

**Qualification Package**  
**TSC87251G2D / TSC83251G2D**  
**0.5  $\mu$ m SCMOS3 Technology**



**TSC87251G2D**  
**0.5  $\mu$ m SCMOS3**  
1999 October

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<b>1. General Information</b> .....	<b>3</b>
1.1 Product Description.....	3
<b>2. Technology Information</b> .....	<b>4</b>
2.1 Wafer Process Technology .....	4
2.1.1 SCMOS3 0.5um ROM Process .....	4
2.1.2 SCMOS3 NV 0.5um EPROM Process .....	6
2.2 Product Design .....	6
2.3 Package Technology .....	6
2.3.1 Package description .....	6
2.3.2 Other available packages .....	7
2.4 Test .....	7
2.5 Device Cross Section .....	8
2.6 Wafer Process Control.....	9
<b>3. Qualification</b> .....	<b>10</b>
3.1 Change Procedure .....	11
3.2 Qualification Flow.....	12
3.3 Wafer Process Qualification.....	13
3.3.1 Process Module Reliability .....	13
3.3.1.1 Hot carrier qualification.....	13
3.3.1.2 Electromigration.....	15
3.3.1.3 Time Dependent Dielectric Breakdown .....	16
3.3.2 Z92 Wafer Process Qualification Results .....	18
3.3.3 Z94 Wafer Process Qualification Results .....	19
3.4 Package Qualification.....	20
3.5 Device Qualification.....	20
3.5.1 Failure Mechanisms and Corrective Actions .....	21
3.5.2 Qualification status .....	21
3.6 Outgoing Quality and Reliability .....	22
3.6.1 AOQ (Average Outgoing Quality).....	22
3.6.2 EFR (Early Failure Rate).....	22
3.6.3 LFR (Latent Failure Rate).....	23
<b>4. User Information</b> .....	<b>24</b>
4.1 Soldering Recommendations .....	24
4.2 DRY PACK Ordering rules .....	24
4.3 ESD caution.....	24
<b>5. Environmental Information</b> .....	<b>25</b>
<b>6. Other Data</b> .....	<b>26</b>
6.1 ISO9001 Approval Certificate.....	26
6.2 Databook Reference .....	27
6.3 Address Reference.....	27
<b>7. Revision History</b> .....	<b>28</b>

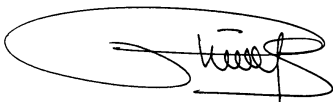
### 1. General Information

#### 1.1 Product Description

Product Name:	TSC87251G2D / TSC83251G2D
Function:	8/16-bit Microcontrollers 32K EPROM / 32K ROM
Wafer process:	Z94 (SCMOS 3 NV) / Z92 (SCMOS 3)
Available plastic package types:	Wide range of packages including PLCC44, PDIP40, PQFP44, TQFP44, VQFP44
Other forms	Multiple Hermetic Packages, Die, Wafer
Locations:	
Process, product development	TEMIC Semiconductors Nantes, France
Wafer plant	TEMIC Semiconductors Nantes, France
QC responsibility	TEMIC Semiconductors Nantes, France
Assembly	GATEWAY, Philippines - ASE, Taiwan CHINTEIK, Thailand - ANAM, Korea and Philippines CHIPPAC, China
Probe test	TEMIC Semiconductors Nantes, France
Final test	GATEWAY, Philippines - ASE, Taiwan ANAM, Korea and Philippines
Shipment control	GLOBAL LOGISTICS CENTER, Philippines
Quality Assurance	TEMIC Semiconductors Nantes, France
Reliability testing	TEMIC Semiconductors Nantes, France
Failure analysis	TEMIC Semiconductors Nantes, France

Product Quality Management Nantes

Signed :



Pascal LECUYER

## 2. Technology Information

### 2.1 Wafer Process Technology

#### 2.1.1 SCMOS3 0.5um ROM Process

Process type (Name):	CMOS (SCMOS3 - Z92)
Base material:	Bulk
Wafer Thickness (final)	475 $\mu$ m
Wafer diameter	150 mm
Number of masks	16
Gate oxide	
Material	Silicon dioxide
Thickness	110 A (optical - 120A electrical)
Polysilicon	
Number of layers	1
Thickness	3000 A
Metal	
Number of layers	3
Material	Ti + TiN + AlCu
Layer 1 thickness	300A + 600A + 5000A + 250A TiN
Layer 2 thickness	300A + 600A + 5000A + 250A TiN
Layer 3 thickness	300A + 600A + 6500A + 250A TiN
Passivation	
Material	SiO <sub>2</sub> / Si <sub>3</sub> N <sub>4</sub>
Thickness	3000A / 7000 A

### 2.1.2 SCMOS3 NV 0.5um EPROM Process

Process type (Name): CMOS (SCMOS3 NV - Z94)

Base material: Bulk  
 Wafer Thickness (final) 475  $\mu$ m  
 Wafer diameter 150 mm

Number of masks 22

Gate oxide  
 Material Silicon dioxide  
 Thickness 110 A (optical - 120A electrical)

Polysilicon  
 Number of layers 2  
 Thickness Poly1 2000 A (amorphous)  
 Thickness Poly2 3000 A (polysilicon)

Metal  
 Number of layers 3  
 Material Ti + TiN + AlCu + TiN  
 Layer 1 thickness 300A Ti + 600A TiN + 5000A AlCu+ 250A TiN  
 Layer 2 thickness 300A Ti + 600A TiN + 5000A AlCu+ 250A TiN  
 Layer 3 thickness 300A Ti + 600A TiN + 6500A AlCu+ 250A TiN

Passivation  
 Material SiO<sub>2</sub> / Nitride Oxide  
 Thickness 3000A /15000 A

## Qualpack TSC87251G2D

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### 2.2 Product Design

Die size	For TSC87251G2D: 17.84 mm <sup>2</sup> (4250 μm * 4400 μm) For TSC83251G2D: 17.84 mm <sup>2</sup> (4250 μm * 4400 μm)
Pad size	84 μm * 84 μm
Logic Effective channel length	0.42 μm
Gate poly width	0.5 μm
Gate poly spacing	0.6 μm
Metal 1 width	0.6 μm
Metal 1 spacing	0.7 μm
Metal 2 width	0.8 μm
Metal 2 spacing	0.7 μm
Metal 3 width	0.8 μm
Metal 3 spacing	0.7 μm
Contact size	0.6 μm
Via 1 size	0.6 μm
Via 2 size	0.7 μm

