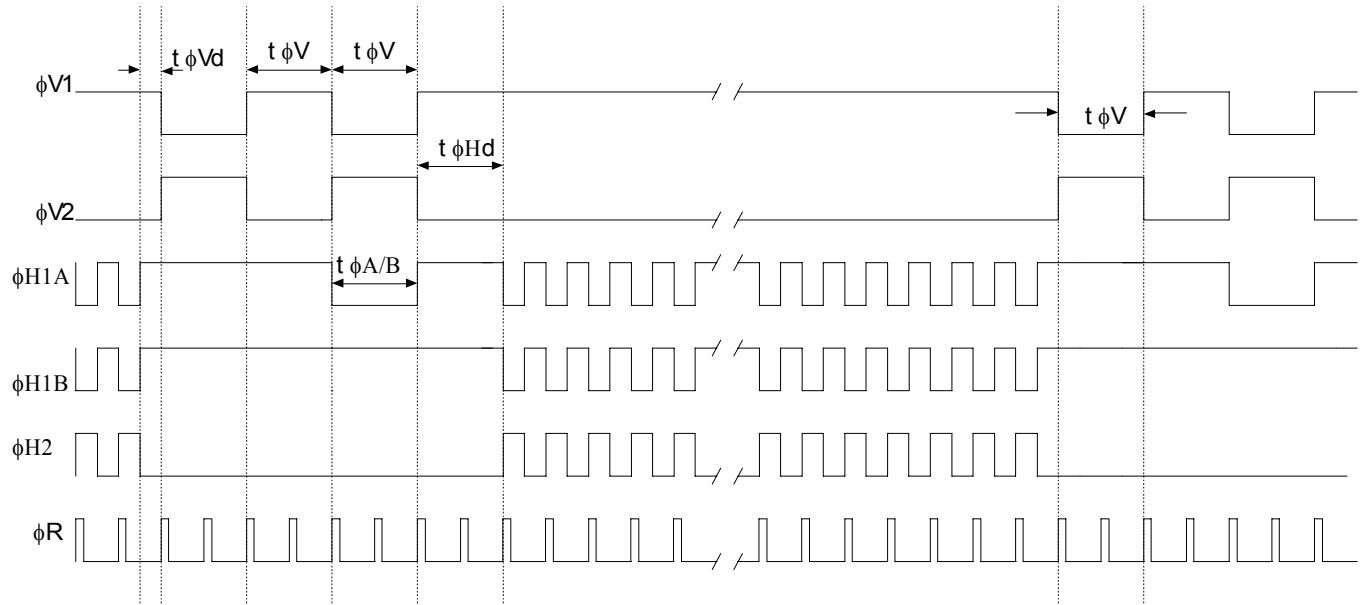


Figure 13 Frame Timing - Dual Register Readout

Note : When no electronic shutter is used, the integration time is equal to the frame time.

