

**VI TELEFILTER****Resonator Specification****TFR 433 H - 1/5****Measurement condition**

Ambient temperature: 23 °C  
 Input power level: 10 dBm  
 Terminating impedances  
     for input: 50 Ω || 0 pF  
     for output: 50 Ω || 0 pF

**Characteristics****Remark:**

The minimum of the pass band attenuation  $a_{\min}$  is defined as the insertion loss  $a_e$ . The centre frequency  $f_o$  is the frequency of the minimum of the passband attenuation  $a_{\min}$ . The tolerance for the resonant frequency also includes a centre frequency shift due to the temperature coefficient of frequency  $TC_f$  in the operating temperature range and a production tolerance for the resonant frequency  $f_R$ .

<b>D a t a</b>		<b>typ. value</b>	<b>tolerance/limit</b>
<b>Insertion loss</b> (Reference level)	$a_e = a_{\min}$	1,2 dB	max. 1,8 dB
<b>Resonant frequency</b>	$f_R$	433,420 MHz	± 75 kHz
<b>Parallel capacitance</b>	$C_0$	2,5 pF	
<b>Motional resistance</b>	$R_1$	14,5 Ω	
<b>Motional inductance</b>	$L_1$	94,8 μH	
<b>Motional capacitance</b>	$C_1$	1,4 fF	
<b>Operating temperature range</b>			- 10..... + 70 °C
<b>Storage temperature range</b>			- 30..... + 85 °C
<b>Frequency change with temperature</b> between -10 °C...+ 70 °C		95 ppm/K	
<b>Phase</b>	$\varphi$		-20 ..... + 20 °

**Generated:** \_\_\_\_\_**Checked / approved:** \_\_\_\_\_

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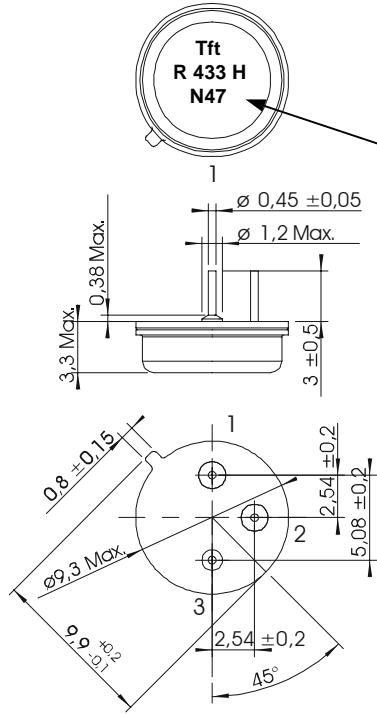
**VI TELEFILTER**

**Resonator Specification**

**TFR 433 H - 2/5**

**Construction, pin configuration and 50 Ω - matching network**

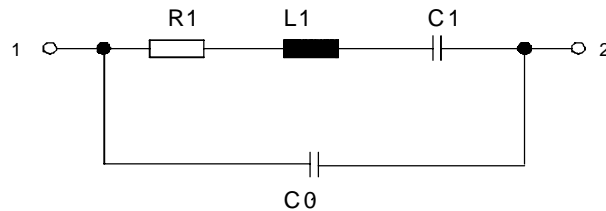
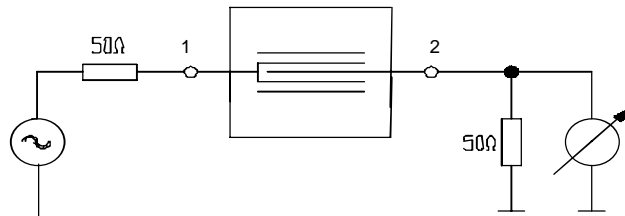
(All dimensions in mm)



Datecode:	Year+week
L	1999
M	2000
N	2001
....	

- pin 1 input
- pin 2 output
- pin 3 package ground

**50 Ohm test circuit**



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**Stability characteristics**

After the following tests the filter shall meet the whole specification:

1. Shock: 500g, 18 ms, half sine wave, 3 shocks each plane;  
DIN IEC 68 T2 - 27
2. Vibration: 10 Hz to 500 Hz, 0,35 mm or 5g respectively, 1 octave per min, 10 cycles per plan, 3 plans;  
DIN IEC 68 T2 - 6
3. Change of temperature: -55 °C to 125°C / 30 min. each / 10 cycles  
DIN IEC 68 part 2 – 14 Test N
4. Resistance to solder heat (reflow): max. 2 times reflow process;  
for temperature conditions refer to the attached "Air reflow temperature conditions" on page 4;

**VI TELEFILTER****Resonator Specification****TFR 433 H - 4/5****Air reflow temperature conditions**

1st and 2nd air reflow profile

<b>Name:</b>	pre-heating periods	main-heating periods	peak temperature
<b>Temperature:</b>	150 °C - 170 °C	over 200 °C	255 °C ± 5 °C
<b>Time:</b>	60 sec. - 90 sec.	20 sec. - 25 sec.	

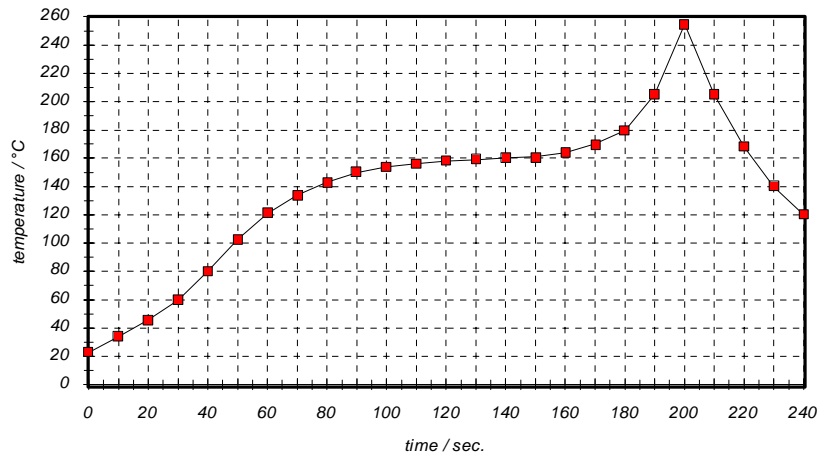
**Chip-mount air reflow profile**

Table for temperature vs. time during the air reflow process

Tolerance of temperatures: ± 5 °C

time / sec.	temperature / °C	time / sec.	temperature / °C
0	23	140	160
10	34	150	161
20	46	160	164
30	60	170	170
40	80	180	180
50	103	190	205
60	121	195	230
70	134	200	255
80	143	205	230
90	150	210	205
100	154	215	180
110	156	220	165
120	158	230	140
130	159	240	120

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**VI TELEFILTER****Resonator Specification****TFR 433 H - 5/5**

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**History**

<b>version</b>	<b>reason of changes</b>	<b>name</b>	<b>date</b>
1.0	generate specification	Pfeiffer	21.11.2001

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