### 2.3 Package Technology

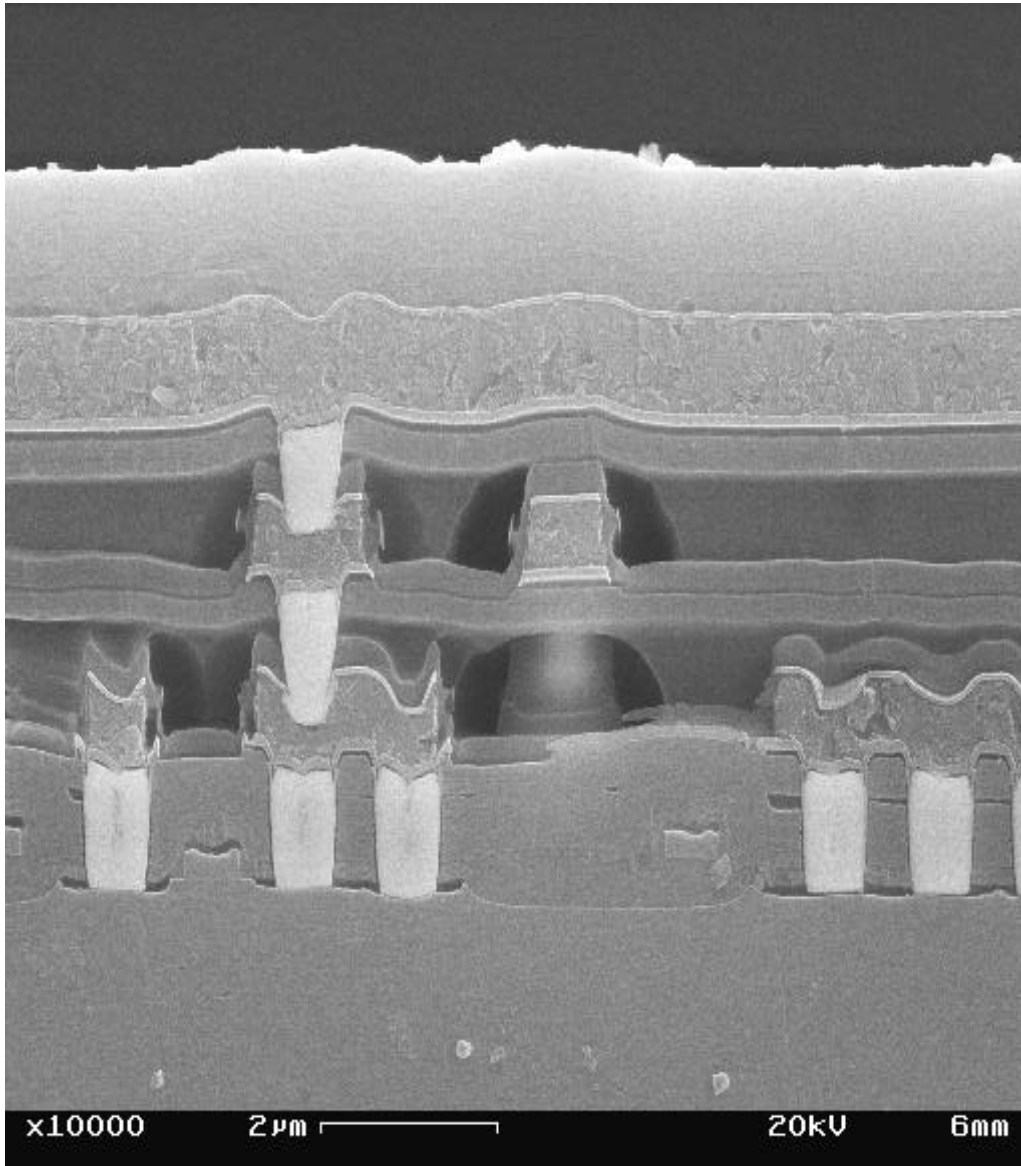
#### 2.3.1 Package description

Depending on the customer's need. For information, the following data concern the PLCC 44.

Package weight	2.34g
Chip separation method	Sawing
Lead frame	
Material	Cu
Thickness	10 mils
Size	270*270 mils <sup>2</sup>
Lead plating	Electroplated Sn/Pb 85/15
Die attach	
Material	Silver epoxy
Type	Ablestick 84-1 LMIS
Wire bonding	
Material	Gold
Diameter	33um

Method	Thermosonic
Molding	
Material	Sumitomo EME 6300HS
Flammability rating	UL94V-0
Marking	
Method	Printed ink
Coding example	T <i>optional special customer marking</i> TSC83C51RB2-MCA © INTEL 80,82 Date-code Lot nbr
Dry packing	No
Tube packed	
Primary	Tube
Material	Antistatic PVC
Number per unit	27
Secondary	Box
Material	Cardboard
Number per unit	972
Labeling (minimum)	Device type, Quantity, Date Code, Production code
Bar coding	Code 39 to EIA-556-A
2.3.2 Other available packages	
PQFP, PDIP, CQFP, Cerdip	No dry pack required
TQFP, VQFP	Dry pack required
<b>2.4 Test</b>	
Probe equipment	SCHLUMBERGER ITS9000 / S15
Probe temperature	85°C
Test equipment	SENTRY 15
Test temperature	
Commercial range	25°C
Industrial range	25°C and optional 85°C
Automotive range	25°C, 125°C and optional -40°C