Line Timing - Dual Register Readout



Line Content

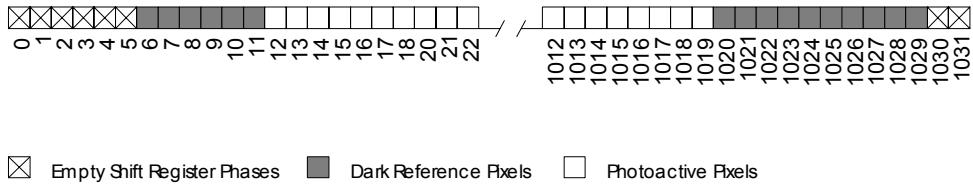


Figure 14 Line Timing - Dual Register Output

Pixel Timing - Dual Register Readout

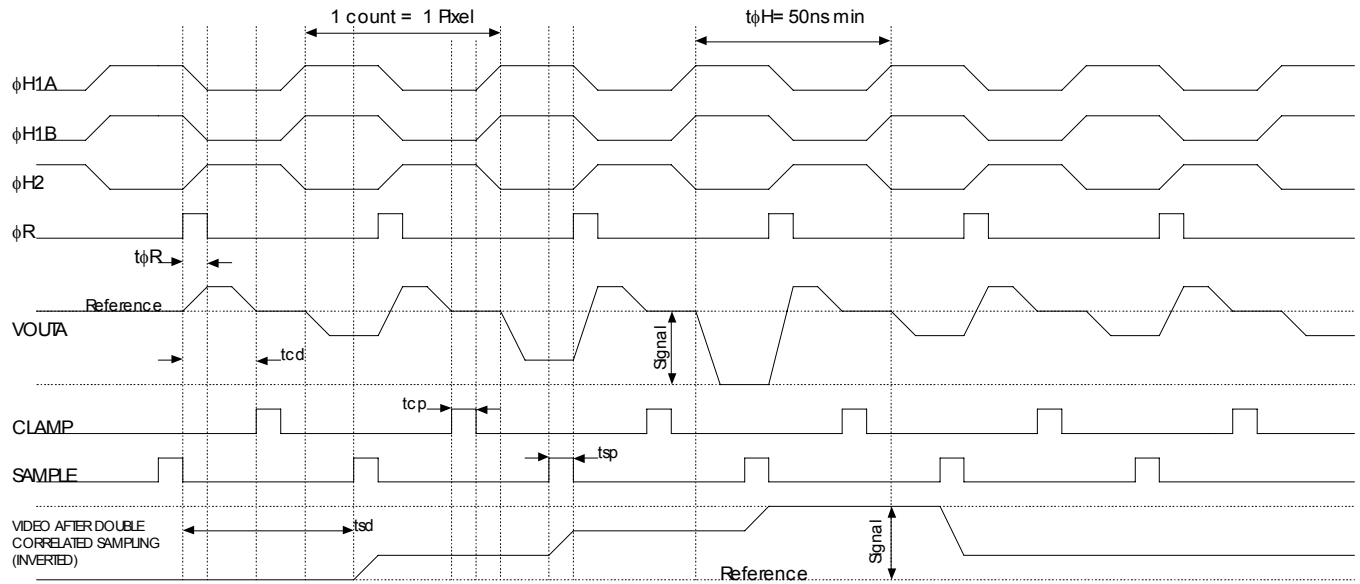


Figure 15 Pixel Timing Diagram - Dual Register Readout

Fast Dump Timing – Removing Four Lines

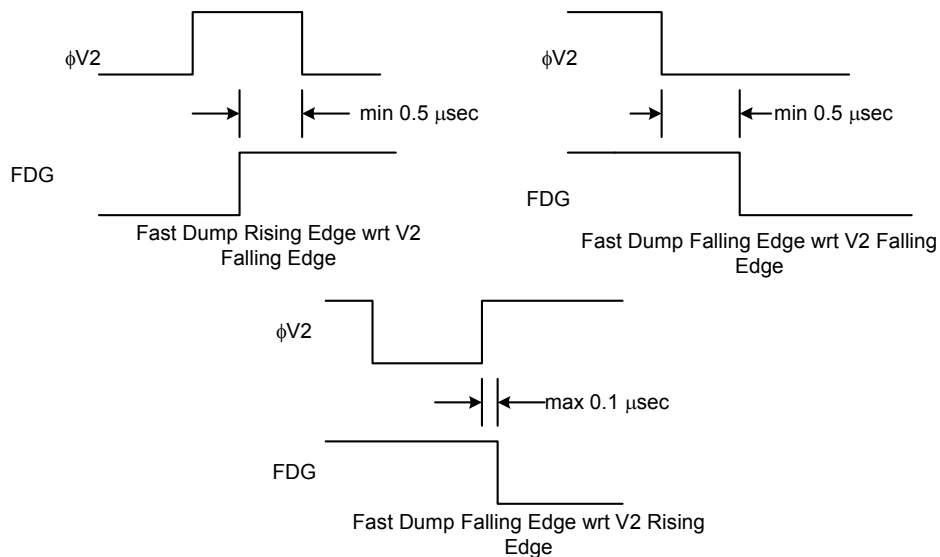
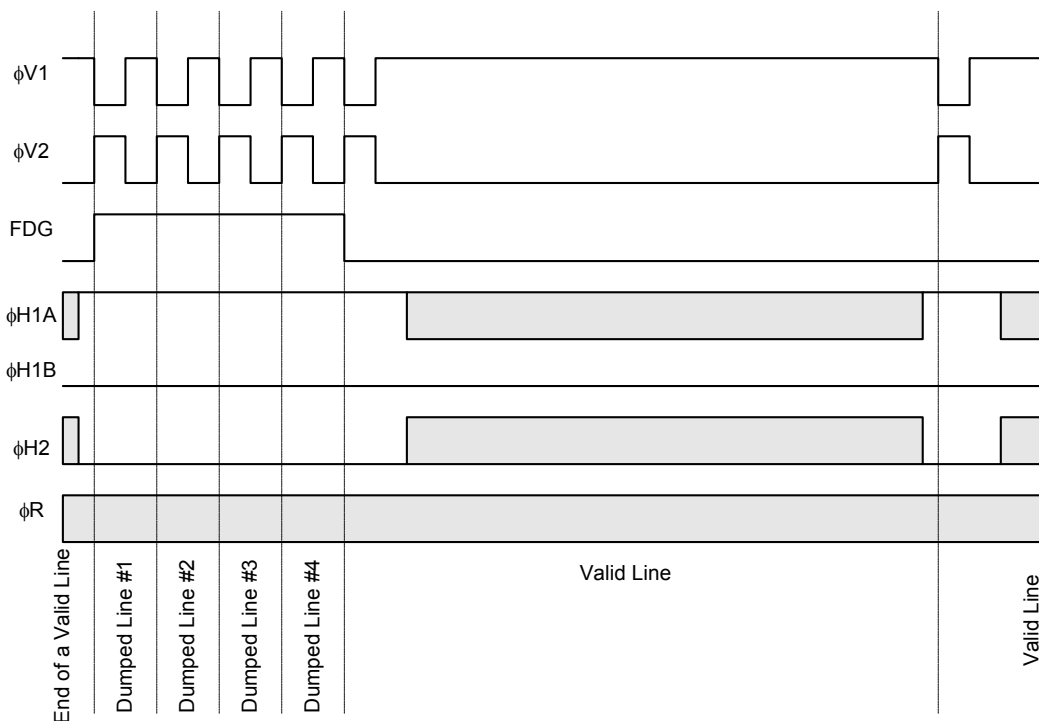