2.5 Device Cross Section

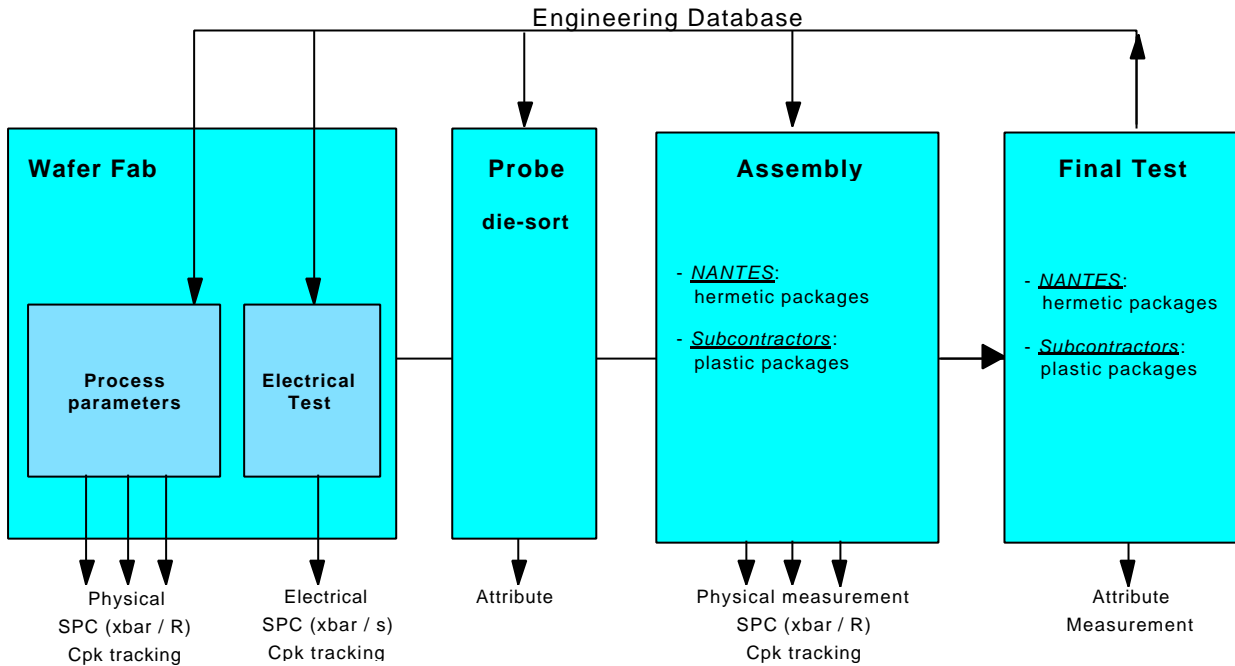


Final Z92 Cross Section



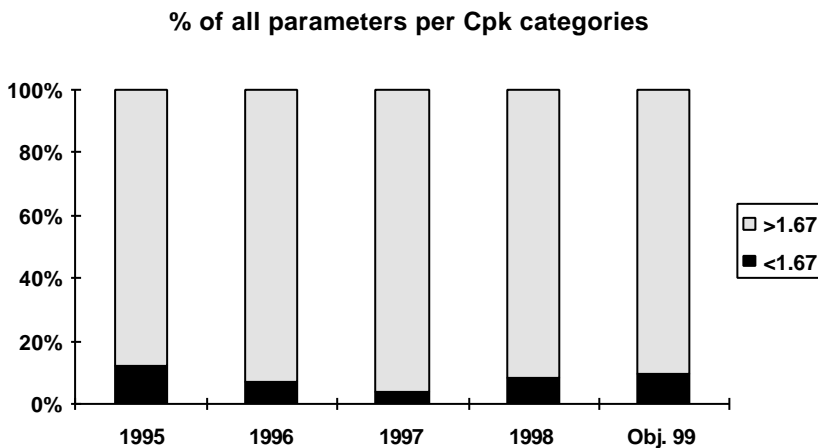
### 2.6 Wafer Process Control

All the inspections and controls are defined as a process step in the production management software, and are led by using a centralized SPC software. PC system could be summarized as follows:

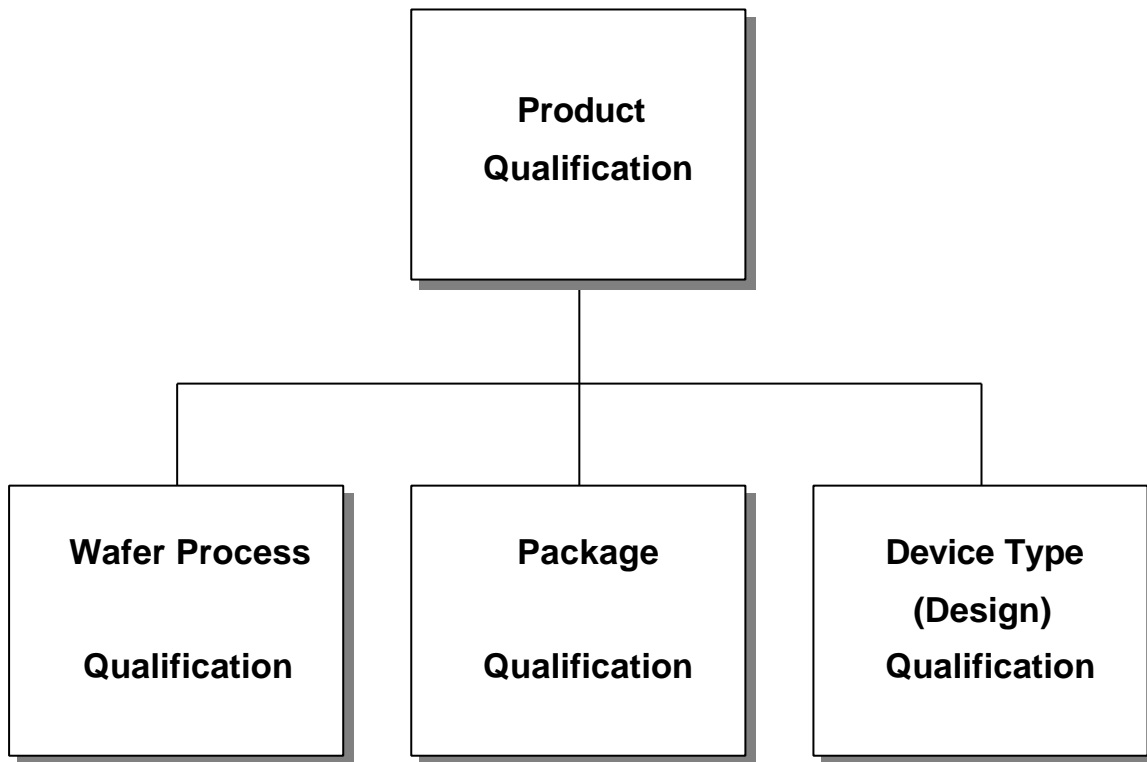


Critical process parameters are identified by using F.M.E.A. and other advanced tools. Those parameters are followed in real time with the SPC methodology and their capability is measured and monthly reported in the Operation Review.

For end 1999, the Cpk target is the following:



### 3. Qualification



All product qualifications are split into three distinct steps as shown above. This same procedure is also used to qualify a change. Before a product is released for use, it must have been manufactured using a qualified wafer and package process. Before a device is released for production processing, it must also have successfully completed its required specific qualification.

The standard tests which are used for this procedure are shown in the section "**Qualification Flow**".

### 3.1 Change Procedure

All changes are controlled by PCN (Product Change Notice). All major changes are notified to the customers affected by the change.

A major change is defined as a change that requires evidence of no electrical, mechanical impact on the product, or a change in the specification or marking of the product or packing. The list of changes usually considered as major is detailed hereafter:

1	General Major Changes
1-1	Manufacturing line
1-2	Sequence of fabrication process cycle
1-3	Material type
1-4	Electrical parameter
1-5	External physical dimension
1-6	Die size

2	Changes specific to wafer fabrication area
2-1	Doping method
2-2	Gate oxide formation method
2-3	Equipment change
2-4	Layer Thickness
2-5	Module dimensions

3	Changes specific to assembly process area
3-1	Sawing method
3-2	Die attach
3-3	Wire interconnect tools
3-4	Molding process
3-5	Tinning method

4	Changes specific to test area
4-1	Specification limit
4-2	Test coverage reduction
4-2	Product identification
4-3	Final conditioning

3.2 Qualification Flow

General Requirements for Plastic packaged CMOS IC

Standard	Test Description	Qualification type (acceptance)
MIL-STD 883D Method 1005	<b>Electrical Life Test (Early Failure Rate)</b> 12 hours 150°C (Tj) 5.75V	Device (1/2000 12h)
MIL-STD 883D Method 1005	<b>Electrical Life Test (Latent Failure Rate)</b> 1000 hours 150°C 5.75V Dynamic or Static	Device (0/100 500h)
MIL-STD 883D Method 3015.7	<b>Electrostatic Discharge HBM</b> +/-2000v 1.5kOhm/100pF/3 pulses	Device (0/3 per level)
JEDEC 78	<b>Latch up</b> 50mW power injection 125°C	Device (0/10)
MHS PAQA0046	<b>NV Memory Data retention</b> High Temperature Storage 165°C	Device (0/50 500c)
MIL-STD 883D Method 1010	<b>Temperature Cycling</b> 1000 cycles -65°C/150°C air/air	Die and Package (0/50 500c)
MHS PAQA0184	<b>Pressure Pot after Mounting Stress</b> 168 hours 130°C/85%RH	Die and Package (0/50 168h)
EIA JESD22-A101	<b>85/85 Humidity Test</b> 1000 hours 85°C/85%RH	Die and Package (0/50 500h)
EIA JESD22-A110	<b>HAST</b> 336 hours 130°C/85%RH/5.5V	Die and Package (0/50 168h)
EIA JEDEC J-20-STD	<b>Moisture Sensitivity Ranking</b> Infra Red Stress 220°C/235°C/3 times	Package (0/10 per class)
MIL-STD 883D Method 2003	<b>Solderability</b>	Package (0/3)
MIL-STD 883D Method 2015	<b>Marking Permanency</b>	Package (0/5)

### 3.3 Wafer Process Qualification

#### 3.3.1 Process Module Reliability

This chapter contains all the information relative to the reliability of the SCMOS3 technology. Results presented in the following sections concern the reliability of the basic process steps that build up the technology.

##### 3.3.1.1 Hot carrier qualification

#### STATIC NMOS DEGRADATION

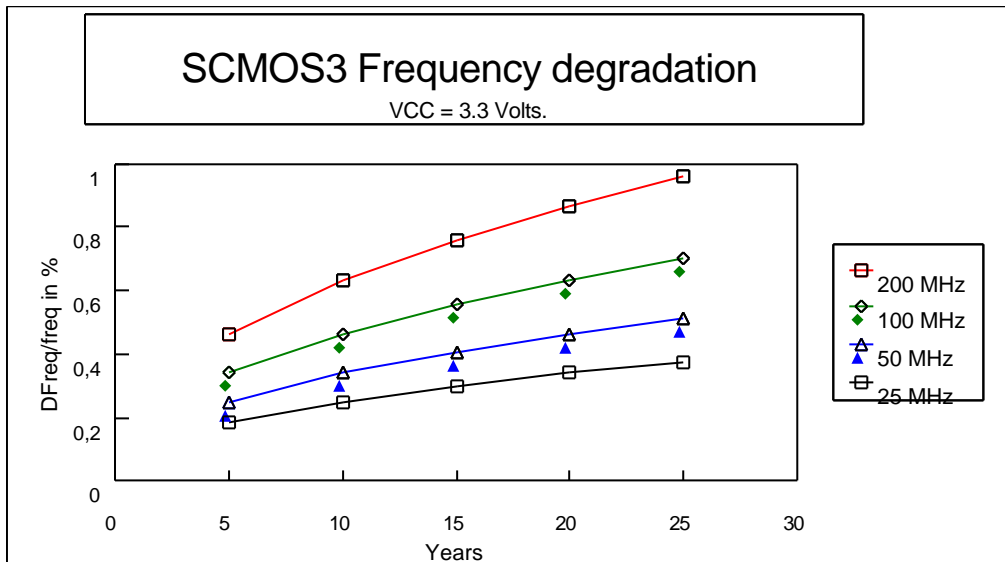
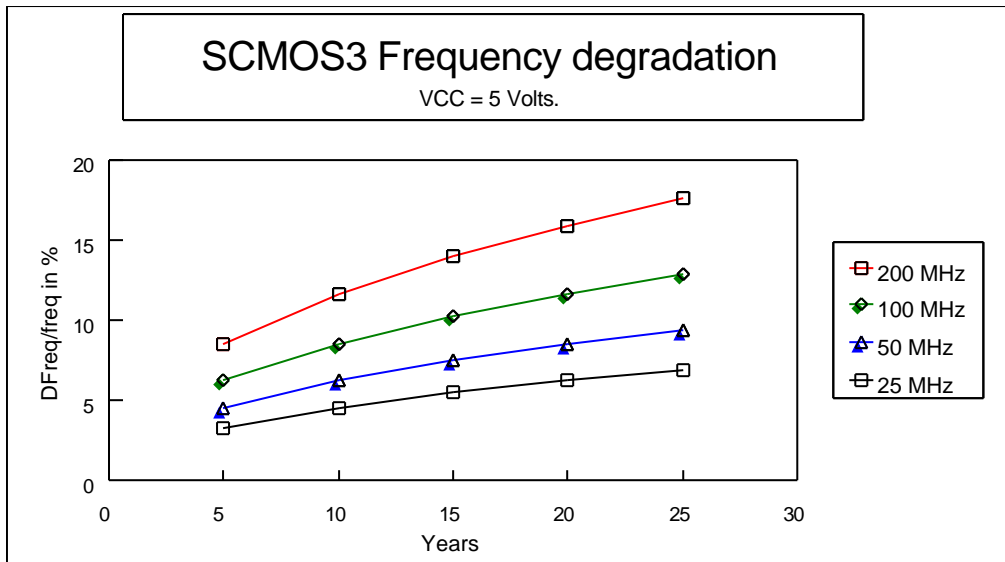
Channel length in $\mu\text{m}$	0.5	0.55	0.6	0.65	0.7	0.5
Process corner	Fast	Fast	Fast	Fast	Fast	Typical
Substrate current in $\mu\text{A}/\mu\text{m}$ VD=5.5v, VG=2.25v	17	15	13.4	12.1	11.1	14.7
Substrate current in $\mu\text{A}/\mu\text{m}$ VD=3.6v, VG=1.6v	0.35	0.3	0.25	0.22	0.2	0.3
Lifetime in seconds for 10% shift of Gm at VD=5.5v	3.2e3	3.7e3	4.2e3	4.7e3	5.2e3	3.8e3
Lifetime in seconds for 10% shift of Gm at VD=3.6v	8e7	10e7	12e7	14e7	16e7	10e7