Figure 16 Fast Dump Timing - Removing Four Lines

Binning – Two to One Line Binning

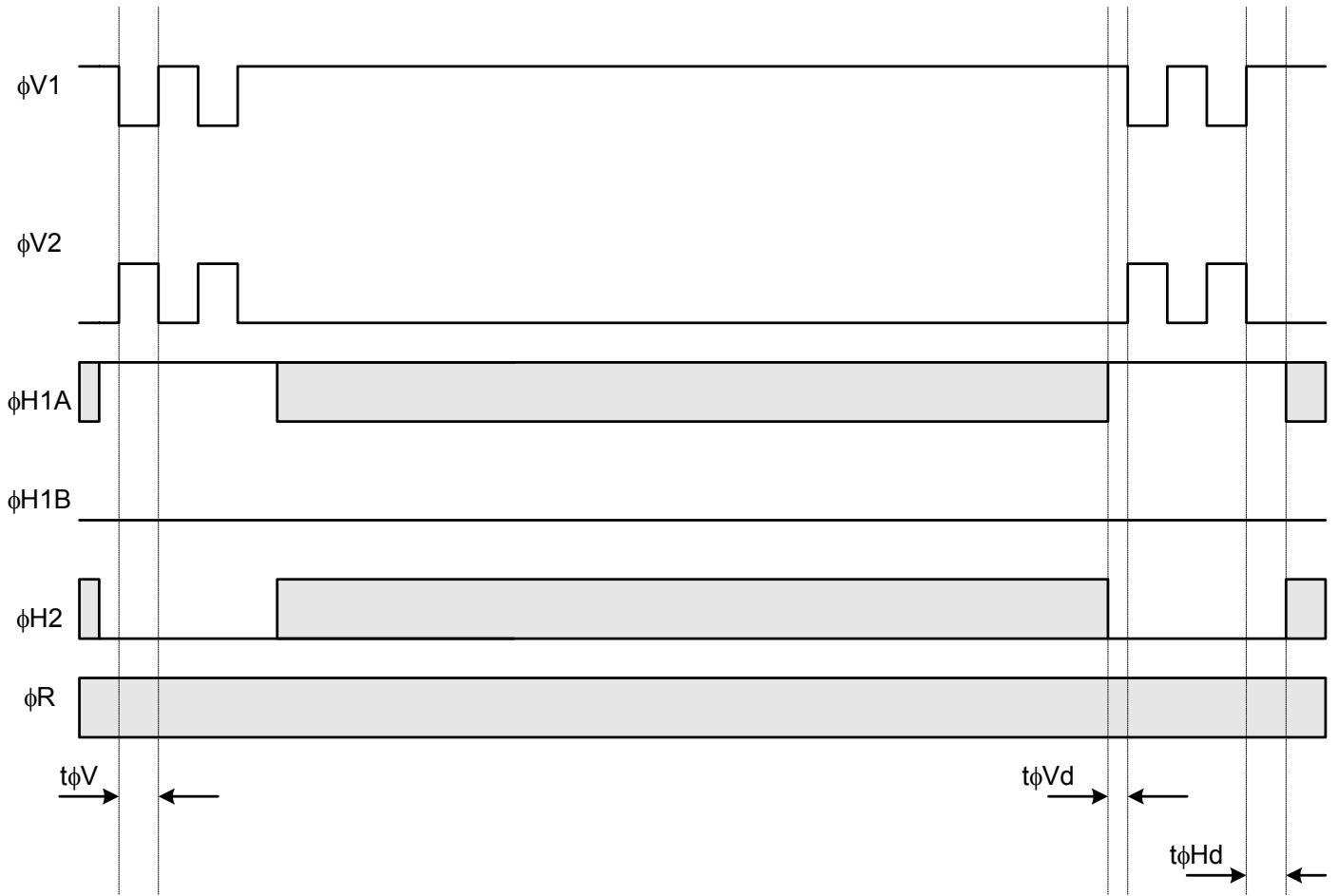


Figure 17 Binning - 2 to 1 Line Binning

Timing – Sample Video Waveform

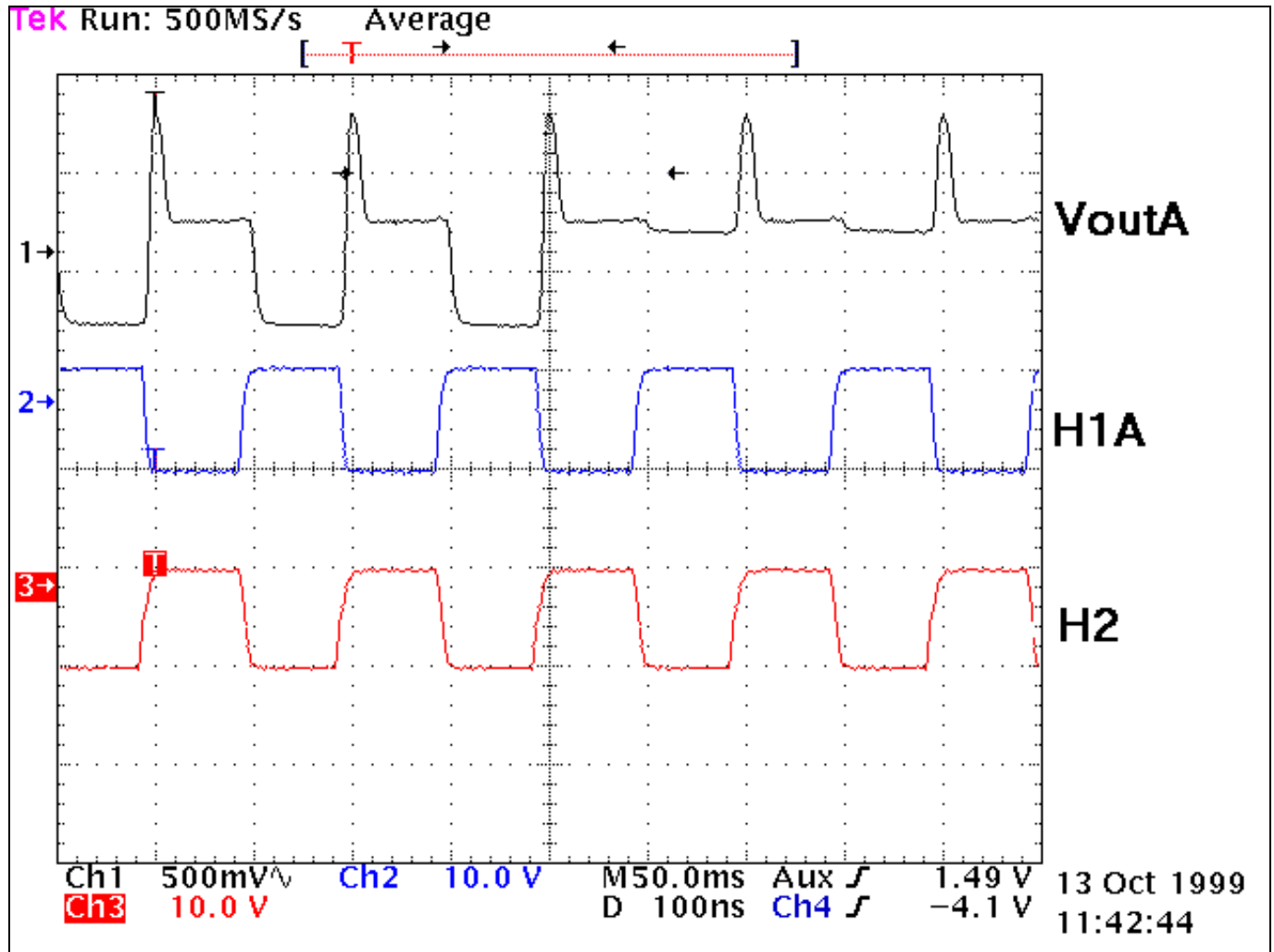


Figure 18 Sample Video Waveform at 5MHz

Image Specifications

All the following values were derived using nominal operating conditions using the recommended timing. Unless otherwise stated, readout time = 140ms, integration time = 140ms and sensor temperature = 40°C. Correlated double sampling of the output is assumed and recommended. Many units are expressed in electrons, to convert to voltage, multiply by the amplifier sensitivity.

Defects are excluded from the following tests and the signal output is referenced to the dark pixels at the end of each line unless otherwise specified.

Electro-Optical for KAI-1011CM

SYMBOL	PARAMETER	MIN.	NOM.	MAX.	UNITS	NOTES
FF	Optical Fill Factor		55.0		%	
E _{sat}	Saturation Exposure		0.046		μJ/cm ²	1
QE _r	Red Peak Quantum Efficiency λ = 620nm		25		%	2
QE _g	Green Peak Quantum Efficiency λ = 530nm		28		%	2
QE _b	Blue Peak Quantum Efficiency λ = 470nm		34		%	2
R _{gs}	Green Photoresponse Shading		6		%	4
PRNU	Photoresponse Non-uniformity		15.0		%pp	3, 6
PRNL	Photoresponse Non-linearity		5.0		%	
	Amplifier Sensitivity		11.5		μV/e ⁻	

Table 6 Electro-Optical Image Specifications KAI-1011CM

- Notes:
1. For λ = 530nm wavelength, and V_{sat} = 350mV.
 2. Refer to typical values from Figure 19 Nominal KAI 1011CM Spectral Response.
 3. Under uniform illumination with output signal equal to 280 mV.
 4. This is the global variation in chip output for green pixels across the entire chip.
 5. It is recommended to use low pass filter with λ_{cut-off} at ~ 680nm for high performance.
 6. Per color. Units: % Peak to Peak. A 200 by 200 sub ROI is used.