#### STATIC PMOS DEGRADATION

Channel length in $\mu\text{m}$	0.5	0.55	0.6	0.65	0.7	0.5
Process corner	Fast	Fast	Fast	Fast	Fast	Typical
Substrate current in $\mu\text{A}/\mu\text{m}$ VD=5.5v, VG=2.25v	0.31	0.28	0.25	0.22	0.21	0.24
Substrate current in $\mu\text{A}/\mu\text{m}$ VD=3.6v, VG=1.25v	2.3e-3	1.9e-3	1.6e-3	1.4e-3	1.1e-3	1.6e-3
Lifetime in seconds for 10% shift of Gm at VD=5.5v	2.7e4	3.1e4	3.5e4	3.9e4	4.3e4	3.5e4
Lifetime in seconds for 10% shift of Gm at VD=3.6v	2e7	2.5e7	3e7	3.8e7	4.6e7	3.2e7

EXPERIMENTAL RESULTS IN DYNAMIC MODE: hot carrier degradation effects on inverter propagation time have been measured on oscillators running at 75 MHz at 7v and 6.5v. Accelerator factor in voltage is then carried out and expected degradation laws at 5v and 3.3v derived. The following graphs show the frequency degradation of oscillators running at 5v and 3.3v.

## Qualpack TSC87251G2D



### 3.3.1.2 Electromigration

#### Characterization

Stresses of electromigration are achieved for 1000 hours on 32 packaged metal line running on flat with a current density of  $2 \times 10^6$  A/cm<sup>2</sup> at a temperature of 200°C. Lines are declared to be failed for a shift of the initial resistance by 20%. Results are summarized in the table below.

Level	W/L/T(1)	Structure	Failures
<b>Metal1</b>	<b>2/2000/0.50</b>	<b>Ti/TiN/AlCu/TiN</b>	<b>No</b>
<b>Metal2</b>	<b>2/2000/0.50</b>	<b>Ti/TiN/AlCu/TiN</b>	<b>No</b>
<b>Metal3</b>	<b>2/2000/0.70</b>	<b>Ti/TiN/AlCu/TiN</b>	<b>No</b>

(1)W/L/T=Width/Length/Thickness of the metal line in microns

#### Lifetime projection

The objective of reliability is to reach less than 10FIT on metal line within 10 years at a temperature of 150°C. As no failures have been found at 1000 hours in the above stress conditions a lifetime projection in FIT is meaningless.

However, assuming for AlCu metalization an activation energy in temperature  $E_a$  of 0.60eV and an activation in current with a power-law coefficient  $n$  of 2, the current density which guarantees no failures within 10 years at 150°C can be extrapolated.

With these assumptions the projected current density for no failures at 150°C within 10 years is calculated as  $5 \times 10^5$  A/cm<sup>2</sup> which is much higher than the current density of  $2 \times 10^5$  A/cm<sup>2</sup> specified in the design rules.

3.3.1.3 Time Dependent Dielectric Breackdown

**QBD MEASUREMENT:**

The critical charge, supported by the thin oxide and related to the extrinsic and intrinsic defects, is measured on TOX/P- and TOX/N- capacitors. The tested capacitor areas are varying from 4e-4 to 5e-2 cm<sup>2</sup>. Two types of capacitors with poly overlapping the field oxide (DEC) and poly non overlapping the field oxide (INC) are measured. The distributions have been obtained from 750 measurements for each area and type of capacitors on 10 different lots.