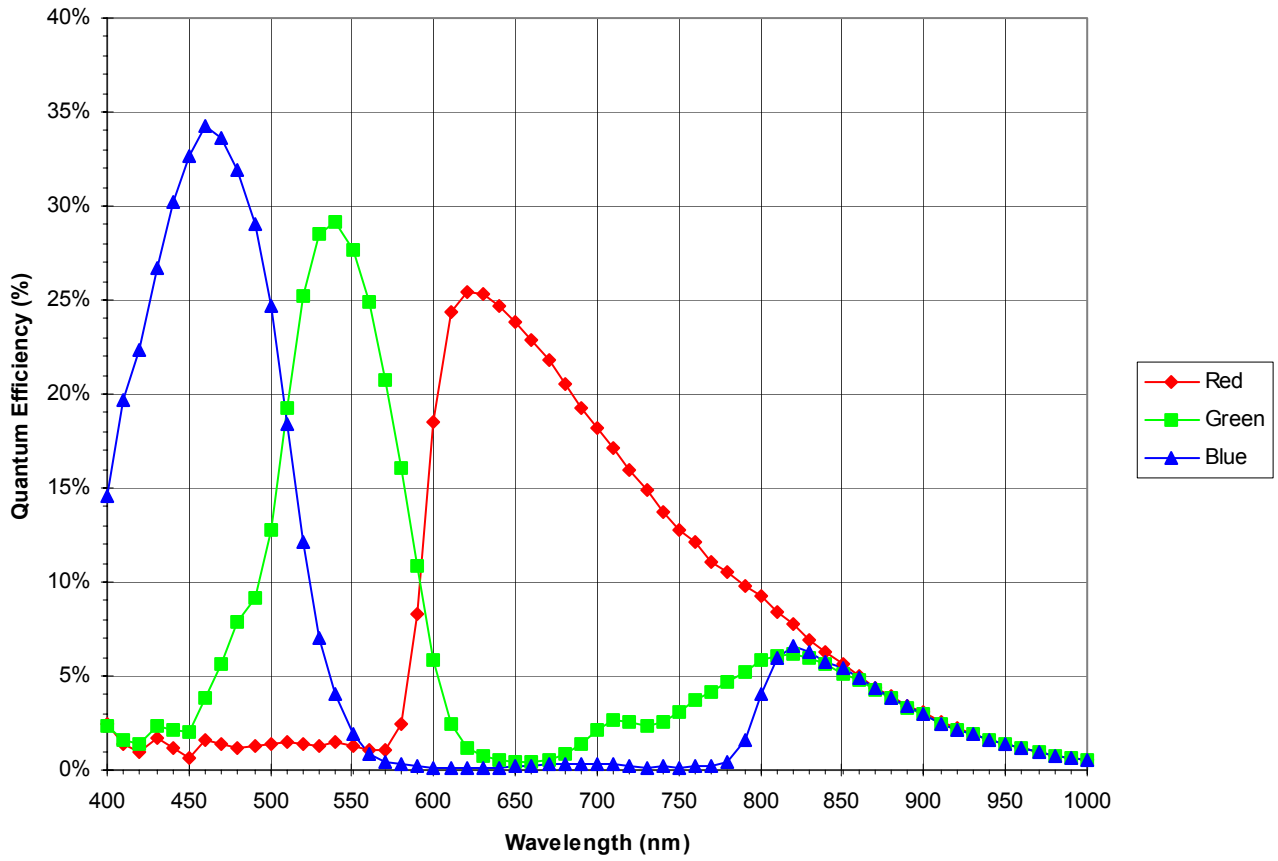


Figure 19 Nominal KAI 1011CM Spectral Response

Electro-Optical for KAI-1010M

SYMBOL	PARAMETER	MIN.	NOM.	MAX.	UNITS	NOTES
F F	Optical Fill Factor		55.0		%	
E _{sat}	Saturation Exposure		0.037		μJ/cm ²	1
QE	Peak Quantum Efficiency		37		%	2
PRNU	Photoresponse Non-uniformity		10.0		%pp	3, 4
PRNL	Photoresponse Non-linearity		5.0		%	

Table 7 Electro-Optical Image Specifications KAI-1010M

- Notes:
1. For λ = 550nm wavelength, and V_{sat} = 350mV.
 2. Refer to typical values from Figure 20 Nominal KAI-1010M Spectral Response
 3. Under uniform illumination with output signal equal to 280 mV.
 4. Units: % Peak to Peak. A 200 by 200 sub ROI is used.

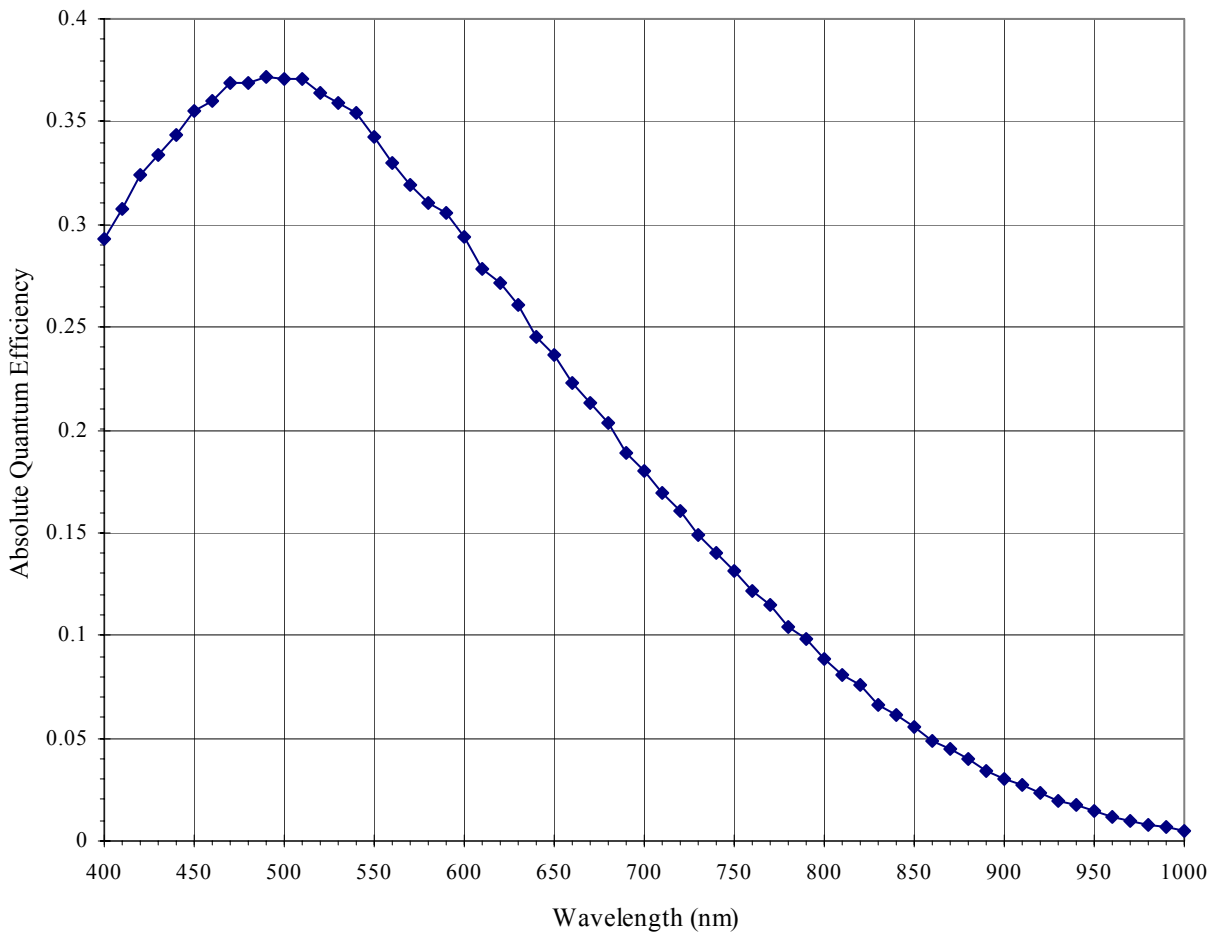


Figure 20 Nominal KAI-1010M Spectral Response

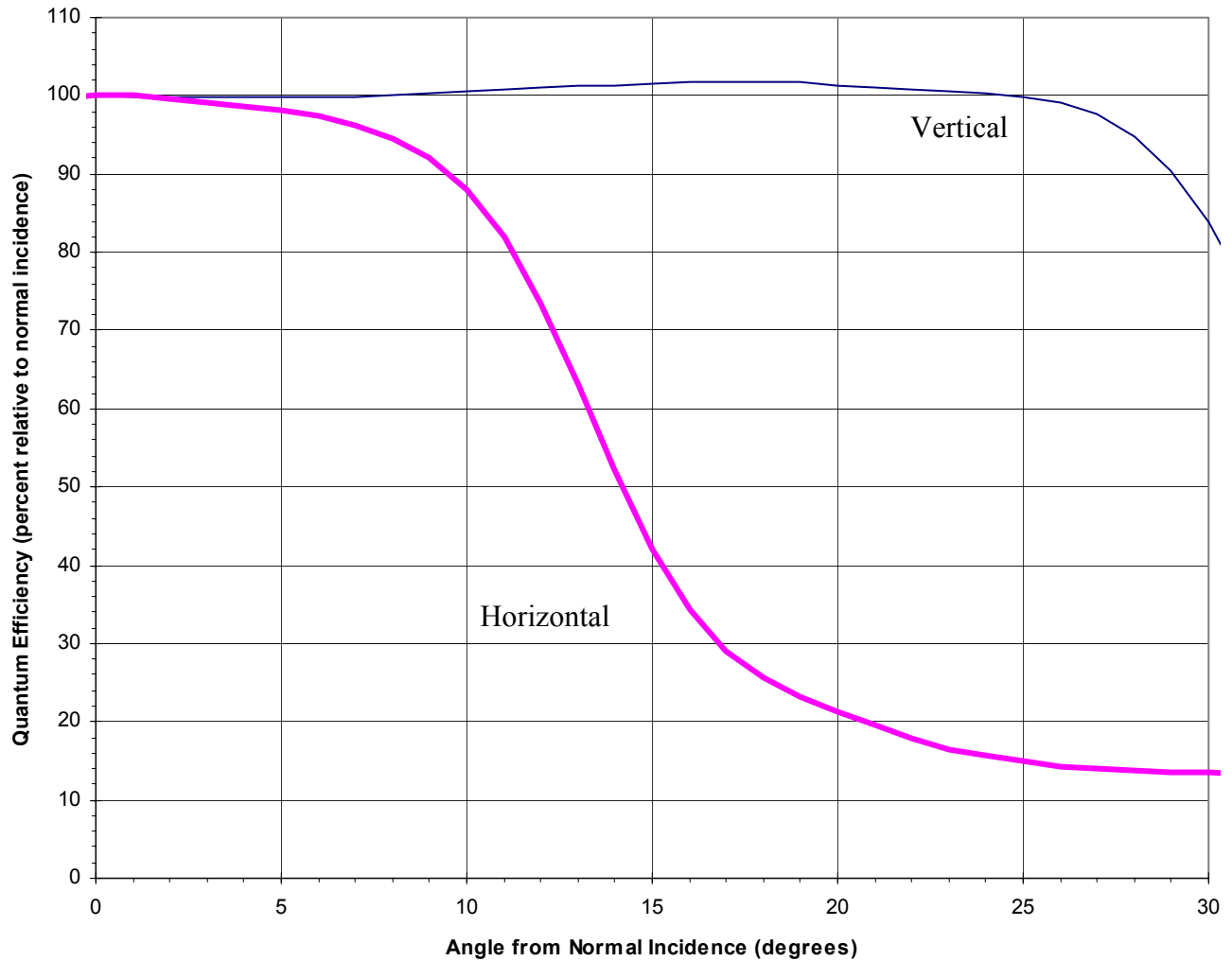


Figure 21 Angular Dependence of Quantum Efficiency

For the curve marked “Horizontal”, the incident light angle is varied in a plane parallel to the HCCD. For the curve marked “Vertical”, the incident light angle is varied in a plane parallel to the VCCD.