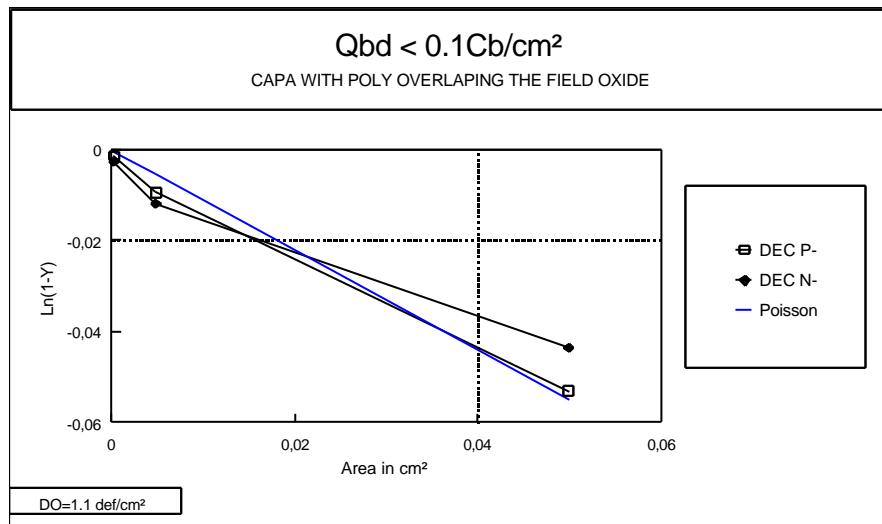
Extrinsic defects:

The two graphs here after represent the % of failures vs area for Qbd below or equal to 0.1 Cb/cm<sup>2</sup>. The law of Poisson is used to determine the D0 defect density of the extrinsic defects:

$$Y=1-\exp(-Area * DO)$$

Poly overlapping the Field oxide on Tox/P- and Tox/N-:

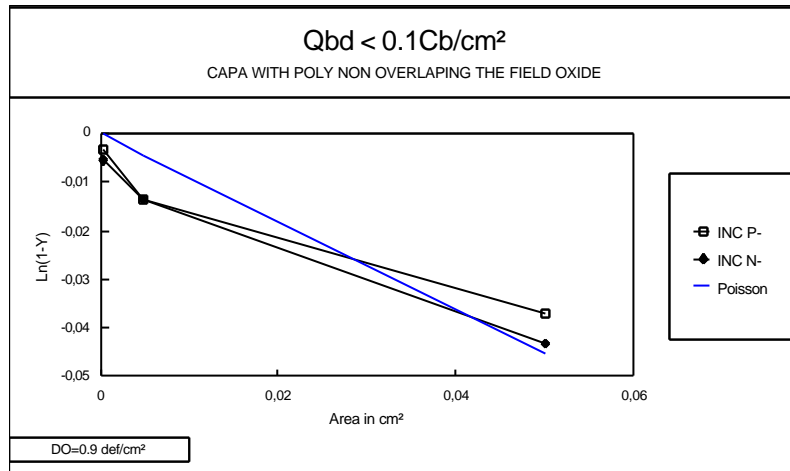
The DO is found to be 1.1 def/cm<sup>2</sup>. This result is in agreement with the goal for D0 of 1 def/cm<sup>2</sup>.





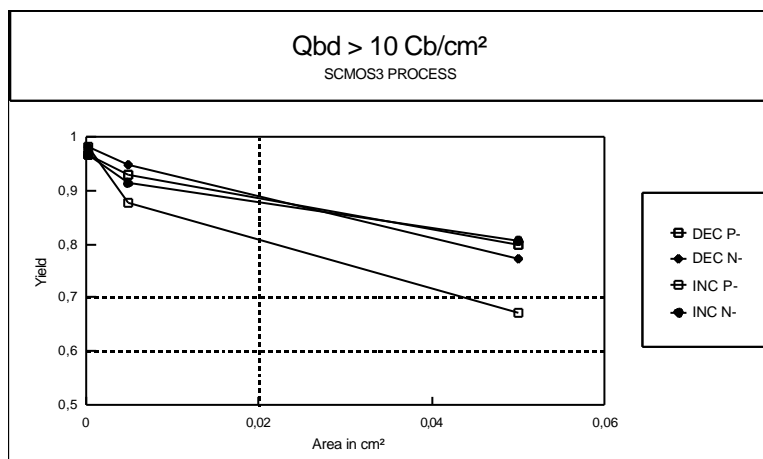
Poly non overlapping the Field oxide on Tox/P- and Tox/N-:

The DO is found to be 0.9def/cm<sup>2</sup>. This result is in agreement with the goal for D0 of 1 def/cm<sup>2</sup>.



Intrinsic defects:

The graph here after represents the percentage of failure for a Qbd > 10 Cb/cm<sup>2</sup> vs the area. The worst case given by the biggest capacitors shows that 67% of the total distribution has a Qbd > 10 Cb/cm<sup>2</sup>. This result guarantees a good reliability behaviour. The critical charge, supported by thin oxide and related to the extrinsic defects, is measured on TOX/P- capacitors of 42570um<sup>2</sup> and TOX/N- capacitors of 85140um<sup>2</sup>. Following are the average results obtained on recent lots from a distribution of about 60 sites per wafer. The minimum specification limit is 10C/cm<sup>2</sup>.



**Conclusion:**

The QBD results demonstrate high reliability level of SCMOS3 thin oxide.

## Qualpack TSC87251G2D

### 3.3.2 Z92 Wafer Process Qualification Results

This section summarizes the cumulated reliability data of 0.5um microcontrollers ROM technology.

Lots	Device Type	Test Description	Step	Result	Comment
Z27746A	TSC251G2D	EFR Dynamic Life Test	12h	3/2661	Poly particle Metal3 defect
		LFR Life Test	500h 1000h	0/100 0/100	
Z27735A Z29249 Z29683C Z29936	TS80C32X2	EFR Dynamic Life Test	12h	11/11712	Contacts alignment
		LFR Life Test	500h 1000h	0/699 0/699	
Z27300A Z27880A Z28109A	TS83C51RC2	EFR Dynamic Life Test	12h	5/7318	Passivation scratch Poly particle Silicon breakdown
		LFR Life Test	500h 1000h	0/200 0/200	
Z26274A Z26407 Z27291A	TS83C51RX2	EFR Dynamic Life Test	12h	3/2238	
		LFR Life Test	500h 1000h	0/173 0/173	

Global	All products	EFR Dynamic Life Test Commercial / Industrial	12h	22/23929	919 ppm (828 ppm / 10 mm2) 0ppm
		Automotive (1)	24h 168h	0/3564 0/1172	
		LFR Life Test	500h 1000h	0/1172 0/1172	

Note (1): The additional operations included in the automotive backend flow allow to reduce significantly the Early Life Failure Rate. As long as needed to achieve the Automotive Quality Assurance requirements, these operations may be any of those described hereafter:

- Statistical wafer sort
- Accelerated Dynamic Burn-in at probe
- Probe critical parameters 3 sigma sort
- Part Average Testing
- Dynamic Burn-in of products
- Other equivalent methods

### 3.3.3 Z94 Wafer Process Qualification Results

This section summarizes the cumulated reliability data of 0.5um microcontrollers EPROM technology.