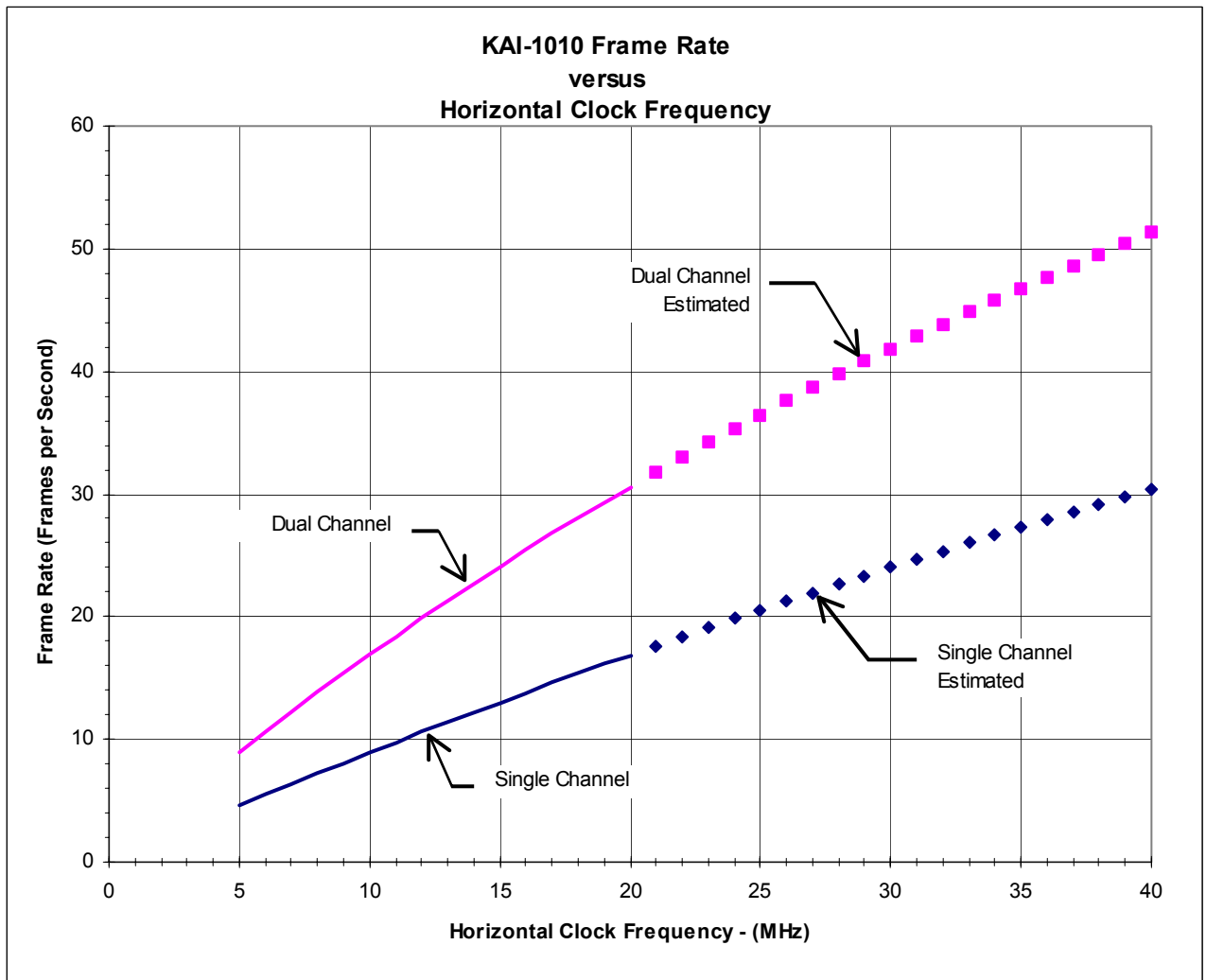


Figure 22 Frame Rate versus Horizontal Clock Frequency

CCD

SYMBOL	PARAMETER	MIN.	NOM.	MAX.	UNITS	NOTES
Vsat	Output Saturation Voltage		350		mV	1,2,8
I _d	Dark Current			0.5	nA	
DCDT	Dark Current Doubling Temp	7	8	10	°C	
CTE	Charge Transfer Efficiency		0.99999			2,3
f _H	Horizontal CCD Frequency			40	MHz	4
IL	Image Lag			100	e ⁻	5
Xab	Blooming Margin			100		6,8
Smr	Vertical Smear		0.01		%	7

Table 8 CCD Image Specifications

- Notes:
1. Vsat is the green pixel mean value at saturation as measured at the output of the device with Xab=1. Vsat can be varied by adjusting Vsub.
 2. Measured at sensor output.
 3. With stray output load capacitance of C_L = 10 pF between the output and AC ground.
 4. Using maximum CCD frequency and/or minimum CCD transfer times may compromise performance.
 5. This is the first field decay lag measured by strobe illuminating the device at (Hsat,Vsat), and by then measuring the subsequent frame's average pixel output in the dark.
 6. Xab represents the increase above the saturation-irradiance level (Hsat) that the device can be exposed to before blooming of the vertical shift register will occur. It should also be noted that Vout rises above Vsat for irradiance levels above Hsat, as shown in Figure 23.
 7. Measured under 10% (~ 100 lines) image height illumination with white light source and without electronic shutter operation and below Vsat.
 8. It should be noted that there is trade off between Xab and Vsat.

Output Amplifier @ V_{DD} = 15V, V_{SS} = 0.0V

SYMBOL	PARAMETER	MIN.	NOM.	MAX.	UNITS	NOTES
V _{dc}	Output DC Offset		7		V	1,2
P _d	Power Dissipation	----	225	----	mW	3
f _{-3db}	Output Amplifier Bandwidth		140		MHz	1,4
C _L	Off-Chip Load			10	pF	

Table 9 Output Amplifier Image Specifications

- Notes:
1. Measured at sensor output with constant current load of I_{out} = 5mA per output.
 2. Measured with V_{RD} = 9v during the floating-diffusion reset interval, (φR high), at the sensor output terminals.
 3. Both channels.
 4. With stray output load capacitance of C_L = 10 pF between the output and AC ground.

General

SYMBOL	PARAMETER	MIN.	NOM.	MAX.	UNITS	NOTES
Vn - total	Total Sensor Noise		0.5		mV, rms	1
DR	Dynamic Range			60	dB	2

Table 10 General Image Specifications

- Notes:
1. Includes amplifier noise and dark current shot noise at data rates of 10MHz. The number is based on the full bandwidth of the amplifier. It can be reduced when a low pass filter is used.
 2. Uses $20\text{LOG}(V_{\text{sat}}/V_n - \text{total})$ where V_{sat} refers to the output saturation signal.

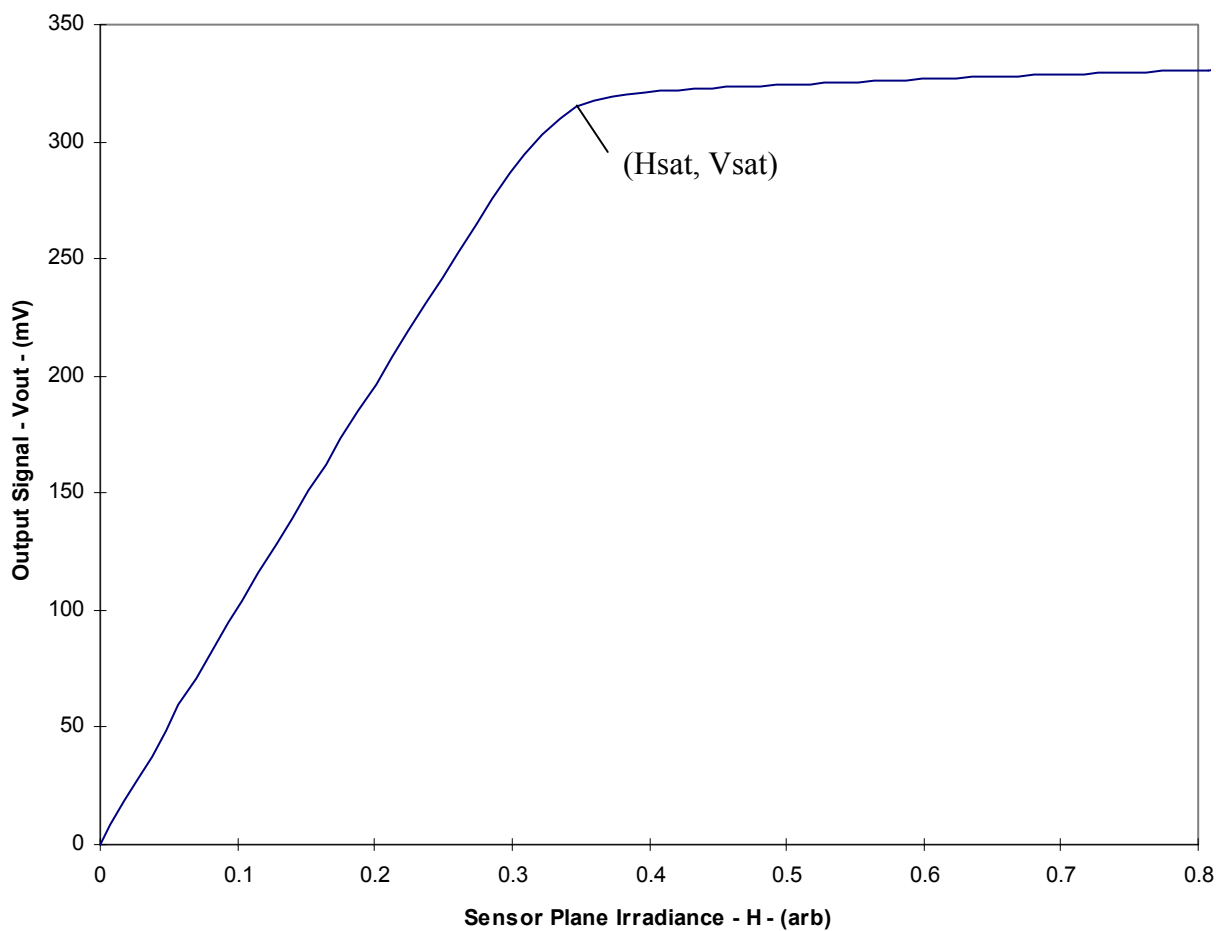


Figure 23 Typical KAI-1010M Photoresponse

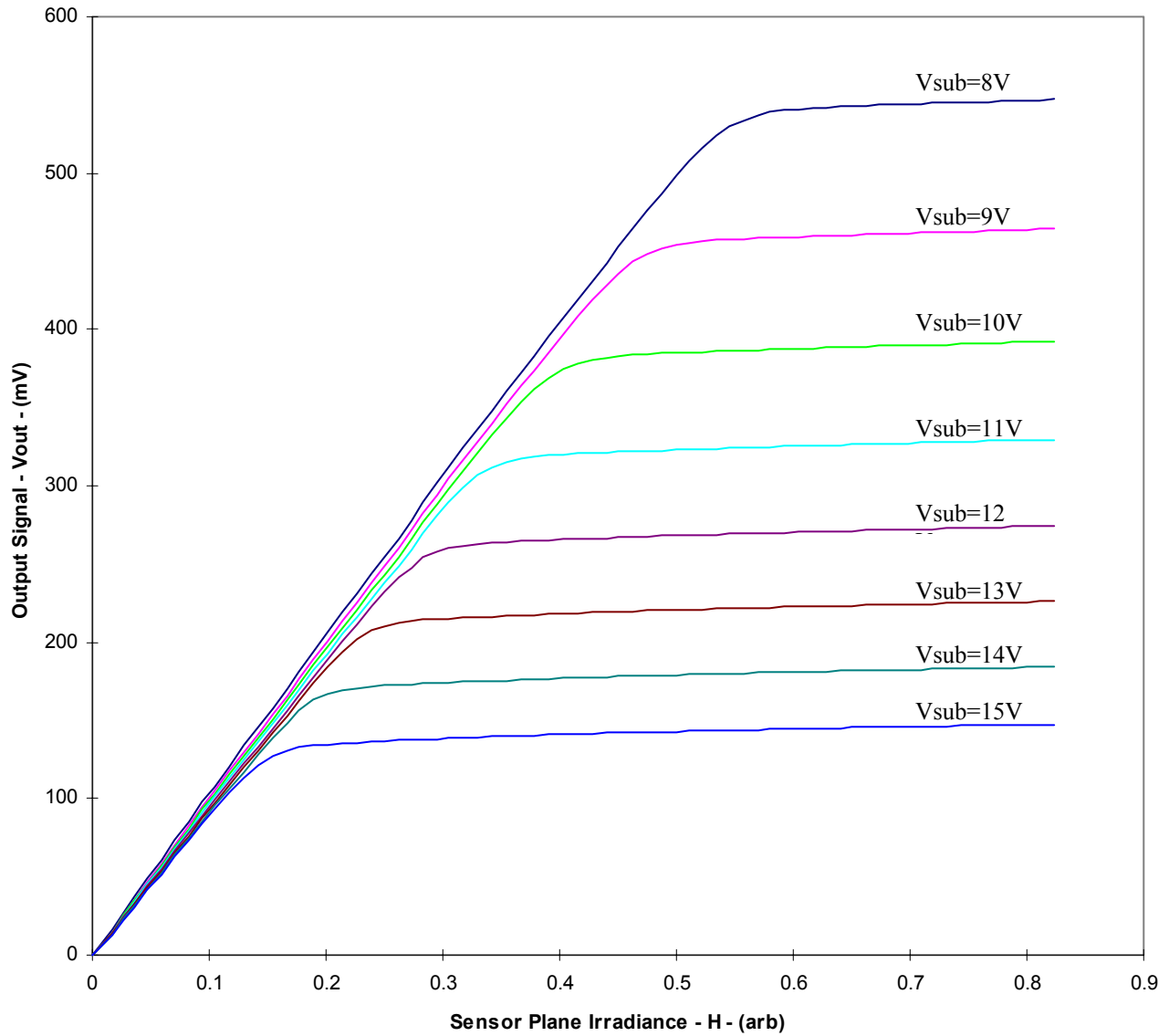


Figure 24 Example of Vsat versus Vsub

As Vsub is decreased, Vsat increases and anti-blooming protection decreases.
 As Vsub is increased, Vsat decreases and anti-blooming protection increases.

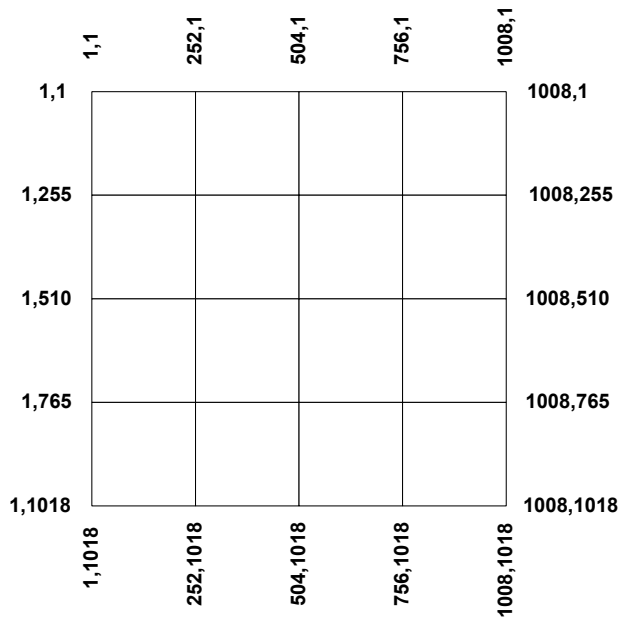
Defect Classification

All values derived under nominal operating conditions at 40°C operating temperature.

Defect Type	Defect Definition	Number Allowed	Notes
Defective Pixel	Under uniform illumination with mean pixel output at 80% of V _{sat} , a defective pixel deviates by more than 15% from the mean value of all pixels in its section.	12	1,2
Bright Defect	Under dark field conditions, a bright defect deviates more than 15mV from the mean value of all pixels in its section.	5	1,2
Cluster Defect	Two or more vertically or horizontally adjacent defective pixels.	0	2

Notes:

- Sections are 252 (H) x 255 (V) pixel groups, which divide the imager into sixteen equal areas as shown below.
- For the color device, KAI-1010CM, a defective pixel deviates by more than 15% from the mean value of all active pixels in its section with the same color.