Lots	Device Type	Test Description	Step	Result	Comment
Z27314A Z27748	TSC87251G2D	EFR Dynamic Life Test  LFR Life Test	12h 24h 500h	4/3772 0/360 1/150	Poly bridging, Interlayer oxide defect, functional not identified, metal 2 photo etch bridging
Z28233C	TSC87C51RB2	EFR Dynamic Life Test  LFR Life Test	12h 24h 500h 1000h	1/1663 0/323 0/100 0/97	Functional not identified
Z28090B Z28987 Z29142 Z29311D Z29568B	TSC87C51RC2	EFR Dynamic Life Test  LFR Life Test	12h 24h 500h 1000h	8/11533 0/1284 0/500 0/500	Poly particle Contact misalignment Capacitor oxide defects
Z28303C	TSC87C51RD2	EFR Dynamic Life Test  LFR Life Test	12h 24h 500h 1000h	2/953 0/324 0/100 0/100	Poly particle
Z28430A	TSC87C52X2	EFR Dynamic Life Test  LFR Life Test	12h 24h 500h 1000h	2/2333 0/297 0/100 0/100	Functional not identified
Global	All products	EFR Dynamic Life Test Commercial / Industrial  Automotive (1)  LFR Life Test	12h 24h 168h 500h 1000h	17/20254 0/2588 0/950 1/950 0/797	839 ppm (705 ppm / 10mm2) 0ppm  14.2 fit (11.6 fit / 10mm2)

## Qualpack TSC87251G2D

### 3.4 Package Qualification

This section summarizes the initial package qualification data of TSC87251G2D and TSC87251G2D products in PLCC44.

Lots	Device Type	Test Description	Step	Result	Comment
Z27314A	TSC87251G2D PLCC44	85/85 Humidity	500h 1000h	0/50 0/50	
		Moisture Sensitivity Ranking	L1	0/10	Pass level 1 of J-20-STD
		HAST after Soldering Stress	15c 168h	0/50 0/50	
Z27746A	TSC83251G2D PLCC44	Thermal Cycles	500c 1000c	0/50 0/50	
		HAST after Soldering Stress	15c 168h	0/50 0/50	

### 3.5 Device Qualification

This section presents the qualification results of TSC87251G2D/TSC83251G2D devices.

Lots	Device Type	Test Description	Step	Result	Comment
Z27314A	TSC87251G2D PLCC44	EFR Dynamic Life Test	12h 24h 168h	2/1978 0/360 0/150	Interlayer oxide defect Polysilicide particle
		LFR Life Test	500h 1000h	1/150	Metal 2 photo etch bridging
		High Temp. Retention	500h 1000h	0/50 0/50	
Z27746A	TSC83251G2D PLCC44	EFR Dynamic Life Test	12h 24h 168h	3/2661 0/211 0/100	Polysilicide particle Metal 3 defect
		LFR Life Test	500h 1000h	0/100 0/100	

Lots	Device Type	Test Description	Step	Result	Comment
Z26629	TSC87251G2D	ESD HBM	2000V	3/3	Class 1 of MIL883
		Latch up Overvoltage Power injection	10V 50mW	0/5 0/5	Latch-up free
Z27746	TSC83251G2D	ESD HBM	2000V 3000V	0/3 0/3	Class 2 of MIL883
		Latch up Overvoltage Power injection	10V 50mW	0/5 0/5	Latch-up free

### Comments:

No reject observed during package qualification tests.

One reject in LFR, but physical analysis demonstrated the failure was wafer process dependant and not related to the device itself. As a consequence it was not charged for device qualification.

### 3.5.1 Failure Mechanisms and Corrective Actions

As part of TEMIC continuous improvement policy, all defects are analysed. For all failure mechanisms identified, root causes ranked regards number of occurrences and criticality are investigated and addressed by corrective actions.

Failure Mechanism	Root Cause	Corrective Action	Date	Effect	Check of Efficiency
56% Contacts misalignment	RTA drift	Upgrade of RTA equipment	06/99	reduce alignment scattering	Visual inspection, yield - 07/99
26% Poly defects	Defect density at Poly level	# Hard mask : replacement of PR Titane mask by masking buffers during Ti deposition for	10/98	Reduction of defect density at Poly level	Yield EFR - 12/98
		# polysilicideBARC (Bottom Anti-Reflective Coating) # PR strip optimization	03/99	Improve Poly dimension control Defect density reduction	Yield EFR - 12/98 EFR - 05/99
6% Metal particles	PR strip process	# PR strip method optimized	03/99	Reduction of the defect density	Yield – EFR 05/99
		# Equipment upgrade (Semitool)	07/99		
6% Passivation	Marginal				
6% Silicon breakdown	Marginal				

### 3.5.2 Qualification status

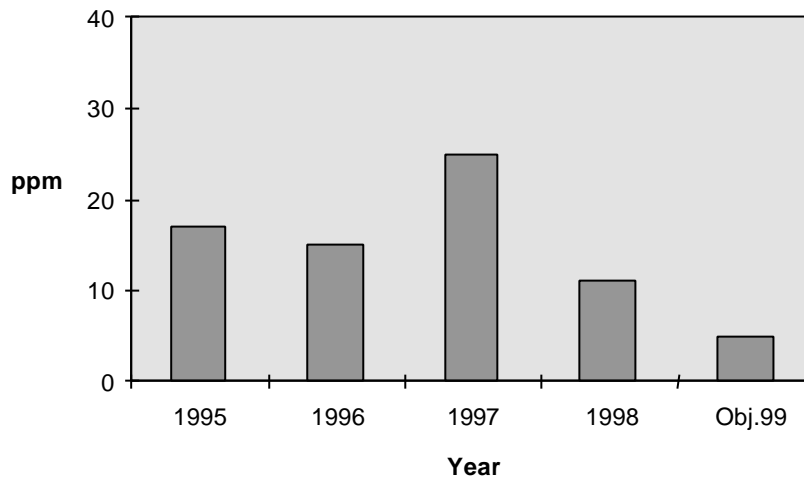
The 0.5um logic wafer process was qualified on 1997 September. The qualification was extended to OTP microcontrollers (SCMOS3 NV) process on 1999 April.