Test Conditions

Junction Temperature (T_j) = 40°C
 Integration Time (t_{int}) = 70msec
 Readout Rate ($t_{readout}$) = 70msec

Climatic Requirements

ITEM	DESCRIPTION	MIN.	MAX.	UNITS	CONDITIONS	NOTES
Operation to Specification	Temperature	-25	+40	°C	@ 10% ±5% RH	1, 2
	Humidity	10±5	86±5	%RH	@ 36 ±2°C Temp.	1, 2
Operation Without Damage	Temperature	-50	+70	°C	@ 10% ±5% RH	2, 3
Storage	Temperature	-55	+70	°C	@ 10% ±5%RH	2, 4
	Humidity	-----	95±5	%RH	@ 49 ±2°C Temp.	2, 4

Table 11 Climatic Requirements

- Notes:
1. The image sensor shall meet the specifications of this document while operating at these conditions.
 2. The tolerance on all relative humidity values is provided due to limitations in measurement instrument accuracy.
 3. The image sensor shall continue to function but not necessarily meet the specifications of this document while operating at the specified conditions.
 4. The image sensor shall meet the specifications of this document after storage for 15 days at the specified conditions.

Quality Assurance and Reliability

- 4.2.1 **Quality Strategy:** All devices will conform to the specifications stated in this document. This is accomplished through a combination of statistical process control and inspection at key points of the production process. Typical specification limits are not guaranteed but provided as a design target. For further information refer to ISS application Note MTD/PS-0292, Quality and Reliability.
- 4.2.2 **Replacement:** All devices are warranted against failures in accordance with the Terms of Sale. This does not include failure due to mechanical and electrical causes defined as the liability of the customer below.
- 4.2.3 **Liability of the Supplier:** A reject is defined as an image sensor that does not meet all of the specifications in this document upon receipt by the customer.
- 4.2.4 **Liability of the Customer:** Damage from mechanical (scratches or breakage), electrostatic discharge (ESD) damage, or other electrical misuse of the device beyond the stated absolute maximum ratings, which occurred after receipt of the sensor by the customer, shall be the responsibility of the customer.
- 4.2.5 **Cleanliness:** Devices are shipped free of mobile contamination inside the package cavity. Immovable particles and scratches that are within the imager pixel area and the corresponding cover glass region directly above the pixel sites are also not allowed. The cover glass is highly susceptible to particles and other contamination. Touching the cover glass must be avoided. See ISS Application Note MTD/PS-0237, Cover Glass Cleaning for Image Sensors, for further information.
- 4.2.6 **ESD Precautions:** Devices are shipped in static-safe containers and should only be handled at static-safe workstations. See ISS Application Note MTD/PS-0224, Electrostatic Discharge Control, for handling recommendations.
- 4.2.7 **Reliability:** Information concerning the quality assurance and reliability testing procedures and results are available from the Image Sensor Solutions and can be supplied upon request. For further information refer to ISS Application Note MTD/PS-0292 Quality and Reliability.
- 4.2.8 **Test Data Retention:** Image sensors shall have an identifying number traceable to a test file. Test data shall be kept for a period of 2 years after date of delivery.
- 4.2.9 **Mechanical:** The device assembly drawing is provided as a reference. The device will conform to the published package tolerances.

Ordering Information

Available Part Configurations

Type	Description	Glass Configuration
KAI-1010	Monochrome	Taped On Glass or Sealed Quartz Glass
KAI-1010M	Monochrome with Lenslets	Taped On Glass or Sealed AR Coated Both Sides
KAI-1011CM	Color with Lenslets	Sealed AR Coated Both Sides

Address all inquiries and purchase orders to:

Image Sensor Solutions
 Eastman Kodak Company
 Rochester, New York 14650-2010
 Phone: (585) 722-4385
 Fax: (585) 477-4947
 Web: www.kodak.com/go/imagers
 E-mail: imagers@kodak.com

Kodak reserves the right to change any information contained herein without notice. All information furnished by Kodak is believed to be accurate.

WARNING: LIFE SUPPORT APPLICATIONS POLICY

Kodak image sensors are not authorized for and should not be used within Life Support Systems without the specific written consent of the Eastman Kodak Company. Product warranty is limited to replacement of defective components and does not cover injury to persons or property or other consequential damages.

Revision Changes

No.	Date	Description of Revision
0	02/05/1993	<ul style="list-style-type: none"> Revision 0 is the original version of the document
1	04/26/1993	<ul style="list-style-type: none"> Revision 1 changes name from KAI-1001C to KAI-1001 series and includes data on all series imagers
2	12/20/1995	<ul style="list-style-type: none"> Entire spec revised
3	04/27/1998	<ul style="list-style-type: none"> Entire spec revised
4	09/16/1998	<ul style="list-style-type: none"> Changed from KAI-1001 series to KAI-1010. Added cluster closeness specification, 4 good pixels between cluster defects.
5	4/23/1999	<ul style="list-style-type: none"> Changed defect and grades. Added frame rate table and angle QE.
6	6/18/1999	<ul style="list-style-type: none"> Added Web and e-mail references to footers. Added pixel 1,1 locator to figure 7, Pinout diagram. Corrected missing reference to figure 16 in Electro-Optical for KAI-1010CM note 2. Removed reference to KAI-1001 from both color and mono QE curves. Removed boxes around vertical and horizontal labels on angle QE figure. Removed boxes around labels on frame rate figure, added arrows from labels to curves. Corrected figure 21 V_{sat} versus V_{sub} plot to properly position labels. Added Web and e-mail references in section 4.3 ordering information. Corrected repeat table 4 entry. Corrected frame rate versus horizontal clock frequency figure. Data for dual mode was incorrect.
7	10/13/1999	<ul style="list-style-type: none"> Changed figure 6 label from Device Drawing #6 Die Placement to Device Drawing – Die Placement. Added figure 16, Fast Dump Timing. Added figure 17, Binning – 2 to 1 line binning. Added figure 18, Sample Video Waveform at 5MHz. In Appendix 1, Part Numbers, changed references from taped on glass to snap-on lid.
8	10/28/2002	<ul style="list-style-type: none"> Updated page layout. Color version of part updated to use improved material. Naming of color part changed from KAI-1010CM to KAI-1011CM. Page 13 – Added cautions pertaining to ESD and glass cleaning. Page 26 – Color PRNU value changed from 5 to 15. Units clarified to % Peak to Peak. Page 28 – Monochrome PRNU value changed from 5 to 10. Units clarified to % Peak to Peak. Page 27 – Updated color quantum efficiency graph to new KAI-1011CM. Page 35 – Updated quality Assurance and Reliability section. Page 36 – Appendix 1 replaced with Available Part Configurations.