The TSC83251G2D was qualified on 1999 January, and OTP version TSC87251G2D was full qualified on 1999 April.

### 3.6 Outgoing Quality and Reliability

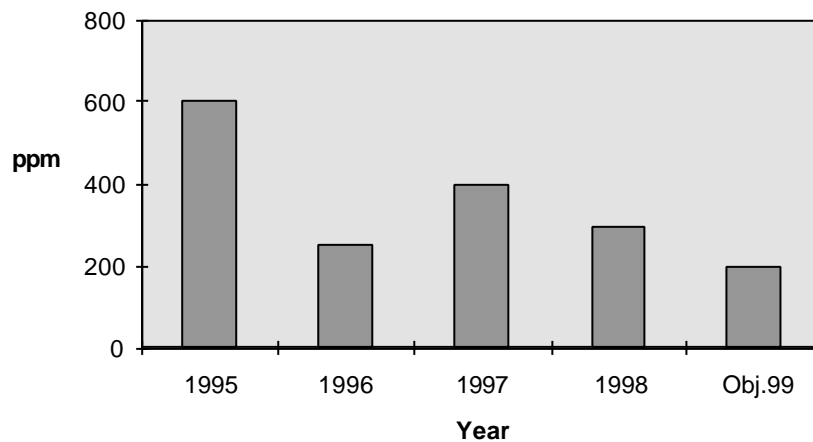
#### 3.6.1 AOQ (Average Outgoing Quality)

The AOQ is measured following 100% test by sampling outgoing product. The results of this inspection are recorded in ppm (parts per million) using the method defined in JEDEC 16. The figures below cover the last years for both the subject and structurally similar products.



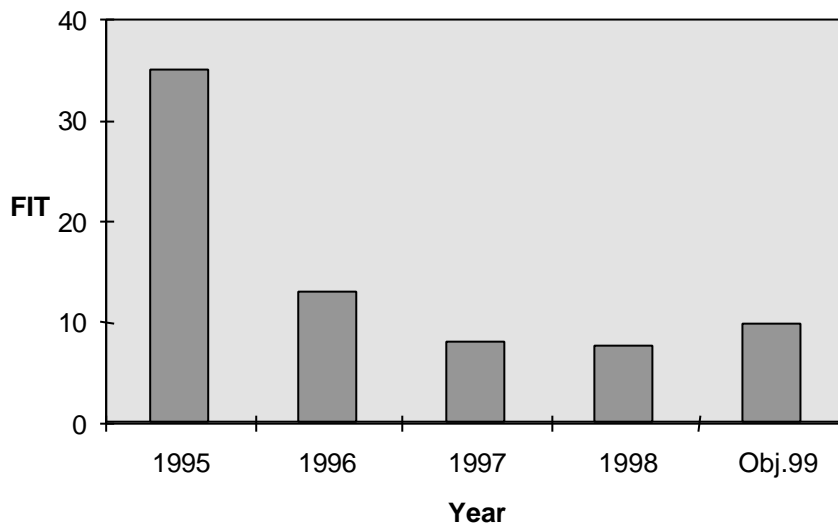
#### 3.6.2 EFR (Early Failure Rate)

The EFR is measured on a sample of devices by operating them at an elevated temperature and measuring the number which fails to meet specification after 12 hours at 150°C. The figure is expressed in terms of ppm.



### 3.6.3 LFR (Latent Failure Rate)

The LFR is measured by operating devices at elevated temperatures for 1000 hours and measuring the failure rate. Using the Arrhenius law, the expected failure rate at a operating temperature of 55°C is calculated using an activation Energy of 0.6 eV with a confidence level of 60%. This is expressed in units per billion hours (FIT). The figures given are for the subject and structurally similar products.



## 4. User Information

### 4.1 Soldering Recommendations

For DRY PACKED products, TEMIC recommends to strictly follow the procedure described hereunder:

- Dry packed products must not be stored more than 1 year at 40°C - 90%rh (worst storage conditions assumed)
- A longer storage period is allowed taking into account the following conditions: 5 years max at 25°C (+/-5°C) - 50%rh
- From opening of the packs, the product must be assembled within 48 hours. (worst in-process storage condition assumed: 30°C - 60%rh)
- If they cannot be soldered within this time period, then the pieces must be dried at 125°C for 24 hours. Only one drying is allowed.
- Max relative humidity allowed in the bag is 20% (readable on the indicator inside the bag). If this value is reached, then the parts must be dried at 125°C for 24 hours before mounting.
- For high sensitive products, the delay between pack opening and assembly is reduced to 6 hours (Level 6 of JEDEC 22-A112). In this case, a warning printed on each pack advises the user of this restriction.

### 4.2 DRY PACK Ordering rules

TEMIC qualification procedure allows to classify products according to JEDEC 22-A112 and to determine the convenient conditioning for safe customer use.

Nevertheless, even if the product is not classified as moisture sensitive, it is possible (for example if storage conditions are not properly controlled) to order product with a Dry Pack.

### 4.3 ESD caution

The user must protect components against EOS and ESD damages by grounding personal and workstations.



## **5. Environmental Information**

The TEMIC Environmental Policy aims are :

- Reducing the use of harmful chemicals in its processes
- Reducing the content of harmful materials in its products
- Using re-cyclable materials wherever possible
- Reducing the energy content of its products

As part of that plan, Ozone Depleting Chemicals are being replaced either by TEMIC MHS or its sub-contractors' process.



### 6.2 Databook Reference

The datasheet is available upon request to sales representative, or on TEMIC Semiconductors web site:  
<http://www.temic-semi.com>

### 6.3 Address Reference

All inquiries relating to this document should be addressed to the following:

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## 7. Revision History

Issue	Modification Notice	Application Date
0	Initial Product Qualification Report	1999 October

### Remarks:

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